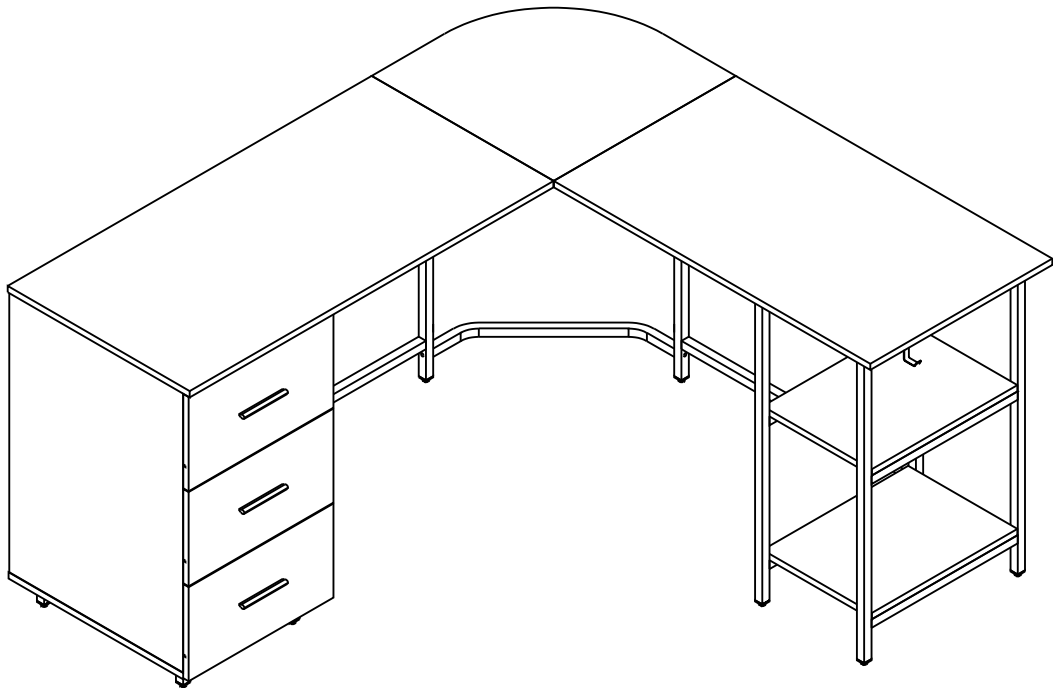


ASSEMBLY INSTRUCTIONS

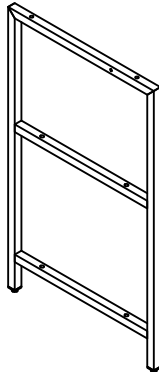
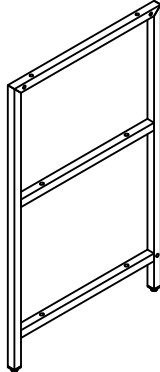
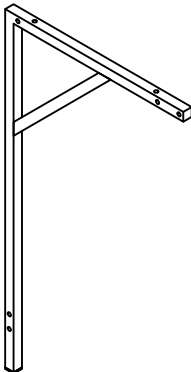
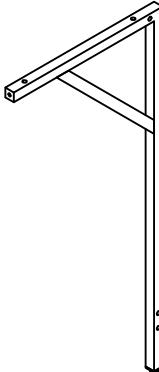
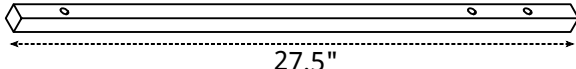
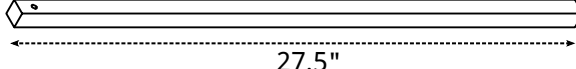
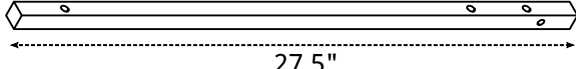
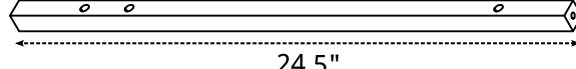
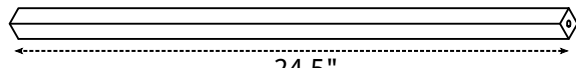
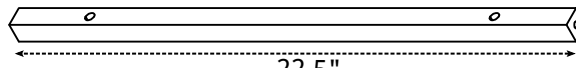
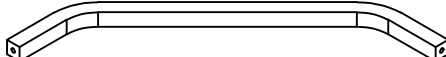
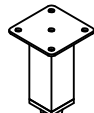

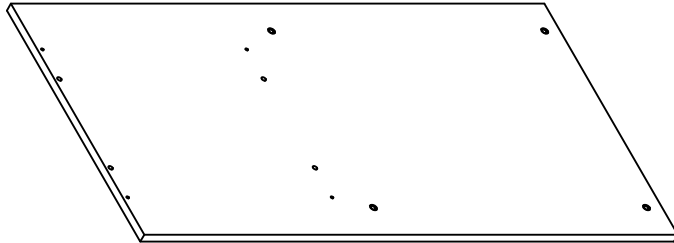
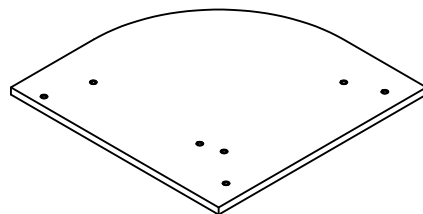
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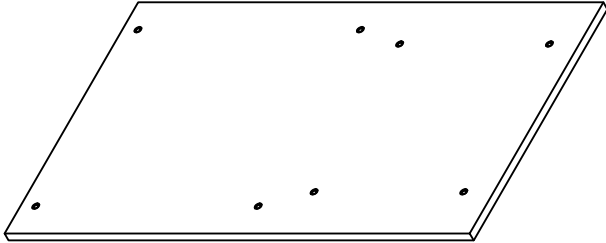
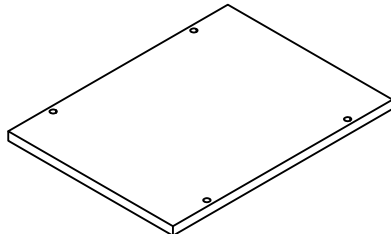
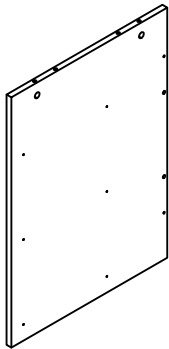
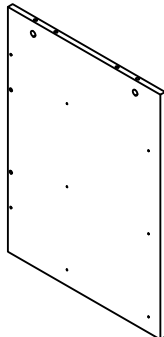
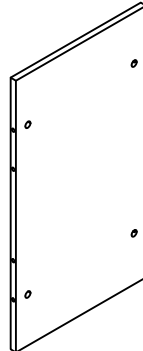
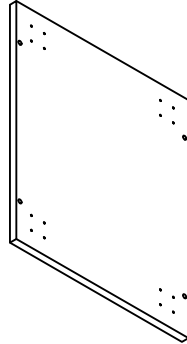
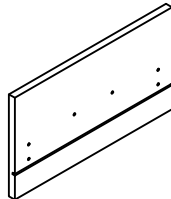
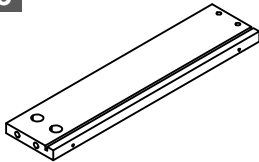
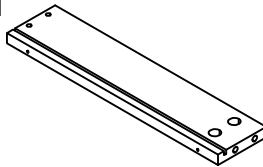
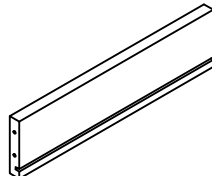
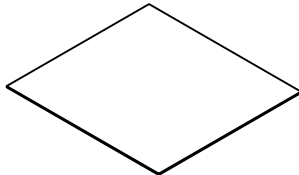
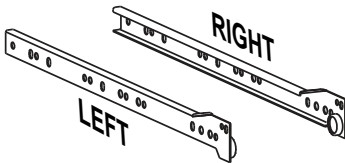
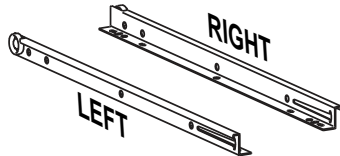
WARNING: To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.

