

#### STAIRWAY UNIT ASSEMBLY

#### STEP#1 (SEE ILLUSTRATION #01)

INSERT THREE DOWELS INTO THE REAR SIDE OF THE FOUR LOOSE BOARDS. INSERT ONE DOWEL INTO THE FRONT OF EACH OF THESE BOARDS.

#### STEP#2 (SEE ILLUSTRATION #02)

WITH EACH OF THE ABOVE BOARDS, TAKE THEM ONE AT A TIME AND INSERT THE ONE DOWEL INTO THE TOP OF THE DRAWER BOX. SECURE WITH TWO BOLTS (PART J). REPEAT THIS PROCESS FOR EACH OF THE FOUR DRAWERS.

#### STEP#3 (SEE ILLUSTRATION#03)

WITH THIS STEP IT WILL BE HELPFUL TO DO ASSEMBLY CLOSE TO WHERE STAIRWAY WILL BE LOCATED. ALWAYS EXERCISE CARE WHEN MOVING THE STAIRWAY UNIT. IT IS BEST TO HAVE TWO PEOPLE MOVE THE STAIRWAY UNIT.

START WITH THE DRAWER WITH THE LONGEST BOARD STICKING OUT. GET THE HUGE BACK PANEL AND PUT THE THREE DOWELS FROM THE LONGEST BOARD DRAWER BOX IN THE THREE HOLES OF THE BACK PANEL. SECURE WITH TWO BOLTS (PART C).

GET THE NEXT LONGEST BOARD STICKING OUT AND PLACE ON TOP OF FIRST DRAWER AND INSERT THE THREE DOWELS INTO THE THREE HOLES OF THE BACK PANEL. SECURE WITH TWO BOLTS (PART C).

REPEAT THIS PROCESS FOR THE OTHER DRAWERS.

#### STEP#4 (SEE ILLUSTRATION #04, 05)

BE SURE TO INSTALL RAILINGS ON THE OPPOSITE SIDE OF WHERE THE BUNK BED WILL ATTACH. ATTACH THE STRAIGHT RAILING (PART 07) TO THE BACK PANEL WITH BOLT (PART C). AT THE BOTTOM OF THE SMALL RAILING FRONT POSTATTACH TO THE DRAWER WITH TWO BOLTS (PART D)

#### STEP#5 (SEE ILLUSTRATION #05, 06)

REMOVE ALL DRAWERS FROM DRAWER BOX. ATTACH THE ANGLE RAILING (PART 08) WITH THE TWO BOLTS (PART D). ATTACH THE TWO HANDRAILS TOGETHER WITH THE LONG BOLT (PART H). NOW SCREW ONE PHILLIPS SCREW (PART B) IN THE CENTER OF EACH DRAWER TO ATTACH THE BOTTOM DRAWER BOX TO THE UPPER DRAWER. REPEAT FOR THE OTHER TWO DRAWERS. NOW RETURN DRAWERS TO DRAWER BOXES.

#### STEP#6 (SEE ILLUSTRATION #07)

ALIGN RAILING SLATS SO THEY ARE STRAIGHT. ATTACH RAILING SLATS TO DRAWER BOX WITH PHILLIPS SCREWS (PART I).

#### STEP#7 (SEE ILLUSTRATION #09)

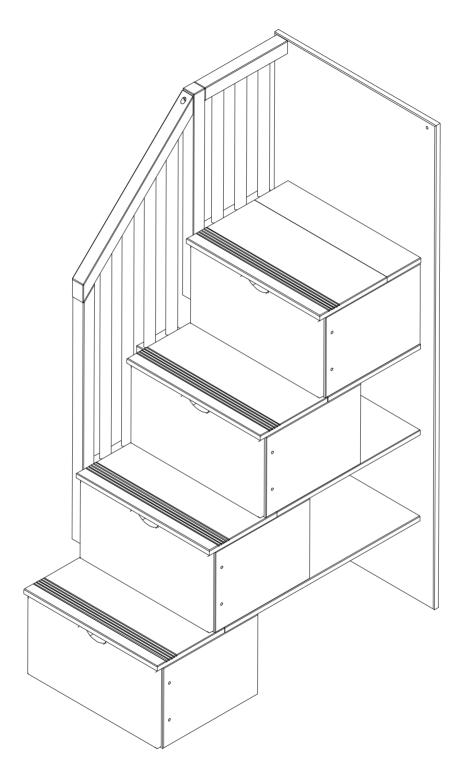
FOR THIS STEP LOCATE THE ŚTAIRCASE UNIT CLOSE TO WHERE THE BUNK WILL BE. MOVE THE STAIRCASE UNIT SO THE BACK PANEL IS BEHIND THE BUNK BED POST AND THE DRAWERS TOUCH THE BUNK. INSTALL L BRACKETS UNDER THE TOP SIDE RAIL WITH SCREWS (PART F) INTO THE BACK PANEL AND INTO THE BUNK POST. INSTALL L BRACKET UNDER THE BOTTOM SIDE RAIL WITH THE SCREWS (PART F). NOW WITH ONE PERSON MOVING THE STAIRCASE UNIT AT THE SAME TIME ONE PERSON IS MOVING THE BUNK, LOCATE THE BUNK AGAINST THE WALL.

