

WARNING: To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tipover.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- · Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.



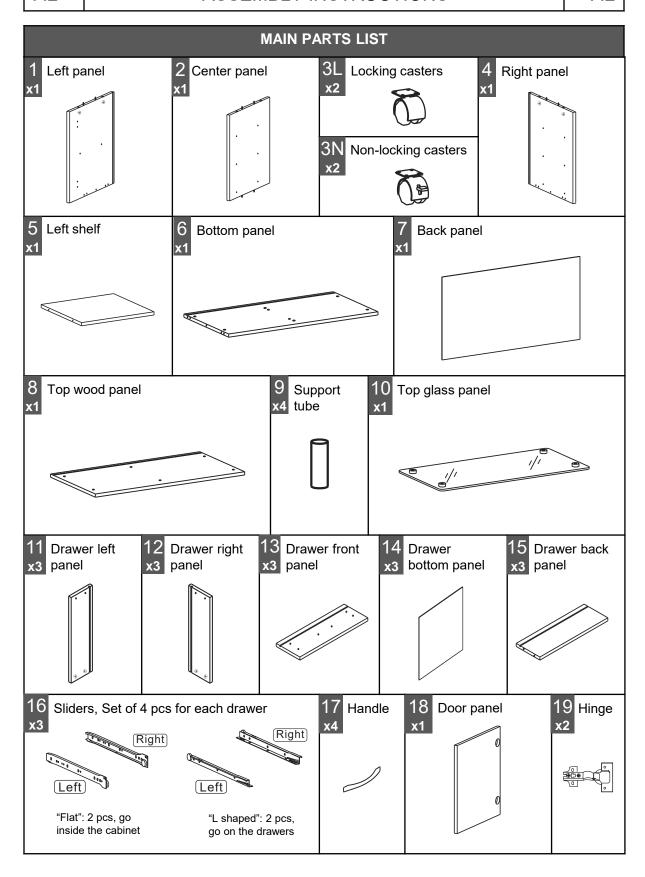
 Please read carefully the assembly instructions before the installation.

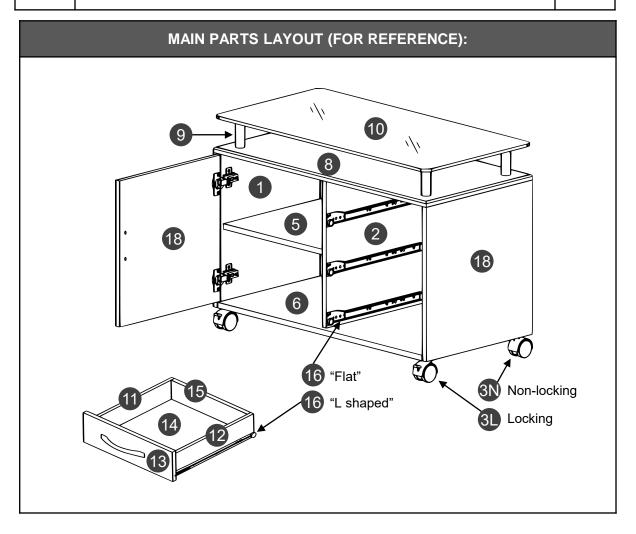


 Do not discard this manual or any of the packaging material until the unit has been completely assembled.



Might require two people.





LIST OF HARDWARE, SCREWS AND FITTINGS										
PART	QTY	ITEM			PART	QTY	ITEM			
Α	18	M4x14	()		F	12	M6x25 Bolt			
В	16	M6x40 Bolt	<b>⊕</b> ⇒⊃		G	12	M4x35			
С	4	M6x20 (Headless)	CIIIIIIIIII		Н	24	M3x15			
D	4	M6x25	(f)		ı	8	M4x20			
Е	8	M4x16	Dinn			1	Screwdriver			

PART	QTY	ITEM	
F	12	M6x25 Bolt	<del></del>
G	12	M4x35	(Drittimus
н	24	M3x15	Dinnin-
I	8	M4x20	<b>O</b> D111111111111111111111111111111111111
	1	Screwdriver	

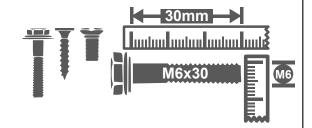
#### BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

 Please read the assembly instructions throughly an follow step by step.





