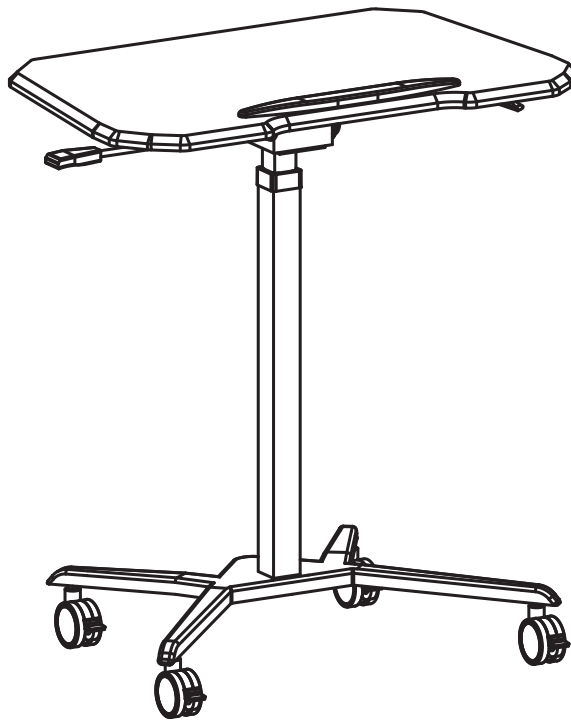



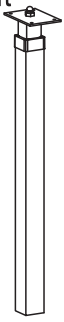


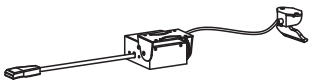
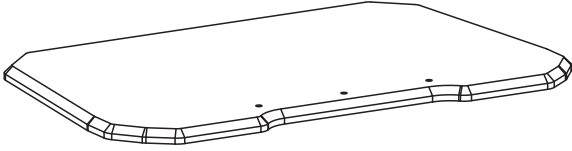


ASSEMBLY INSTRUCTIONS



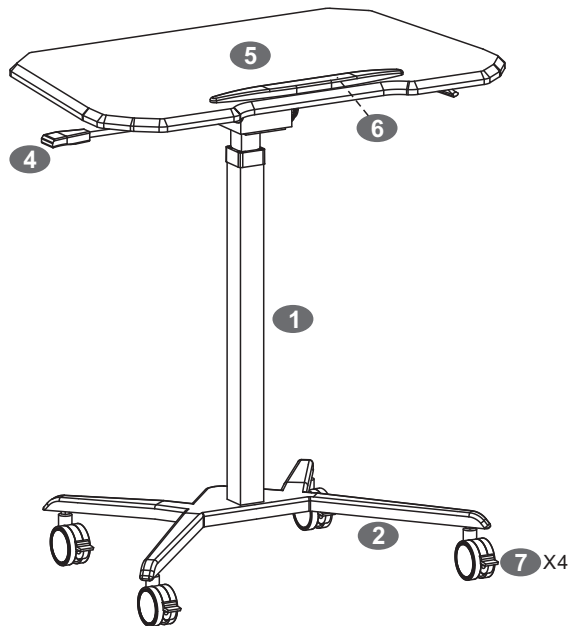
 **WARNING:** To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.








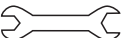
MAIN PARTS LIST:

1 x1 Gas lift 	2 x1 Base 	3 x1 Support plate 	4 x1 Mechanism 
5 x1 Main panel 	6 x1 Edge stopper 	7 x4 Locking casters 	

PARTS LAYOUT (For reference):



SCREWS LIST:

PART	QTY.	ITEM		PART	QTY.	ITEM	
A	14	6X12 MM		E	4	Φ10-Φ21X2 MM	
B	4	6X8 MM		F	4	Φ14-Φ9X3 MM	
C	4	6X20 MM			1	M 4	
D	3	5X16 MM			1		

BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

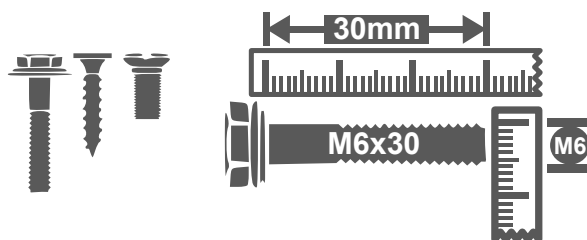
- Do not discard this manual or any of the packaging material until the unit is completely assembled.
- Please read the assembly instructions thoroughly and follow step by step.