## NEVER MOVE BUNK AND STAIRWAY WITHOUT UNSCREWING

THE L BRACKETS FROM THE BUNK BED SECTION.

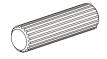
DAMAGE WILL OCCUR IF NOT DISCONNECTED.

## BOB'S FURNITURE STAIRWAY





# BOB'S FURNITURE HARDWARE



A - 8x30 Wood Dowel Qty 16



B - 4x30 Screw Qty 05



C - 7x50 Screw Qty 09



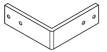
D - Qty 04



E - Screwdriver Z Qty 01



F - 3,5x16 Screw Qty 08



G - Qty 02



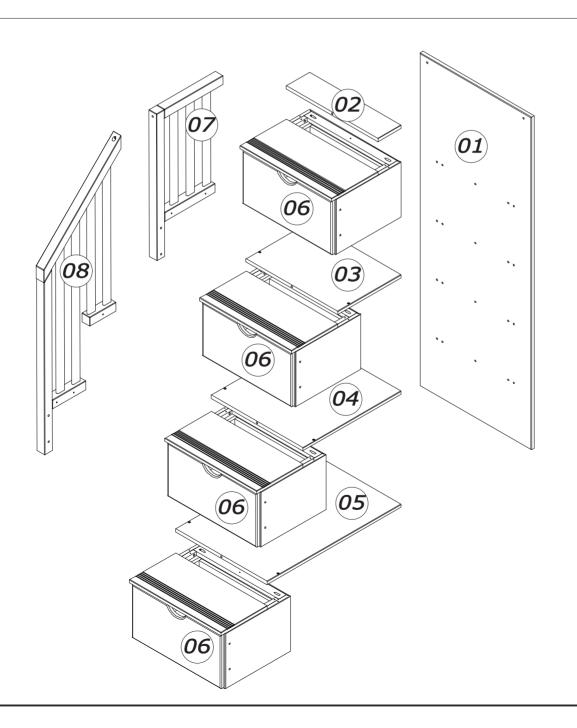
H -7x90 Screw Qty 01