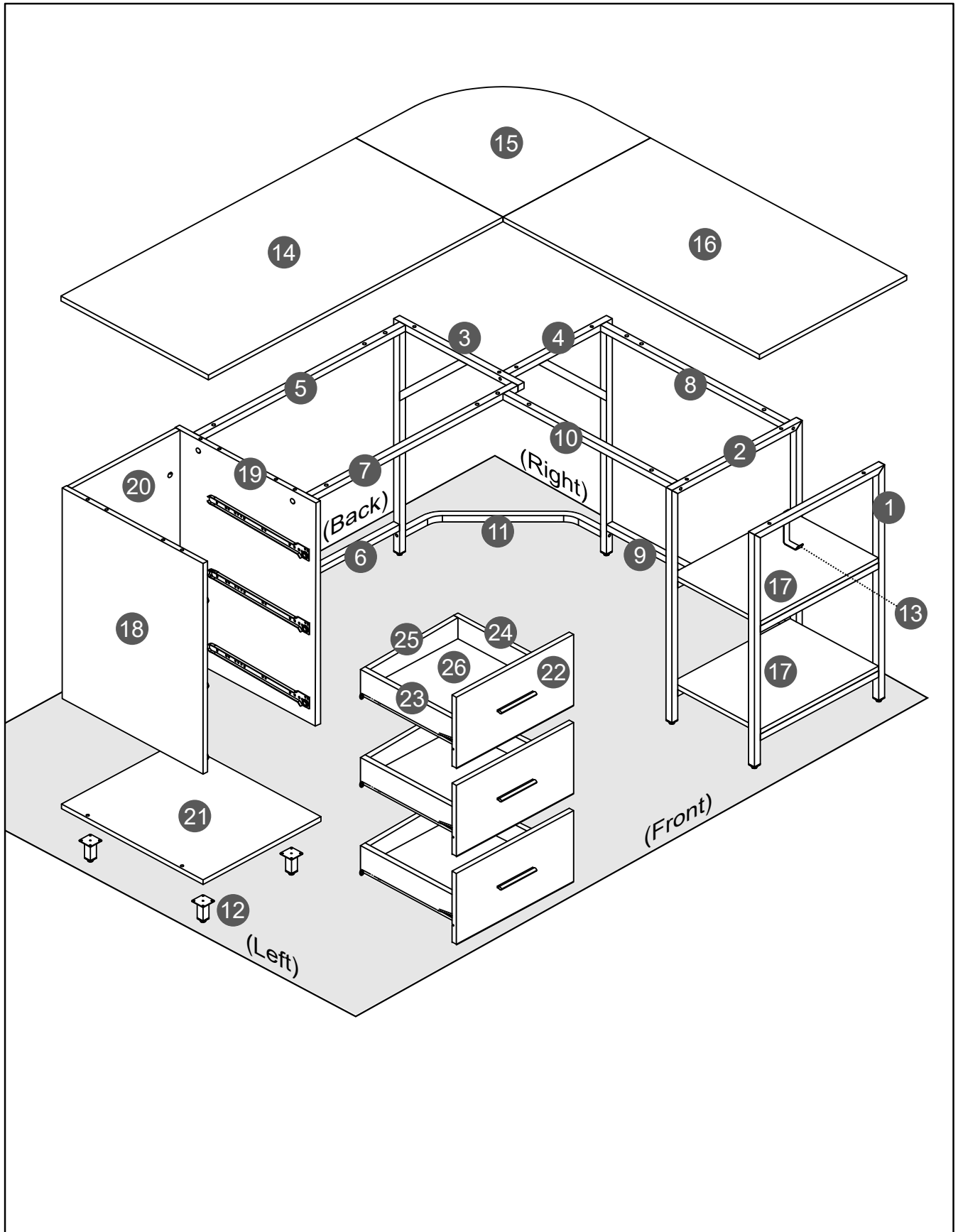
MAIN PARTS LIST

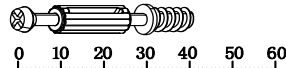
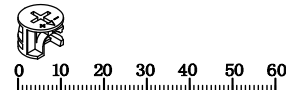
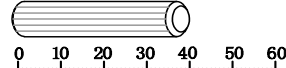
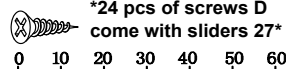
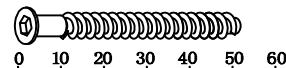
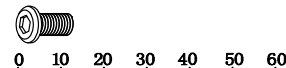
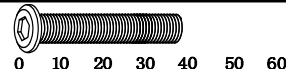
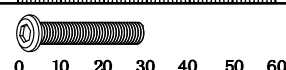
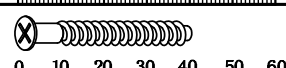
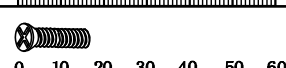

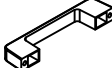

<div>1</div> <div>x1</div> <div>Right frame</div> 	<div>2</div> <div>x1</div> <div>Left frame</div> 	<div>3</div> <div>x1</div> <div>Center-left leg</div> 	<div>4</div> <div>x1</div> <div>Center-right leg</div> 
<div>5</div> <div>x1</div> <div>Left-top-back tube</div> 	<div>6</div> <div>x1</div> <div>Left-bottom-back tube</div> 		
<div>7</div> <div>x1</div> <div>Left-top-front tube</div> 	<div>8</div> <div>x1</div> <div>Right-top-back tube</div> 		
<div>9</div> <div>x1</div> <div>Right-bottom-back tube</div> 	<div>10</div> <div>x1</div> <div>Right-top-front tube</div> 		
<div>11</div> <div>x1</div> <div>Corner-bottom-back tube</div> 	<div>12</div> <div>x4</div> <div>Foot</div> 	<div>13</div> <div>x1</div> <div>Earphones hook</div> 	
<div>14</div> <div>x1</div> <div>Left tabletop</div> 		<div>15</div> <div>x1</div> <div>Corner top</div> 	

Continue on next page.

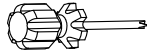





MAIN PARTS LIST (Continue)				
16 x1 Right tabletop 		17 x2 Right shelf panel 		
18 x1 Left panel 		19 x1 Right panel 		20 x1 Back panel 
		21 x1 Bottom panel 		
22 x3 Drawer front panel 		23 x3 Drawer left panel 		24 x3 Drawer right panel 
		25 x3 Drawer back panel 		
26 x3 Drawer bottom board 		27 x3 Sets Sliders*, 4 pcs per set 		
		<div><div><p>* 24 pcs of screws D come packaged together with these pieces.</p></div><div></div></div>		
		<div><div><p>“Flat”: 2 pcs, go inside the cabinet</p></div><div><p>“L shaped”: 2 pcs, go on the drawers</p></div></div>		

MAIN PARTS LAYOUT (For reference)

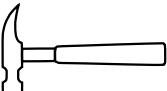


HARDWARE LIST			
PART	QTY	ITEM	
A	20	M5x42 bolts	
B	20	Ø15x12 Cam locks	
C	8	Ø8x40 Dowels	
D*	40*	M3.5x14	 *24 pcs of screws D come with sliders 27*
E	4	M7x50	
F	7	M6x12	
G	12	M8x40	
H	27	M6x30	
I	12	M5x40	
J	6	M4x18	
K	3	96mm Handle*	<div>  <p>Desks in color Sand and Walnut use this shape in color Silver</p> </div> <div>  <p>Desk in color Gold uses only this shape in color Gold</p> </div>
L	3	Metal bracket	

INCLUDED TOOLS

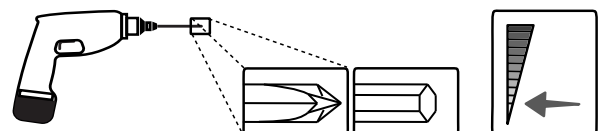
1	Phillips Screwdriver		
1	M4 Allen Wrench		
1	M5 Allen Wrench		

TOOLS REQUIRED BUT NOT INCLUDED

Hammer	
--------	---

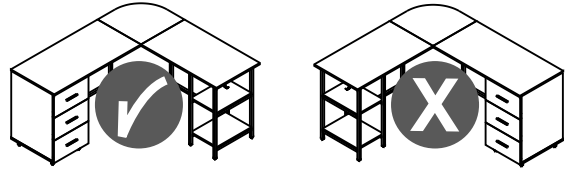
If you decide to use your own power driver:

- Make sure to have the appropriate hex or Phillips bits.
- Start using at a low torque or speed to avoid stripping the screws.



BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

- The product is not reversible, it assembles **ONLY** as shown in the front page, with the drawers on the **LEFT** side. The drawers cannot install on the **RIGHT** side.



- Do not discard this manual or any of the packaging material until the unit is completely assembled.
- Please read the assembly instructions thoroughly and follow step by step.



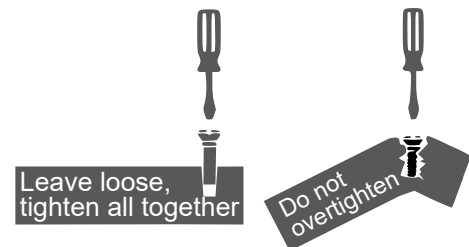
- The assembly might require of 2 persons for certain steps. Before you start the installation, make sure there is someone else nearby to help you.



- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.



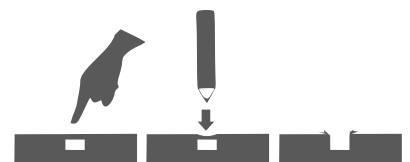
- To avoid misalignments, always leave the screws loosely and do not tighten them until all the pieces are positioned correctly.
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes, or get stuck inside the parts.



- If the hole seems to small for the screw, make sure you are using the correct size of screw and/or that you are installing it in the correct hole.



- Sometimes on the wood panels the laminate or material might be covering the hole partially or entirely, if there is no visible hole or if it looks too small, pass and press the tip of your finger over the area to feel its indentation, and carefully pierce the laminate to uncover the hole underneath.



- Please be kind to our planet, when done with the assembly, recycle any of the packaging materials that is accepted by your city or recycling service.



THE ASSEMBLY STEPS START ON NEXT PAGE

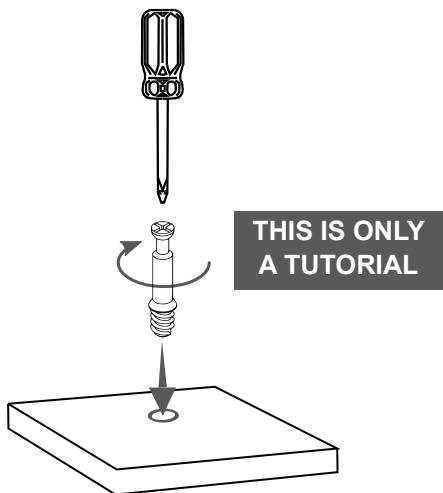
CAM BOLT AND CAM LOCK TUTORIAL

THE INSTRUCTIONS BELOW
ARE NOT ACTUAL ASSEMBLY STEPS



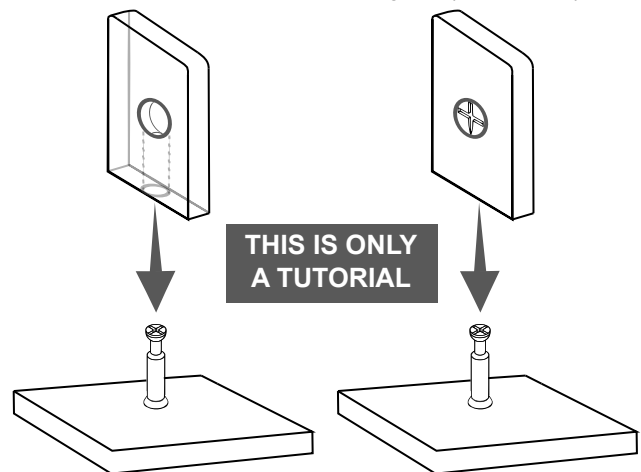
This unit uses cam bolts and locks (also known as mini fixes).
If you are not familiar with this kind of hardware, the below is a tutorial
that explains how to use them on the steps where they are required.

1. Screw the bolt into the indicated hole on the panel indicated in the assembly step.

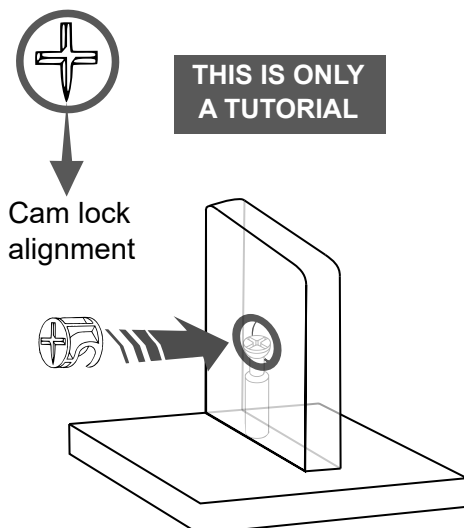


2. Join the other panel (with the big hole) to the panel with the bolt. If it comes with the cam locks already pre-installed, make sure to align them to receive the bolt's head (refer to point 3). There might be a very small gap between the panels which is normal.

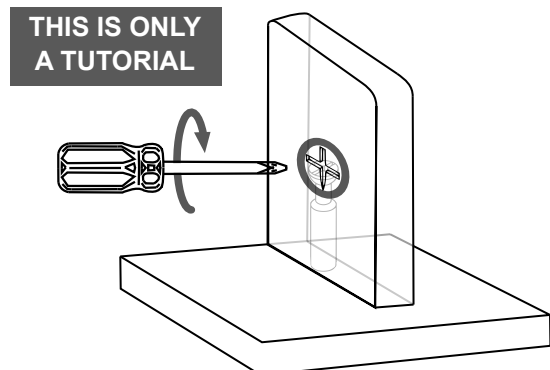
If the cam locks come pre-installed, make sure they are aligned (see point 3).



3. Insert the cam lock on the panel with the big hole making sure it goes aligned to receive the bolt's head.



4. Use a Phillips screwdriver to turn the cam lock clockwise. This will lock the panels together and also will close any gaps.



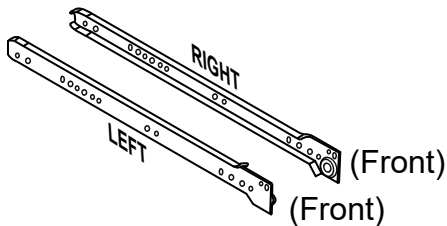
ASSEMBLY STEPS

WE RECOMMEND TO PLACE THE PIECES OVER BLANKETS TO PROTECT THEIR FINISH DURING ASSEMBLY.

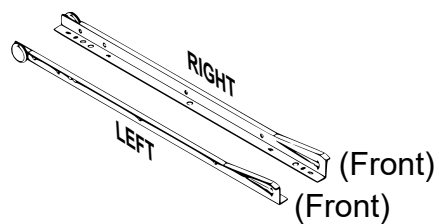
STEP 1

Grab all the sets of sliders **27** and separate them into 2 groups according to their shape:

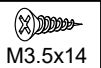
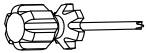
- The "Flat" ones will be used on the next step.
- The "L Shaped" won't be used until step **18**, so set them aside.