 Make sure you understand which hardware will be used on each step.
 Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.



 To avoid misalignments, always leave the screws loosely and do not tighten them until all the pieces are positioned correctly.



• Do not overtighten or force the screws as they migh break, strip, damage the threads of the holes, or get stuck inside the parts.



• If the hole seems to small for the scre , make sure you are using the correct size of screw and/or that you are installing it in the correct hole.



 Sometimes on the wood panels the laminate o material might be covering the hole partially or entirely, if there is no visible hole or if it looks too small, pass and press the tip of your finger over the area to feel its indentation, and carefully pierce the laminate to uncover the hole underneath.

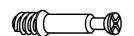


 After the item is assembled, you can use rubbing alcohol to erase or remove the visible part numbers printed or labeled on the pieces.



#### THE ASSEMBLY STEPS START ON NEXT PAGE

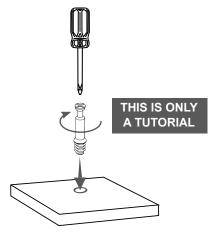
## CAM BOLT AND CAM LOCK TUTORIAL THE INSTRUCTIONS BELOW ARE NOT ACTUAL ASSEMBLY STEPS



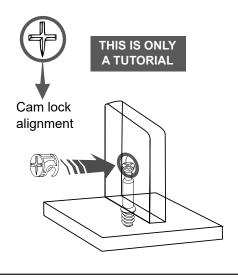


This unit uses cam bolts and locks (also known as mini fixes). If you are not familiar with this kind of hardware, the below is a tutorial that explains how to use them on the steps where they are required.

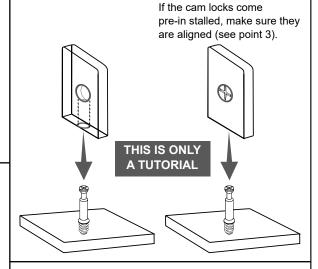
1. Screw the bolt into the indicated hole on t panel indicated in the assembly step.



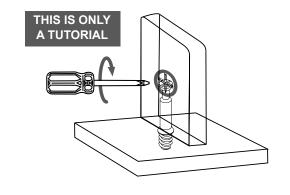
3. Insert the cam lock on the panel with the b hole making sure it goes aligned to receive the bolt's head.



2. Join the other panel (with the big hole) to t panel with the bolt. If it comes with the cam locks already pre-installed, make sure to align them to receive the bolt's head (refer to point 3). There might be a very small gap between the panels which is normal.



4. Use a Phillips screwdriver to turn the c lock clockwise. This will lock the panels togheter and also will close any gaps.

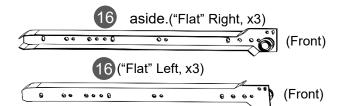


#### **ASSEMBLY STEPS**

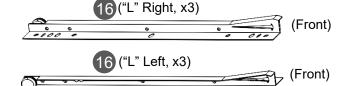
#### STEP 1

Grab all the sets of sliders **16** (total 12 pcs) and separate them into 2 groups according to their shape:

- The "Flat" ones will be used on the next step.
- The "L Shaped" will be used until step 19, set them



The "Flat" ones will be used on step 2.

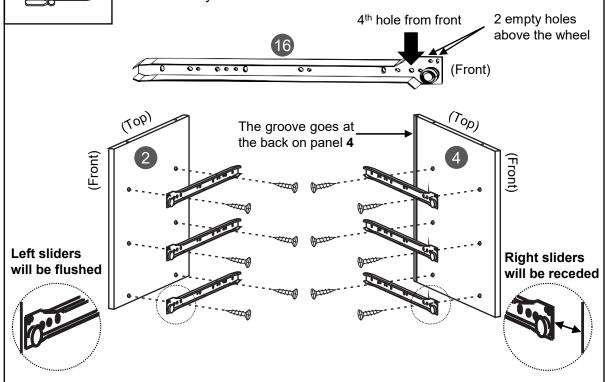


The "L-Shaped" will be used on step 19, set them aside.