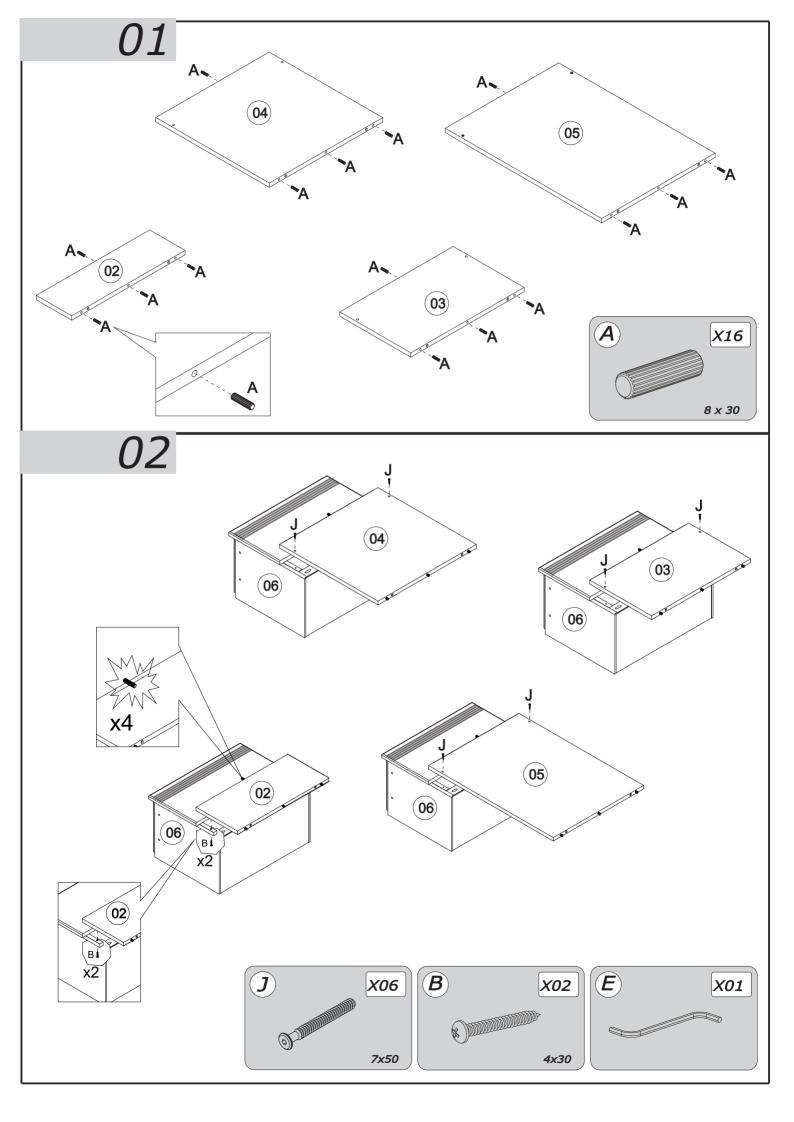


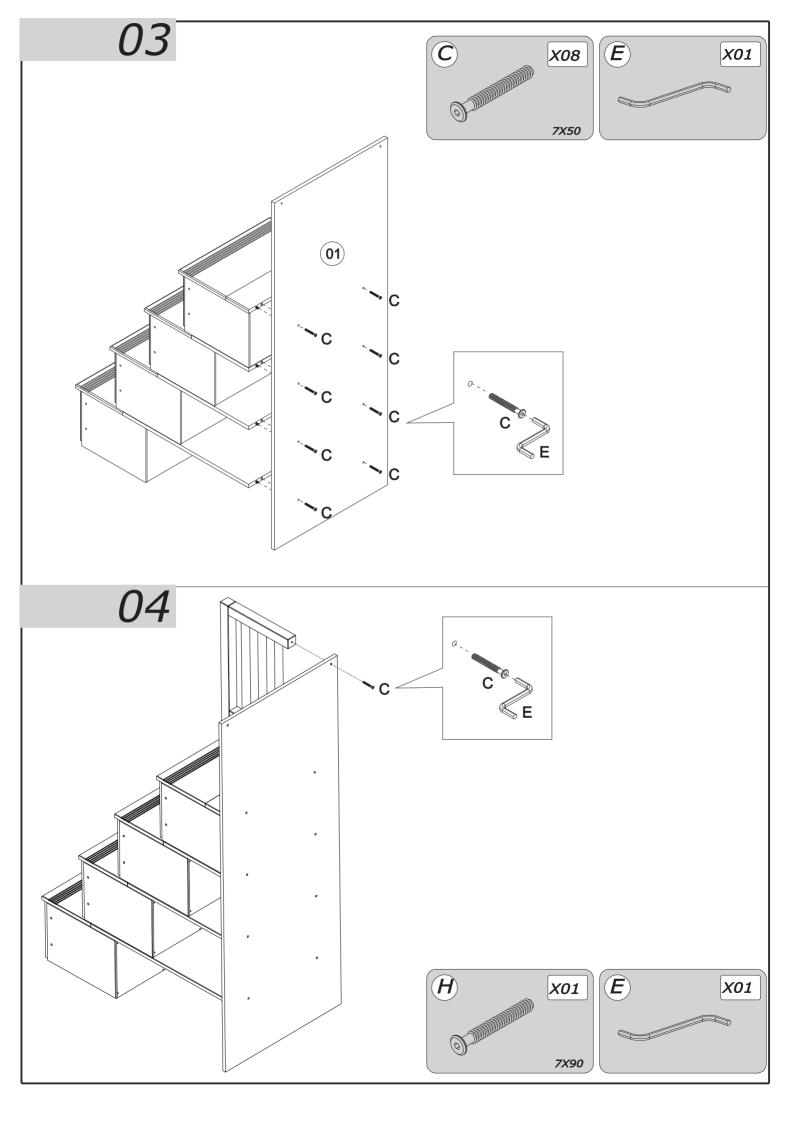
I - 4,5x60 Screw Qty 05

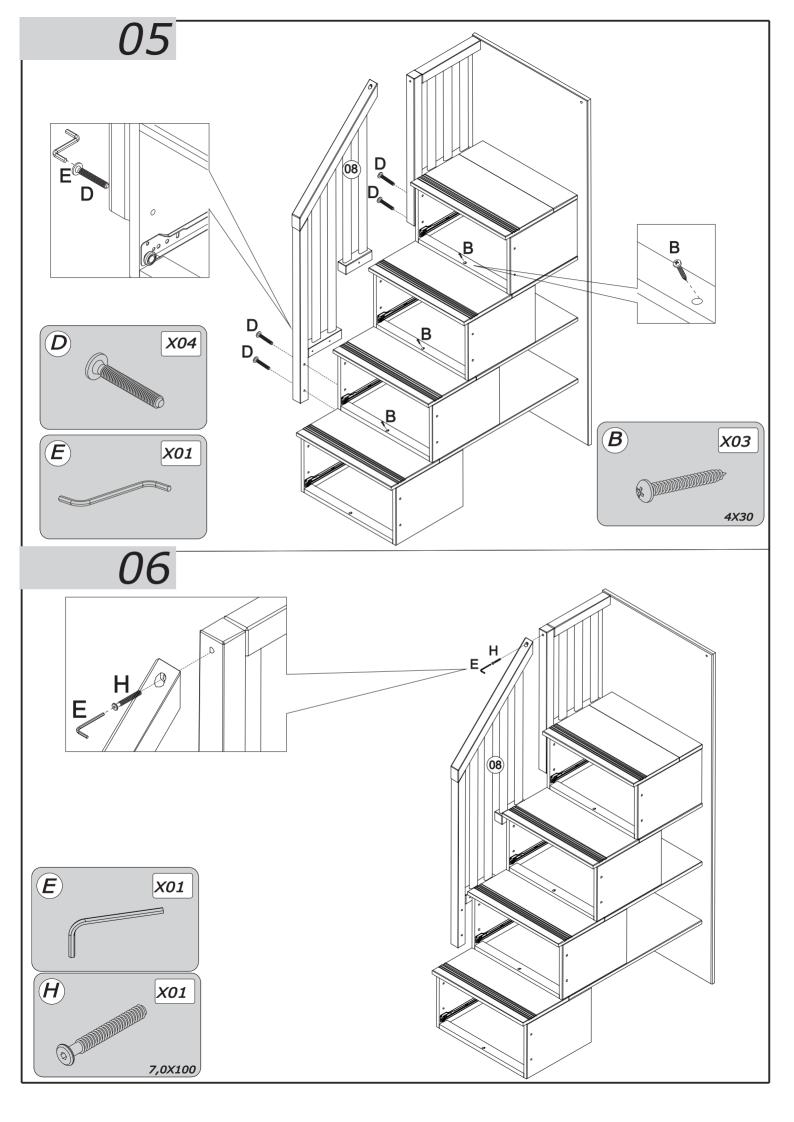


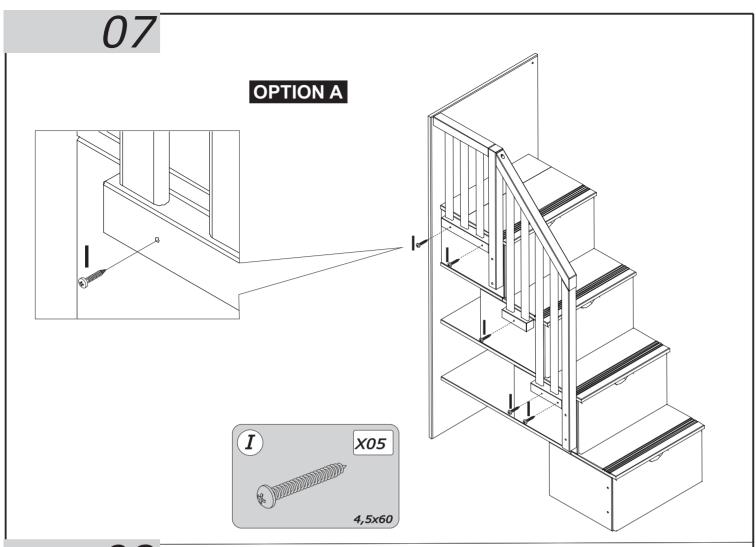
J - 7x50 Screw Qty 06





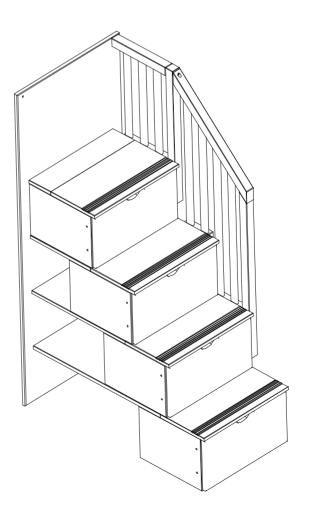