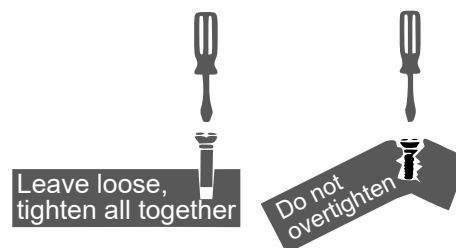
- The assembly might require of 2 persons for certain steps. Before you start the installation, make sure there is someone else nearby to help you.



- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.



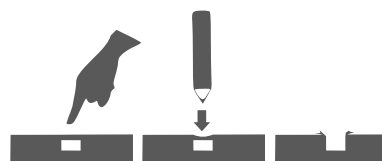
- To avoid misalignments, always leave the screws loosely and do not tighten them until all the pieces are positioned correctly.
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes, or get stuck inside the parts.



- If the hole seems too small for the screw, make sure you are using the correct size of screw and/or that you are installing it in the correct hole.



- Sometimes on the wood panels the laminate material might be covering the hole partially or entirely, if there is no visible hole or if it looks too small, pass and press the tip of your finger over the area to feel its indentation, and carefully pierce the laminate to uncover the hole underneath.



- Please be kind to our planet, when done with the assembly, recycle any of the packaging materials that is accepted by your city or recycling service.



Thank you!



ASSEMBLY STEPS

STEP 1

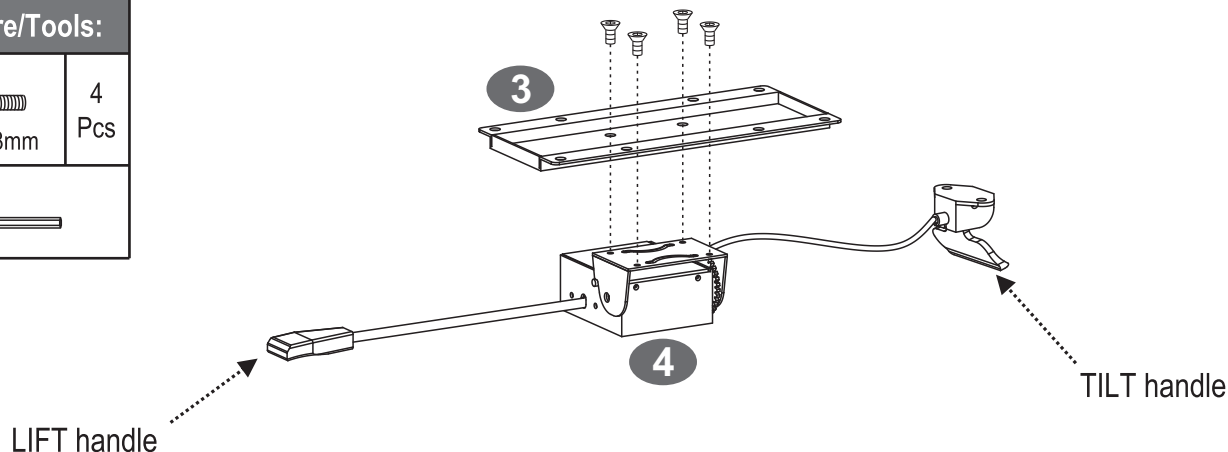
Assemble the support plate ③ to the mechanism ④ using screws ②.

Hardware/Tools:

②



6x8mm

4
Pcs

STEP 2

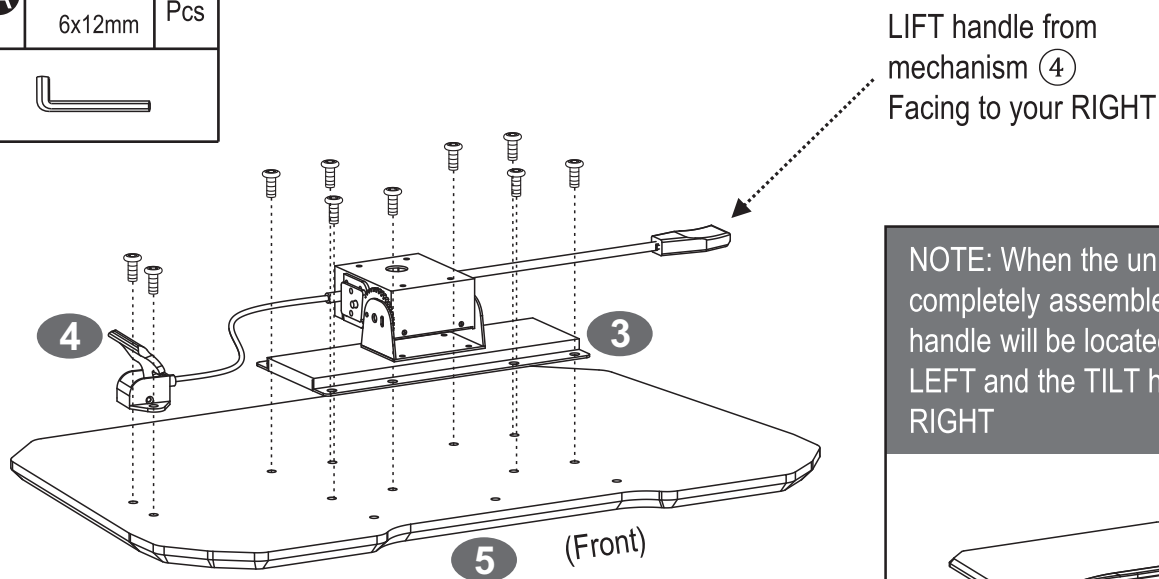
Place the main panel ⑤ upside down with its front towards you, and using screws ① assemble the support plate ③ with the LIFT handle from the mechanism ④ facing to your RIGHT as shown.

Hardware/Tools:

①



6x12mm

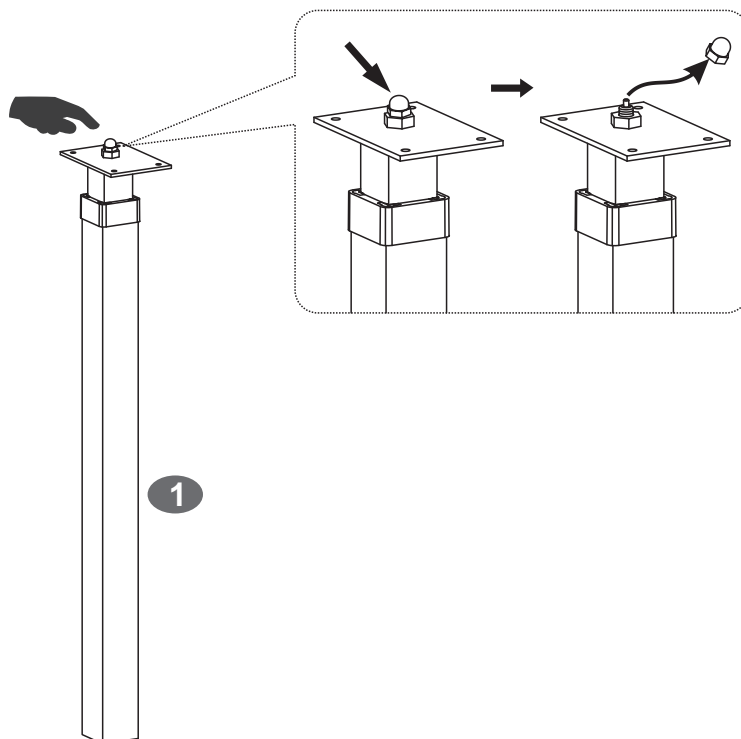
10
Pcs

NOTE: When the unit is completely assembled, the LIFT handle will be located on the LEFT and the TILT handle on the RIGHT



STEP 3

Remove the protective cap from the top of the gas lift ①.



STEP 4

With the main panel upside-down, assemble the gas lift ① to the mechanism ④ using screws ① as shown.