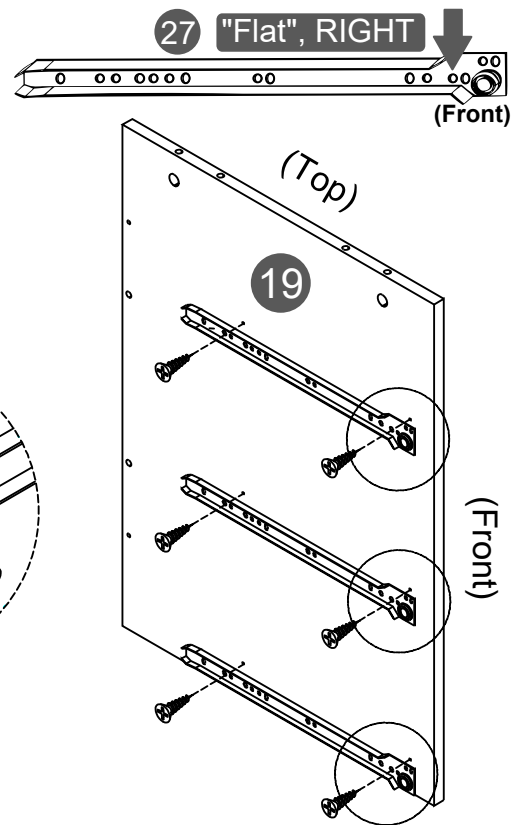
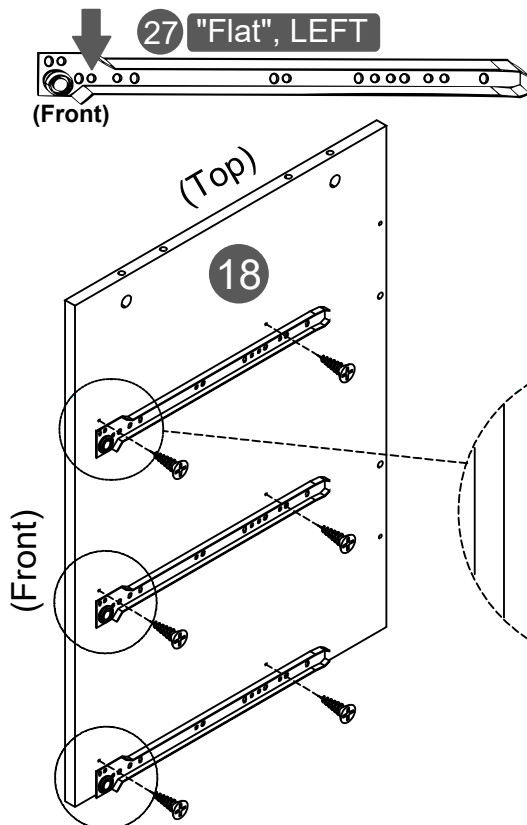
The "Flat" ones will be used on the next step.



The "L Shaped" won't be used until step **18**, so set them aside.




STEP 2**Hardware****D**12
Pcs**Tools (included)**

Assemble the "Flat" sliders **27** to the cabinet panels **18** and **19** with screws **D**, making sure the wheel faces towards the front of the panel. Please note the sliders attach at the front on the 4th hole and the wheel faces down with 2 empty holes above it.

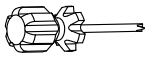


STEP 3

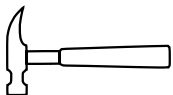
Hardware

A		4 Pcs
B		4 Pcs
C		4 Pcs

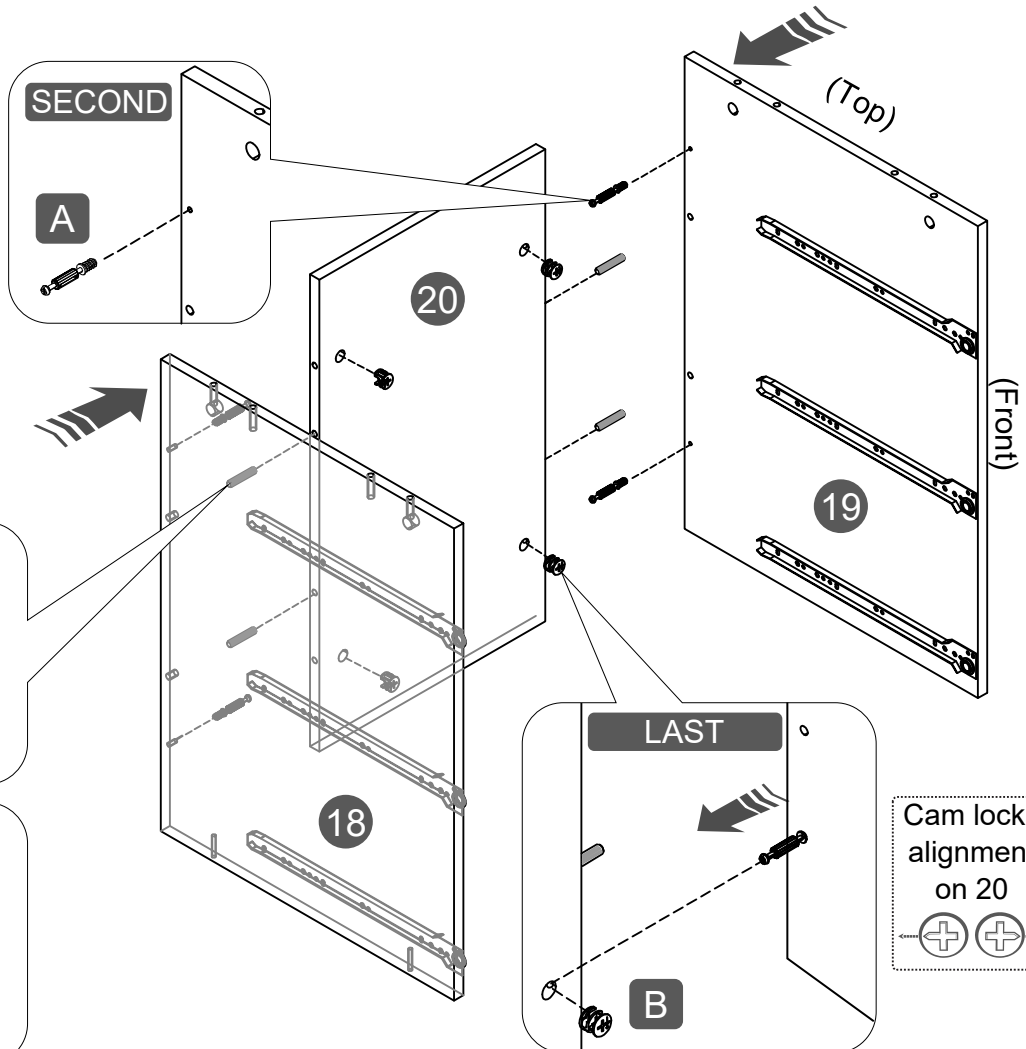
Tools (included)



Tools (NOT included)




- FIRST Insert the dowels **C** into the indicated holes on panel **20**.
- THEN attach the bolts **A** into the indicated holes on panels **18** and **19**.
- LAST join the panels **18** and **19** to panel **20**, insert the cam locks **B** on panel **20** and turn them to lock the pieces as explained in the **Cam Lock Tutorial** page.

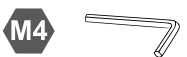


STEP 4

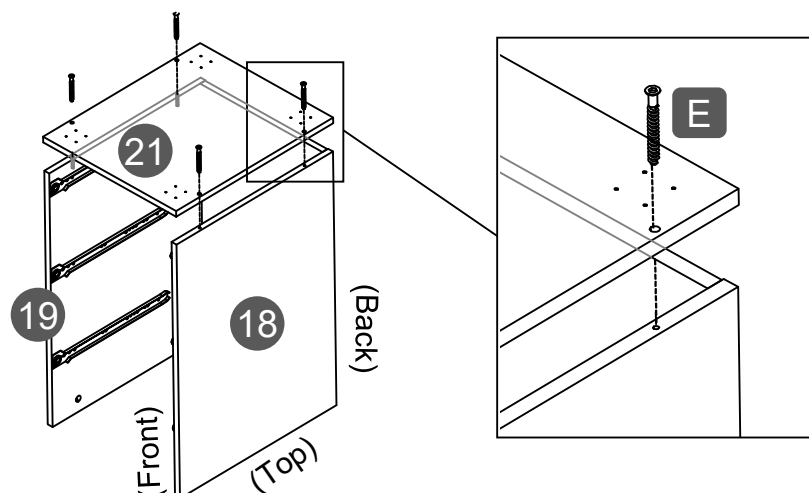
Hardware

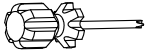
E		4 Pcs
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Tools (included)

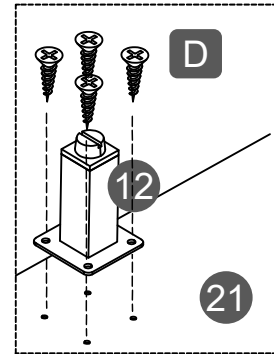
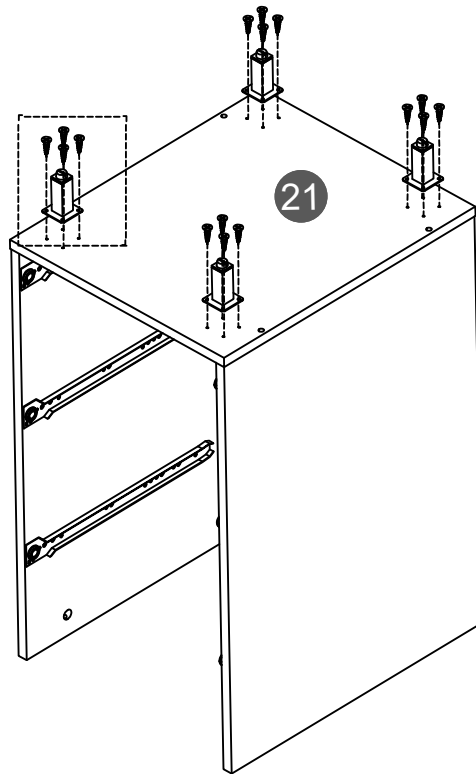


Turn the cabinet upside-down and assemble the bottom panel **21** to the panels **18** and **19** with screws **E**.