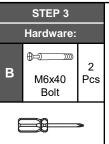
# Hardware: Max15 STEP 2 Hardware: 12 Pcs

Assemble the "Flat" sliders **16** to the side panels **2** and **4** with screws **H**. Please note:

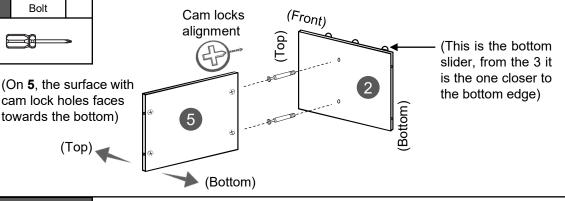
- The sliders attach at the front on the 4th hole
- The wheel is at the front, and faces down with 2 empty holes above it.
- On panel **2** they are flushed with the edge, on panel **4** they are receded by about half inch.

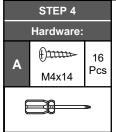


**P.7** 



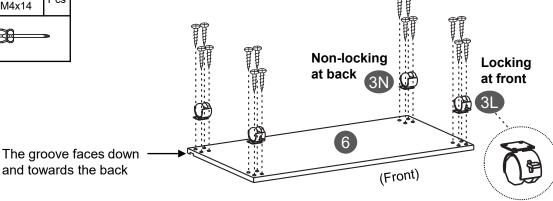
- Attach bolts **B** on the other side of panel **2**.
- Make sure the cam locks on panel 5 are aligned and ready to receive the bolts, just as as explained in page 4.
- Join panel 5 to panel 2 and turn the cam locks.

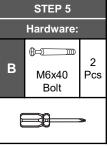




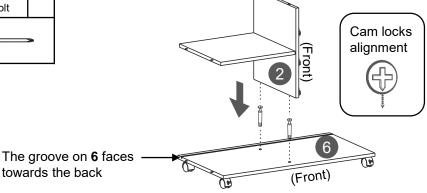
(Top)

Assemble the casters 3L and 3N to the bottom surface of panel 6 with screws A, making sure the locking casters 3L go at the front.

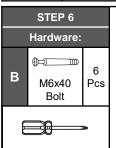




- Attach bolts **B** on the other side of panel **6**.
- Check the alignment of the cam locks on panel 2, and assemble it to panel 6 as explained in page 4.

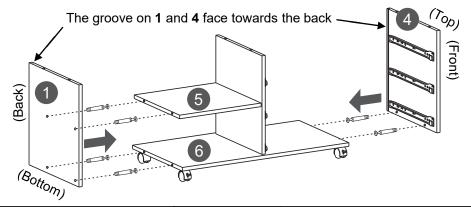


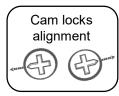
P.8



Using bolts **B**, and following the procedures explained in page **4**:

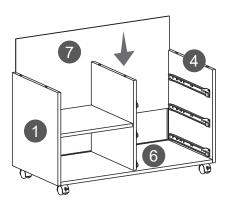
- Assemble the left panel 1 to panels 5 and 6.
- Assemble the right panel 4 to panel 6.

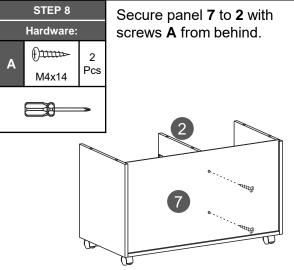


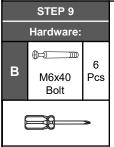


#### STEP 7

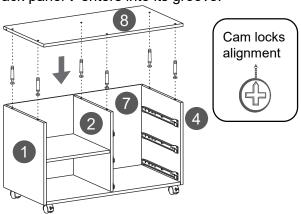
Slide the back panel **7** through the grooves on panels **1** and **4** and into panel **6**.