Hardware/Tools:

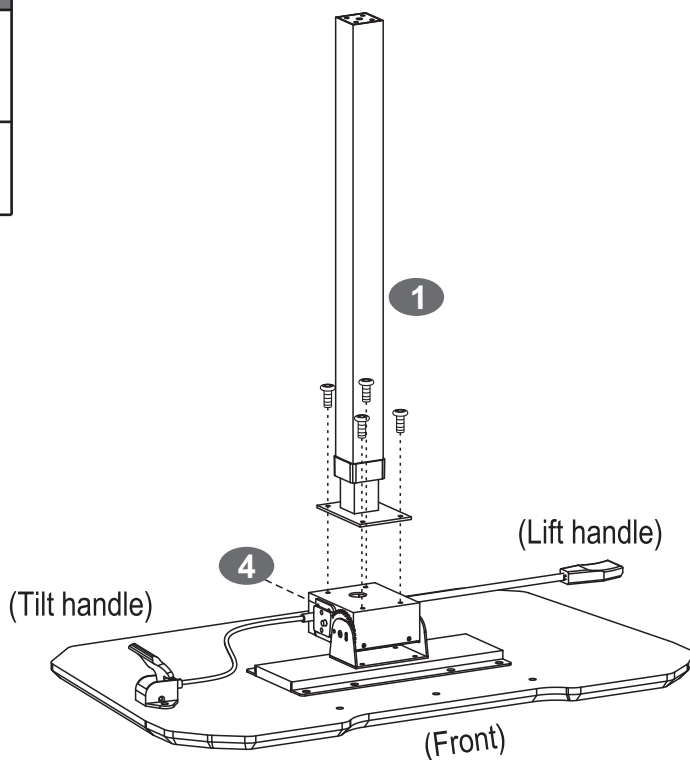
A


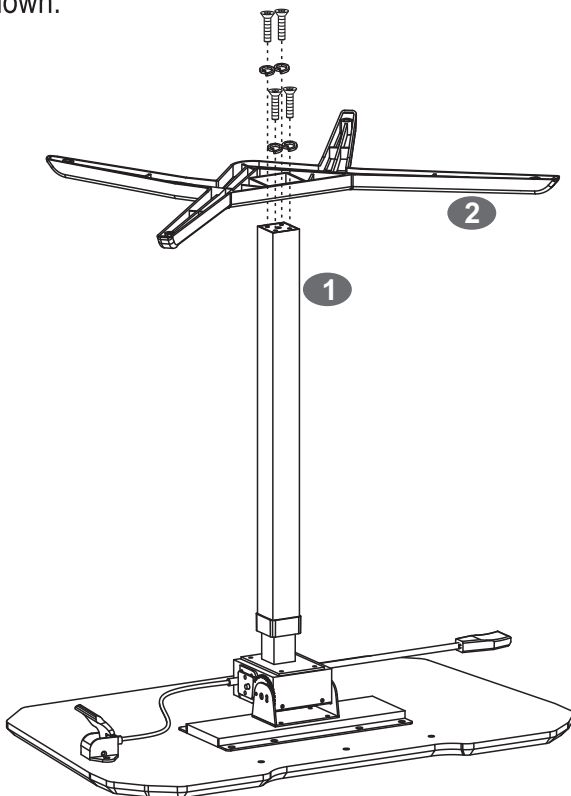


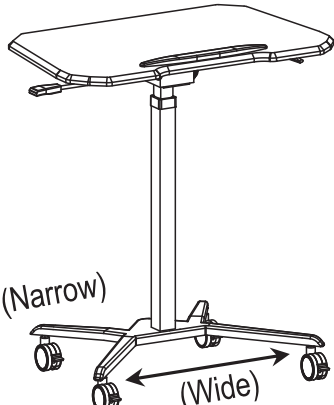

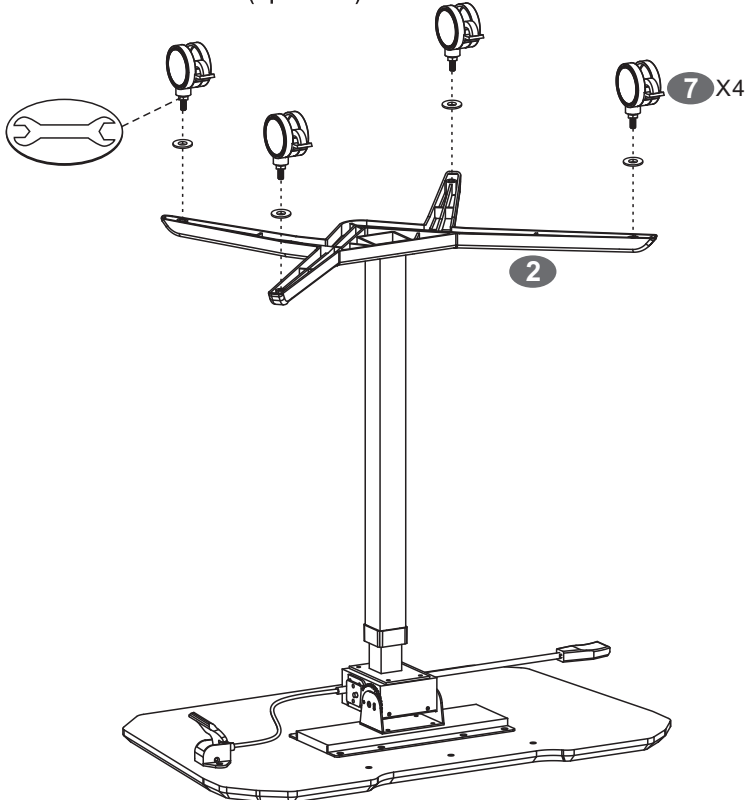
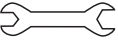


6x12mm

4

Pcs



P.6	ASSEMBLY INSTRUCTIONS		P.6
STEP 5		Assemble the base ② to the bottom of the gas lift ① using screws ③ and O-rings ④ as shown.	
Hardware/Tools:			
③	 6x20mm 4 Pcs		
④	 Ø14-Ø9 X3mm (thk) 4 Pcs		
			