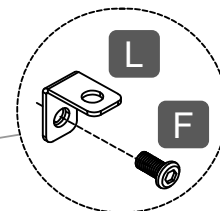
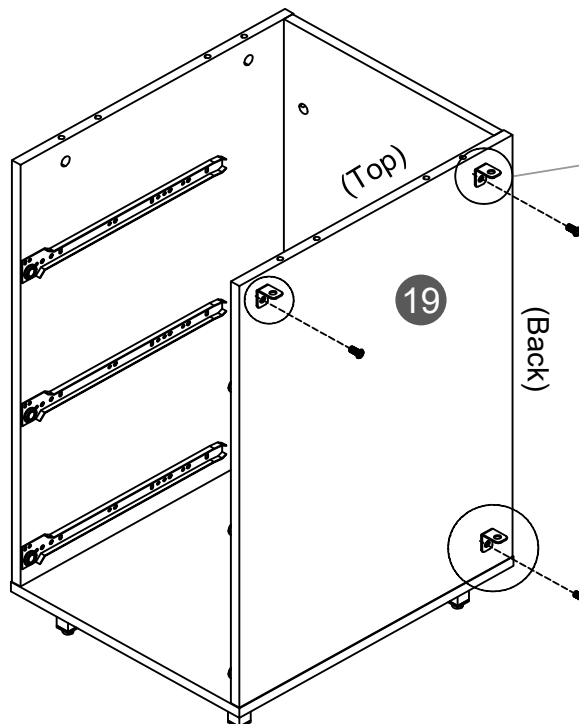


STEP 5**Hardware****D**16
Pcs**Tools (included)**

Attach the feet **12** to the bottom panel **21** with screws **D**.

**STEP 6****Hardware****F**3
Pcs**L**3
Pcs**Tools (included)****M4**

Bring the cabinet upright and attach the brackets **L** to panel **19** facing **UP** with screws **F**.

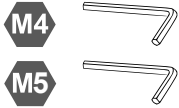


**Brackets
facing UP**

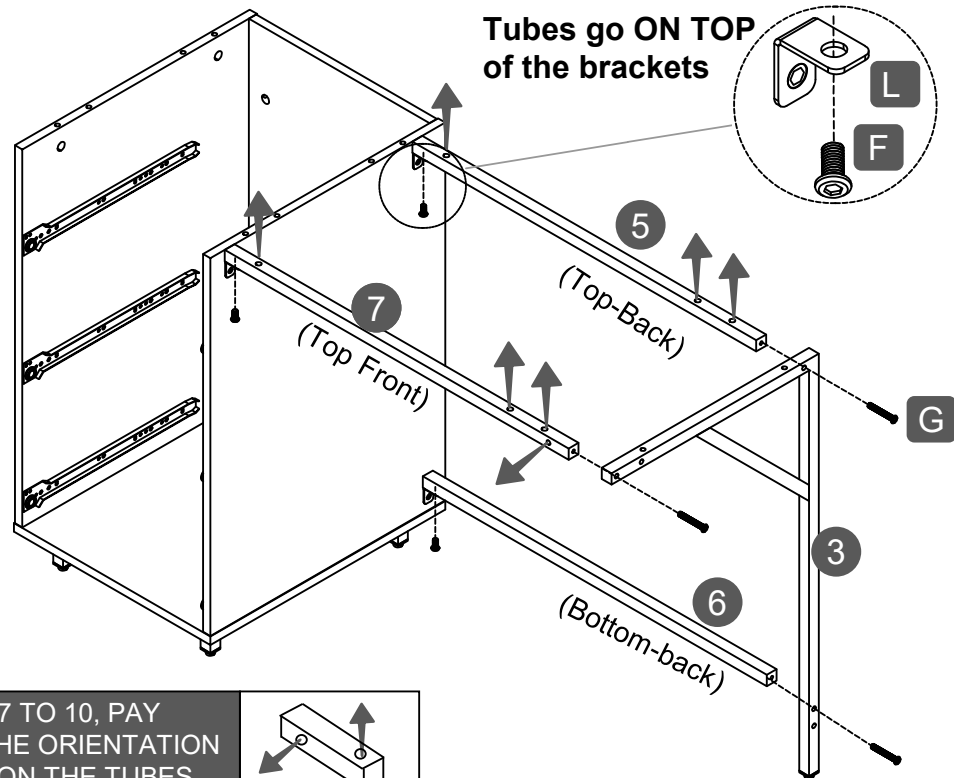
STEP 7**Hardware**

F  3 Pcs
M6x12

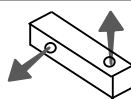
G  3 Pcs
M8x40


Tools (included)**DO NOT TIGHTEN ANY SCREWS UNTIL THE END OF STEP 13.**

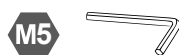
- Place the tubes **5**, **6** and **7** on top of the brackets **L** in their respective positions and assemble them with screws **F** as shown.
- Assemble the leg **3** to the tubes **5**, **6** and **7** with screws **G**.



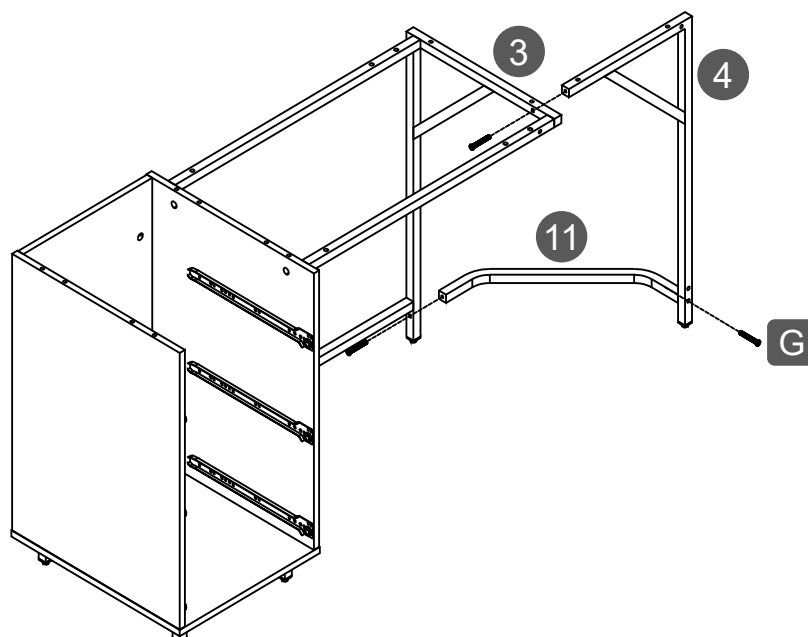
FROM STEP 7 TO 10, PAY ATTENTION TO THE ORIENTATION OF THE HOLES ON THE TUBES.

**STEP 8****Hardware**

G  3 Pcs
M8x40

Tools (included)

- Assemble the leg **4** to leg **3** with a screw **G**.
- Assemble the corner bottom tube **11** to legs **3** and **4** with screws **G**.