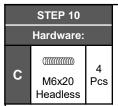




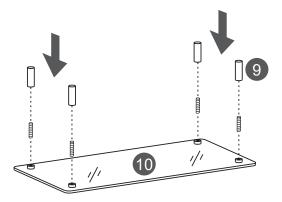
Using bolts **B**, and following the procedures explained in page **4**, assemble the top wood panel **8** to panels **1**, **2** and **4**, also making sure the back panel **7** enters into its groove.

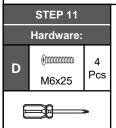


P.9

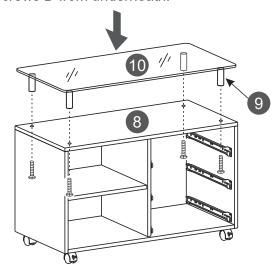


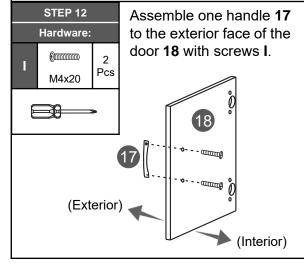
Assemble the tubes **9** to the metal discs of the top glass panel **10** with screws **C** (headless).

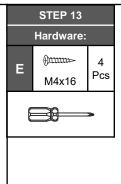




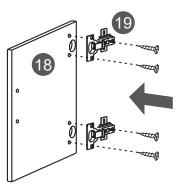
Assemble the tubes **9** from the glass panel **10** to the top wood panel **8** with screws **D** from underneath.



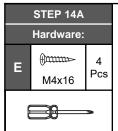




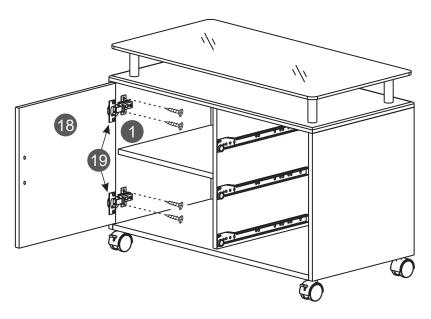
Assemble the hinges 19 to door 18 with screws E.



P.10



Assemble the hinges **19** on the door **18** to panel **1** with screws **E**. If the door does not close smoothly or requires alignment, follow the instructions **14B**, otherwise, continue to step **15**.



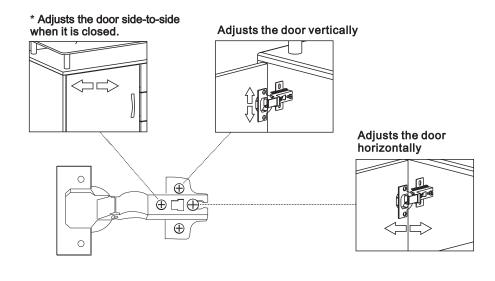
#### STEP 14B

Hardware:

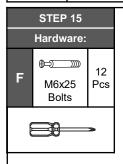


Do this step only if the door does not close smoothly or requires alignment.

Adjust the position of the door by loosening up the corresponding screws on the hinges. When the optimal position is reached, re-tighten the screws (\*except the one that adjusts the door side-to-side).

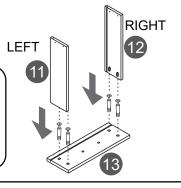


P.11



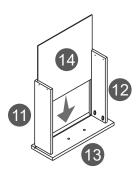
Cam locks alignment

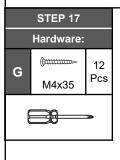
For each of the 3 drawers, assemble the side panels 11 and 12 to the front panel 13 with bolts **F** as explained in page 4.



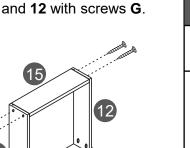
#### **STEP 16**

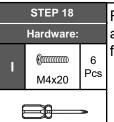
For each of the 3 drawers, slide the bottom panel **14** through the grooves of the side panels and into the front panel as shown.