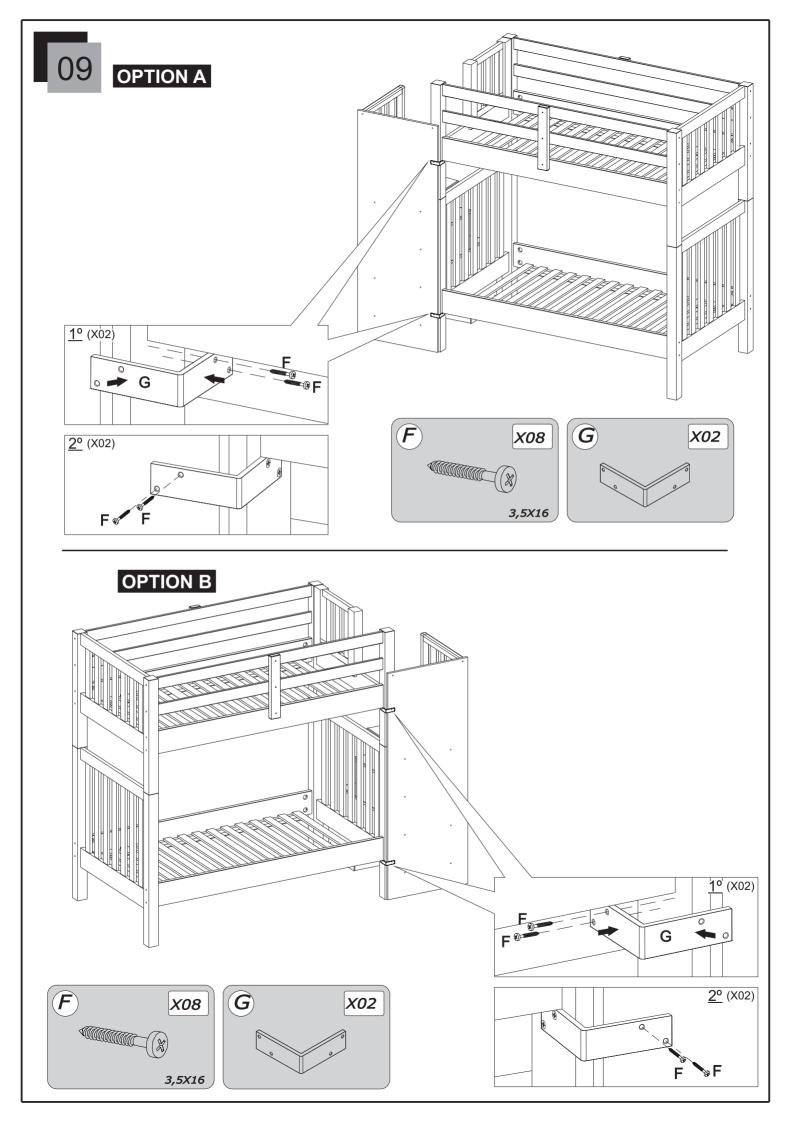




08

**OPTION B** 







### MARNING: To avoid serious personal injury:

- · Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- · Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.