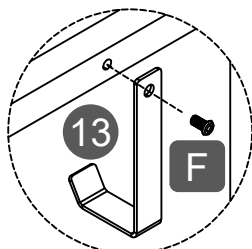
STEP 9**Hardware**

F		1
	M6x12	Pc

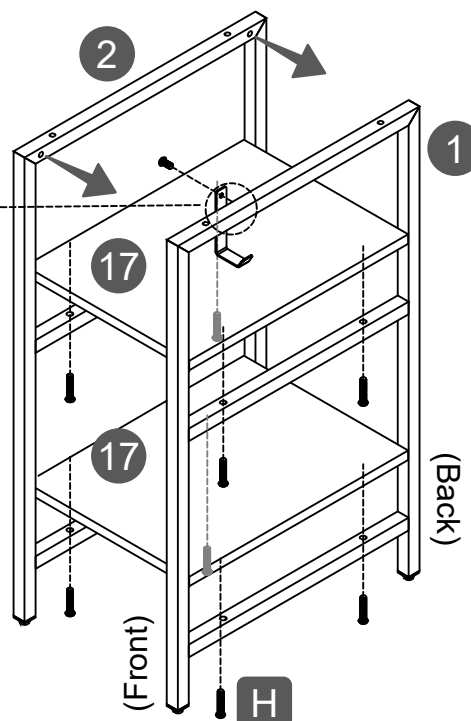
H		8
	M6x30	Pcs

Tools (included)

- Assemble the shelves **17** to the frames **1** and **2** with screws **H** from underneath as shown.
- Attach the hook **13** to the frame **1** with screw **F** from inside.



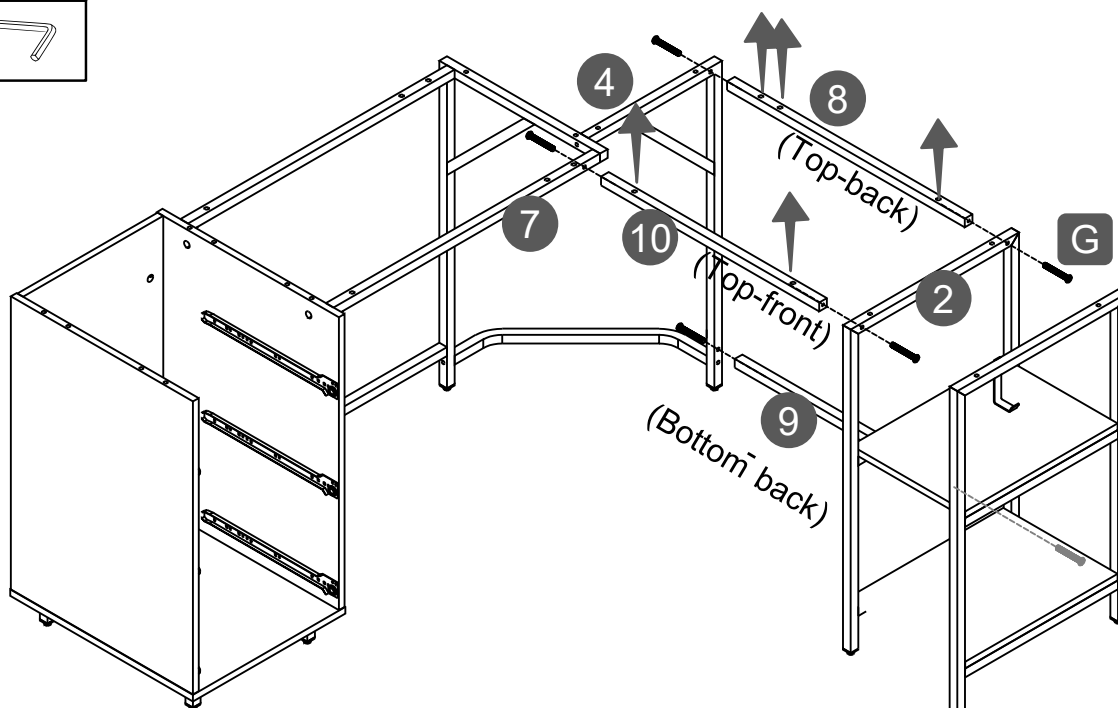
(View from inside)

**STEP 10****Hardware**

G		6
	M8x40	Pcs

Tools (included)Use screws **G** to:

- Assemble the tubes **8** and **9** to the leg **4** in their respective positions.
- Assemble the tube **10** to tube **7**.
- Assemble the frame **2** to the tubes **8**, **9** and **10**.



STEP 11

This step
requires of
2 persons



Hardware

H



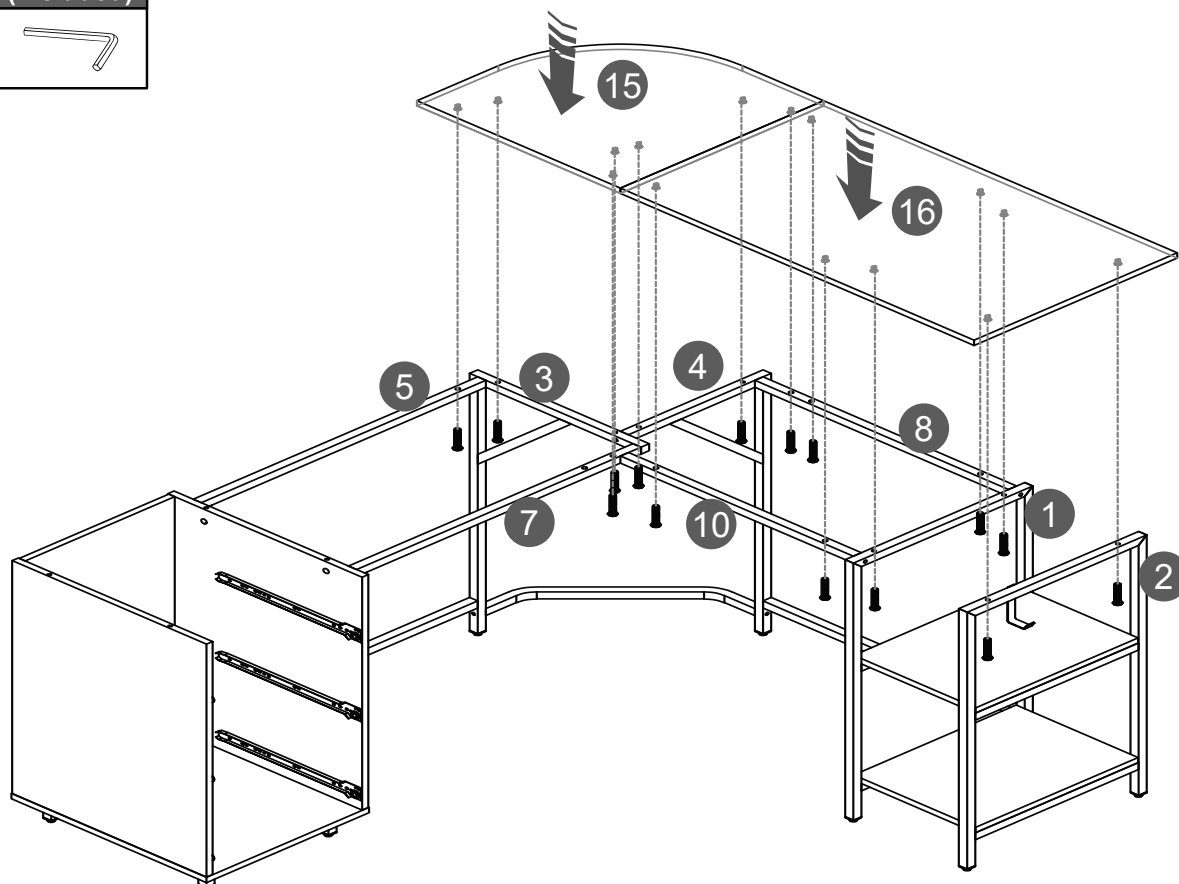
M6x30

15
Pcs

Tools (included)



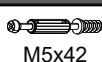
- With the help of another person, place the corner top **15** and the right tabletop **16** over the structures.
- Using screws **H** from underneath, secure the corner top **15** to the tubes **3**, **4**, **5**, **7** and **8**, and secure the right tabletop **16** to the frames **1** and **2** and to the tubes **8** and **10**, but **LEAVE THEM ALL LOOSE** to allow flexibility and be able correct any misalignments later on.