		<div><p>NOTE: Once the unit is completely assembled and upright, the WIDER side will be located on the FRONT and the NARROW side on the BACK</p></div>	
STEP 6		Assemble the locking casters ⑦ to the base ② with washers ⑤ in between, and tighten them with the cone wrench (spanner).	
Hardware/Tools:			
⑤	 Ø10-Ø21 X2mm (thk) 4 Pcs		
			

STEP 7

Use screws ① to assemble the edge stopper ⑥ to the main panel ⑤ as shown.

Hardware/Tools:

①

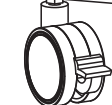


5x16mm

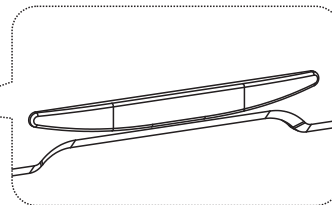
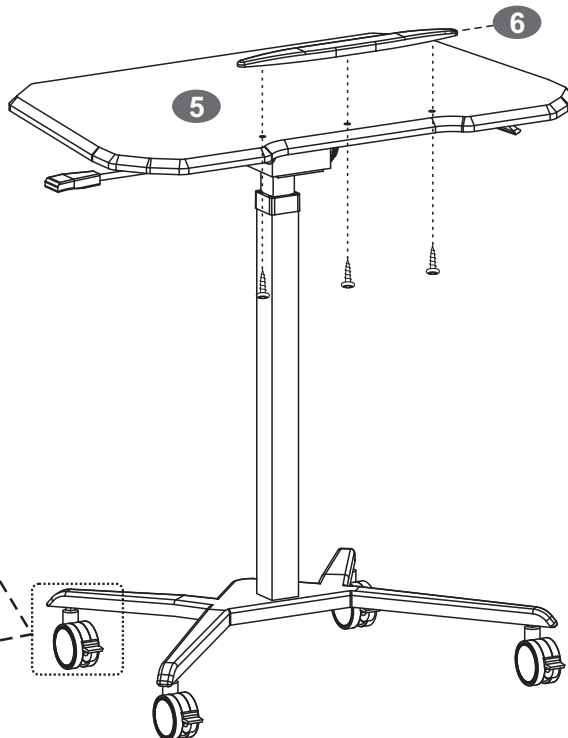
3
Pcs

Casters:

Unlocked



Locked



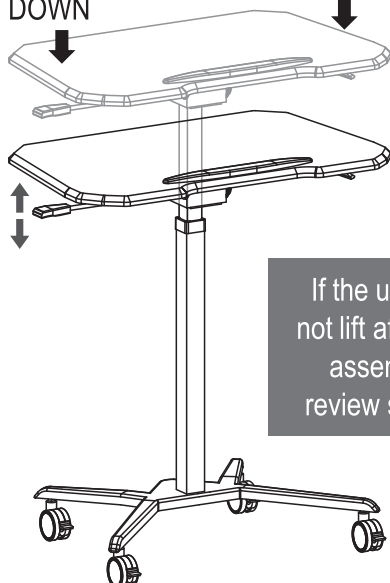
Pay attention to the
orientation of the edge

DONE! Before you start using the unit, make sure that all the screws, bolts, etc. are properly tightened, learn the product functions explained below and read all the warnings in the next page.

LIFT FUNCTION

- 1 To lift the tabletop, pull UP the LIFT handle located on the LEFT side.
- 2 To bring the tabletop down, pull UP the same handle at the same time that you PUSH DOWN with both hands on the sides.

PUSH DOWN
PUSH DOWN



If the unit does
not lift after being
assembled,
review step# 3.

TILT FUNCTION

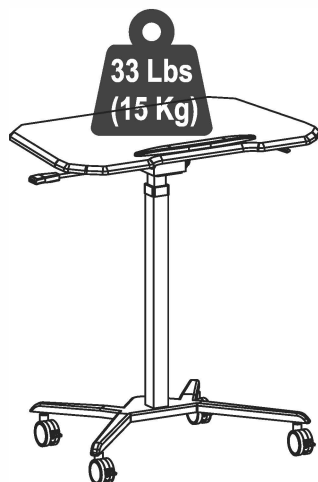
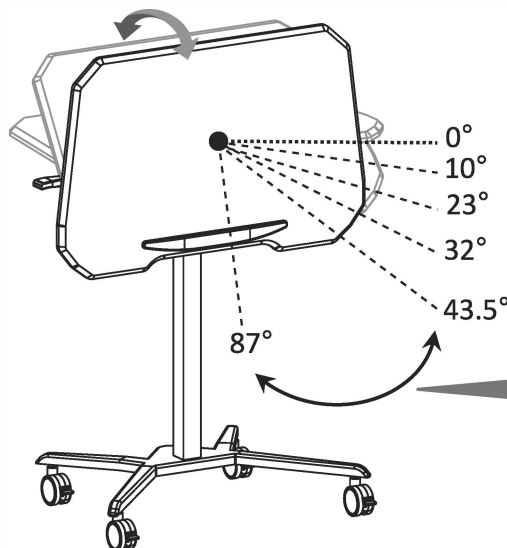
- 1 To tilt the tabletop forward/down, pull UP the TILT handle located on the RIGHT side.
- 2 To tilt the tabletop back to flat, pull UP the same handle.



ATTENTION: BE
CAREFUL WITH
DEVICES ON THE
TABLETOP!

ATTENTION: PLEASE BE CAREFUL WITH DEVICES YOU HAVE ON THE TABLETOP WHEN ADJUSTING THE UNIT FOR THE LIFT AND TILT FUNCTIONS!

AFTER THE ASSEMBLY IS DONE, PLEASE READ CAREFULLY THE FOLLOWING CARE AND MAINTENANCE WARNINGS:

WEIGHT LIMIT**TILT ANGLES**

PLEASE USE
DISCRETION AND
GOOD
JUDGEMENT
WHEN USING
DEVICES ON THE
UNIT AT CERTAIN
ANGLES

- Do not exceed the indicated weight limit.
- Use discretion and good judgement when using devices with the tabletop tilted at certain angles.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- Do not use solvents or abrasive materials to clean the unit.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the tabletop.
- Do not use the unit to seat persons.
- Do not allow small children to play with the unit.
- Before moving the unit, make sure that all the casters are unlocked.
- Keep the devices secured on the tabletop when moving the unit.
- Shall any part of the unit become defective during the warranty period, replacement parts might be available to you at no charge. Please refer to the WARRANTY card included with the product.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.
- The warranty is limited to the continental United States. If you reside in Hawaii, Puerto Rico, U.S. Dependencies or other countries, please contact the supplier from where the unit was purchased.