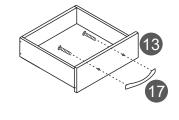


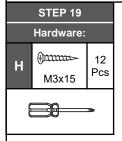
For each of the 3 drawers, assemble the back panel 15 to the side panels 11 and 12 with screws G





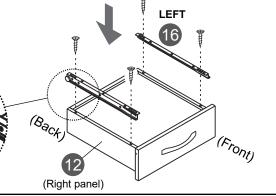
For each of the 3 drawers, assemble the handle **17** to front panel **13** with screws **I**.



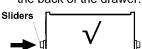


**RIGHT** 

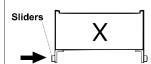
For each of the 3 drawers, flip upside-down and assemble the "L" sliders **16** with screws **H**, making sure the wheel goes towards the back, and that they don't protrude, otherwise, the drawer raises 1" and won't fit in the cabinet.



When finished, the sliders should look like this from the back of the drawer:



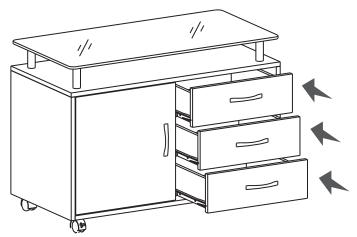
The following is incorrect, will raise 1" and the drawer won't fit:



P.12

STEP 20

- Insert the drawers into the cabinet, starting with the bottom one, then middle, then top. Insert at an angle with their fronts facing down, making sure the wheels from the drawer slide in the middle of the sliders inside the cabinet.
- If the drawers don't close by about half inch, or the top drawer doesn't fit, review the assembly done in steps 2 and 19 for the correct assembly of the sliders.



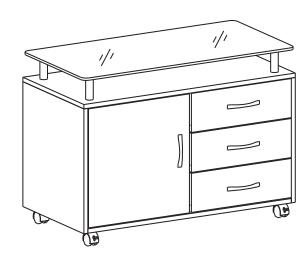
If you are having these issues:

- Drawers don't close by half inch;
- Top drawer doesn't fit; Review steps 2 and 19 for the correct assembly of the sliders.

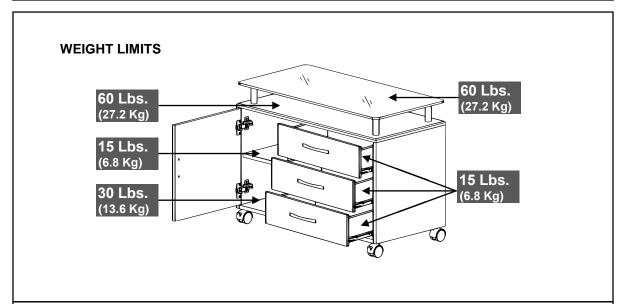


## ALL DONE!

Give yourself a nice pat on the back. You did a great job!



#### **CARE, MAINTENANCE AND SAFETY WARNINGS:**



- · Do not exceed the indicated weight limits.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- Do not use solvents or abrasive materials to clean the unit.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the tabletop.
- · Do not sit on the unit or lean against it.
- Do not allow small children to climb over the unit.
- Do not allow small children to reach inside the drawers or shelves without your supervision.
- · Make sure to unlock the front casters before rolling it away.
- Before moving the unit, make sure to secure any object on the top glass that might fall off.
- When lifting the unit, use both hands and bend your knees, not your backs.
- When transporting the unit to places far away, protect and secure the unit to avoid damage in transit.
- The glass is made of safety tempered glass. The safety feature is that when breakage
  occurs, the glass shatters into many tiny pieces minimizing the risk of serious injuries. If the
  glass breaks, do not handle the pieces with your bare hands, take some pictures and
  contact Customer Service immediately.
- Shall any part of the unit become defective during the warranty period, replacement parts might be available to you at no charge. Please refer to the last pages on this manual.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.