STEP 12

Hardware

A



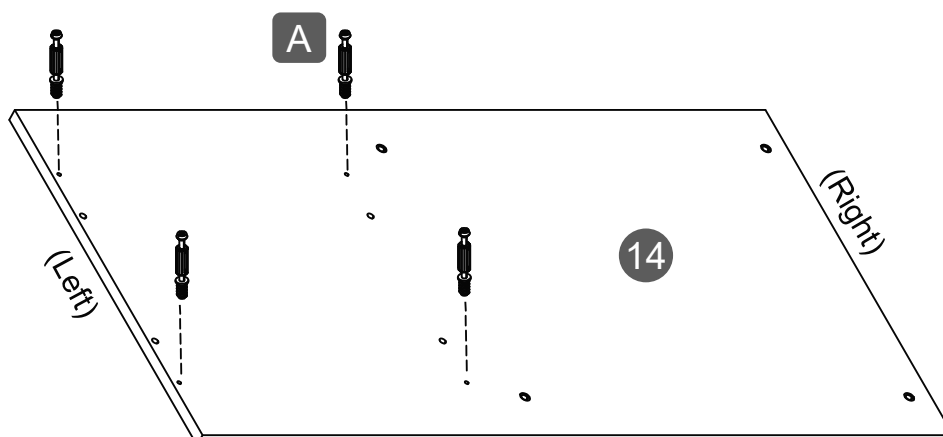
M5x42

4
Pcs

Tools (included)



Attach the bolts **A** to the indicated holes on the left tabletop **14**.






STEP 13

This step
requires of
2 persons



Hardware

B		4 Pcs
C	 Ø8x40	4 Pcs
H	 M6x30	4 Pcs

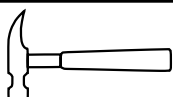
Tools (included)



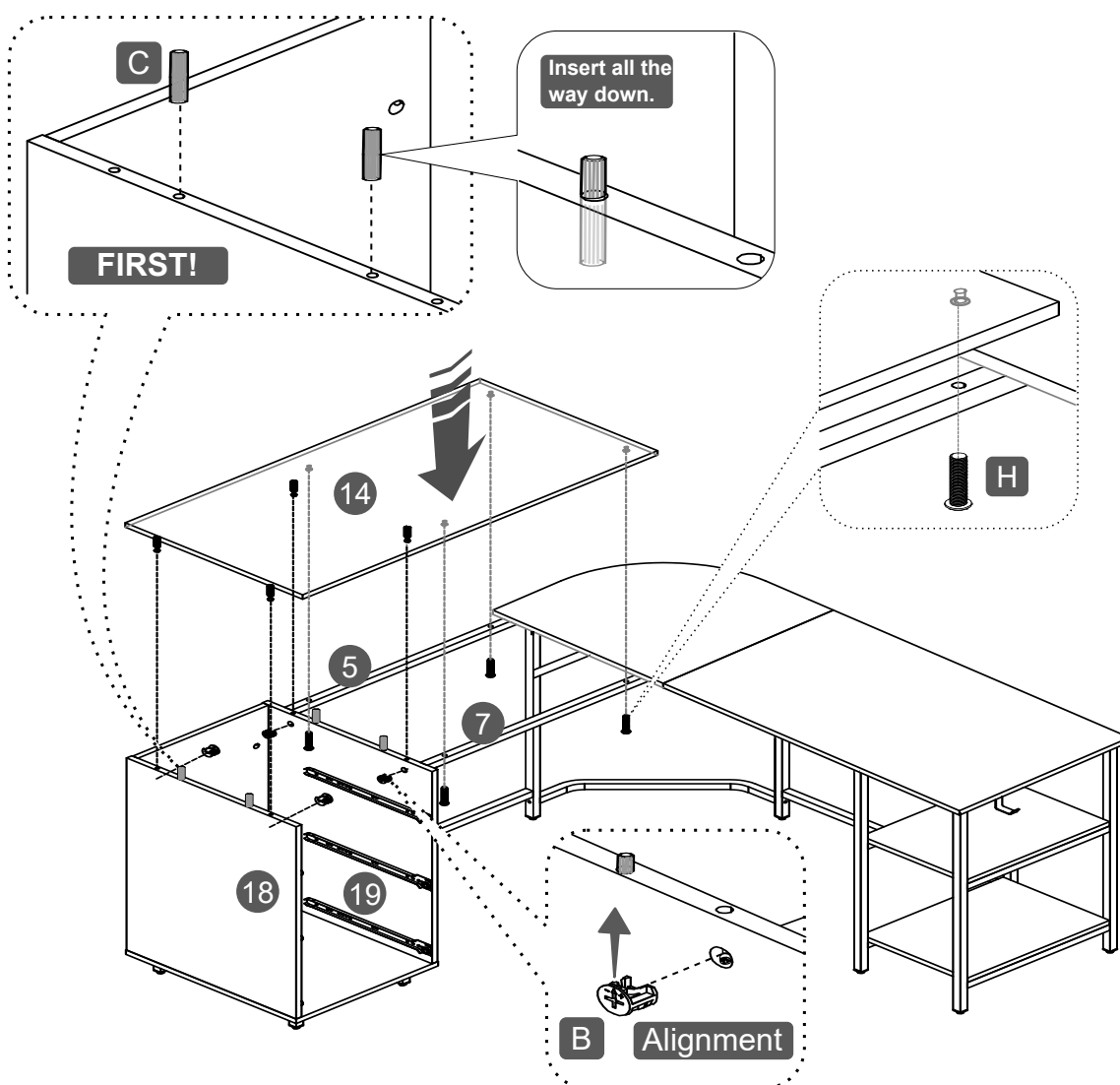
M4




Tools (NOT included)

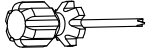


- FIRST insert the dowels **C** into the indicated holes on the side panels **18** and **19** all the way down.
- THEN, and with the help of another person, carefully place the left tabletop **14** over the frame, making sure the bolts and dowels connect into the corresponding holes on these 3 panels.
- Insert the cam locks **B** in panels **18** and **19**, and turn them to lock the tabletop to the side panels as explained in the **Cam Lock Tutorial Page**.
- Secure the tabletop **14** to the tubes **5** and **7** with screws **H** from underneath, but **LEAVE THEM ALL LOOSE** to allow flexibility.
- If the panels require alignment, push/pull/lift to get them as aligned as possible with minimal gaps between them.
- Please note that the tops might not end up 100% perfectly aligned, and it should not be of concern unless the difference in levels and gaps are considerable that will not allow the desk to function properly.
- Proceed to tighten all the screws left loose from step 7 through this step 13 inclusive.



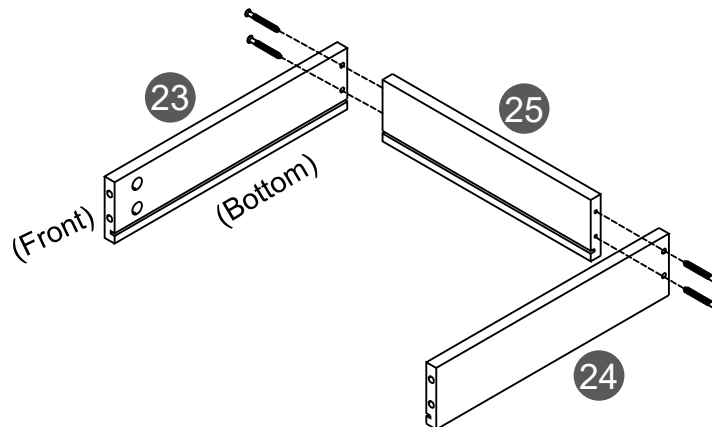
STEP 14**Hardware**

I		12 Pcs
	M5x40	

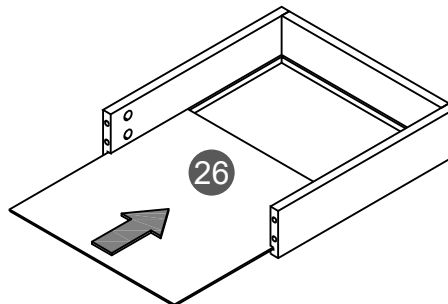
Tools (included)

For each of the 3 drawers, assemble the side panels **23** and **24** to the back panel **25** with screws **I**.

Please note the alignment of the grooves at the bottom of the panels.

**STEP 15**

For each of the 3 drawers, slide the bottom panel **26** through the grooves of the side panels and into the back panel as shown.

**STEP 16****Hardware**

J		6 Pcs
	M4x18	

K		3 Pcs
	GLD only SND/WAL	

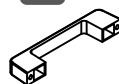
Tools (included)

For each of the 3 drawers, assemble the handle **K** that corresponds to your desk to the front surface of the front panel **22** with screws **J** as shown.

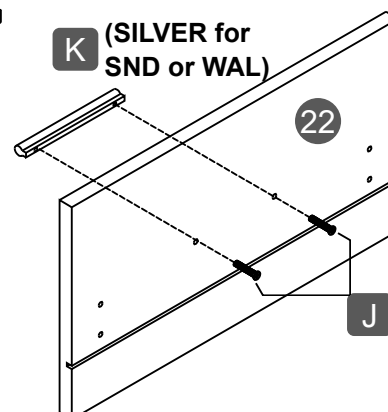
Gold handles: For desk in Gold only.

Silver handles: For desks colors Walnut and Sand.


K (Gold for GOLD)



K (SILVER for SND or WAL)



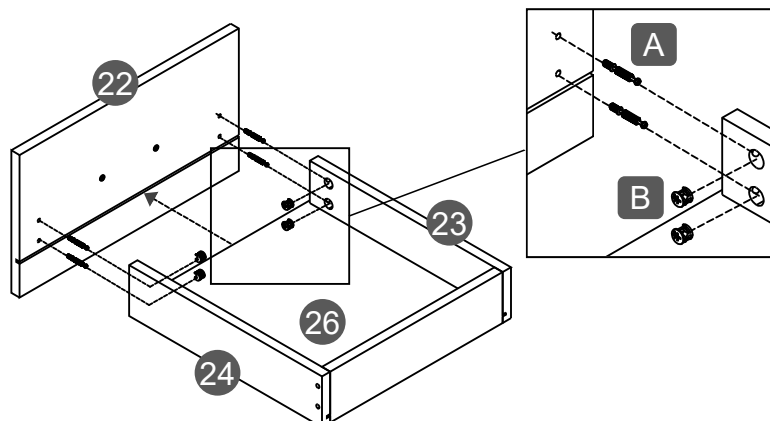
STEP 17**Hardware**


A  12 Pcs
M5x42

B  12 Pcs

Tools (included)

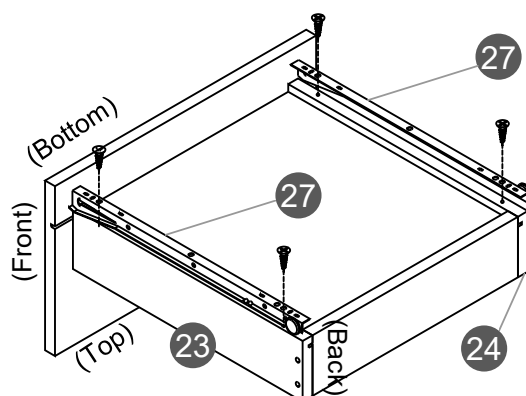
For each of the 3 drawers, assemble the front panel **22** to panels **23** and **24** with bolts **A** and cam locks **B** as explained in the **Cam Lock Tutorial Page**. Please note that the bottom panel **26** will enter into the groove of panel **22**.

**STEP 18****Hardware**

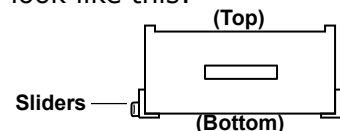
D  12 Pcs
M3.5x14

Tools (included)

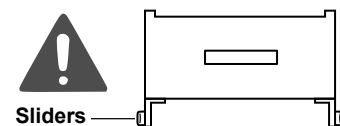
For each of the 3 drawers, flip them upside-down and assemble the “L” shaped sliders **27** with screws **D**, making sure the wheel goes towards the back, and that they don't protrude, otherwise, the drawer raises 1" and won't fit in the cabinet.



When finished, the sliders look like this:

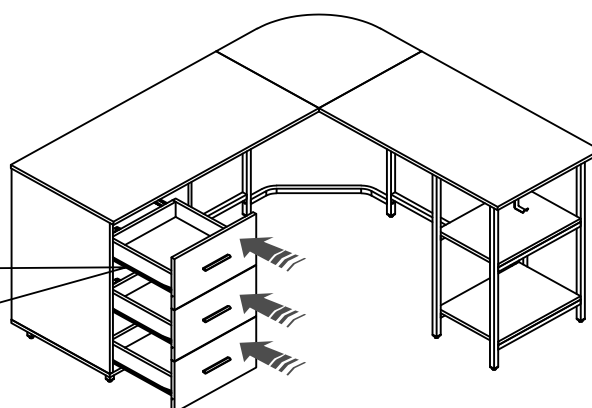
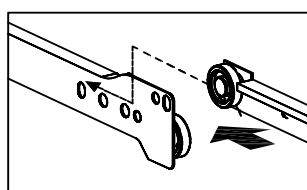


If you install as below, the drawer raises 1" and won't fit in the unit.

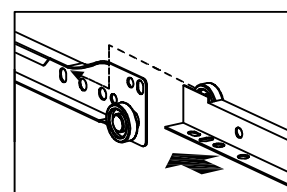
**STEP 19**

Insert the drawers into the cabinet, starting with the bottom one, then middle, then top. Insert and an angle with their fronts facing down, making sure the wheels from the drawer slide in the middle of the sliders inside the cabinet.

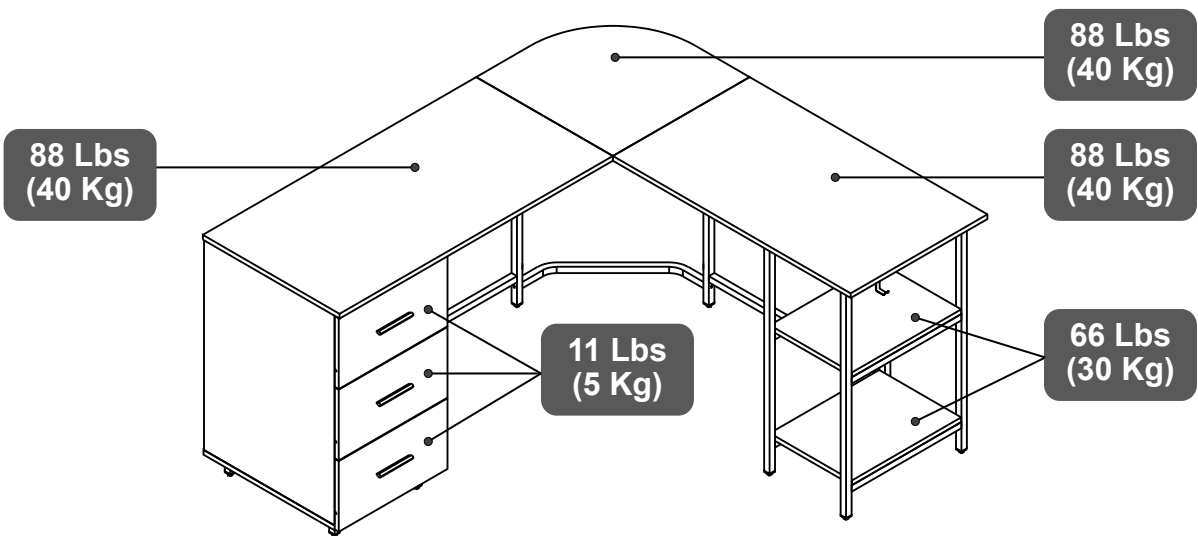
On the left side:



On the right side:



WEIGHT LIMITS



WARNINGS

- Do not exceed the indicated weight limits.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Do not use solvents or abrasive materials to clean the unit.
- Do not sit on the unit or lean against it.
- Do not allow small children to play under or over the unit.
- Do not allow small children to reach inside the drawers without your supervision.
- Do not pull, push or drag the unit to move it for more than 1 feet. The unit must be lifted by at least 2 persons when moving in the same or adjacent rooms.
- Before moving the unit, make sure to secure or remove any object that is heavy or might fall off.
- Please note that lifting from the tabletop with too much weight on the product might lead to part damage/separation.
- When lifting the unit, use both hands and bend your knees, not your backs.
- Do not use the product if screws are loose or missing, or if you notice damaged parts.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.

CARE AND MAINTENANCE

- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the tabletop.
- Every 4 months, inspect the unit completely and make sure that all screws are tighten.
- When transporting the unit to places far away, protect and secure the unit to avoid damage in transit.