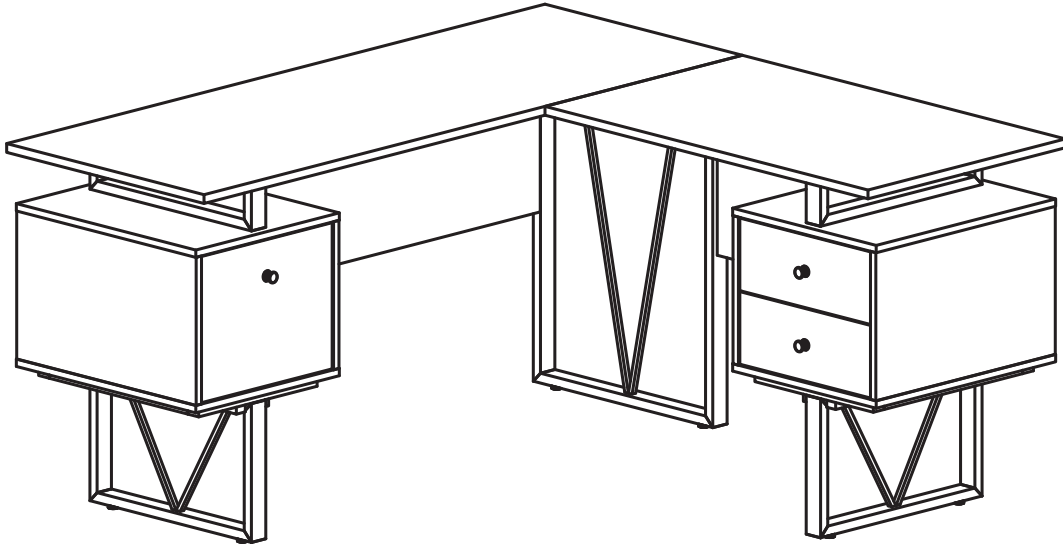
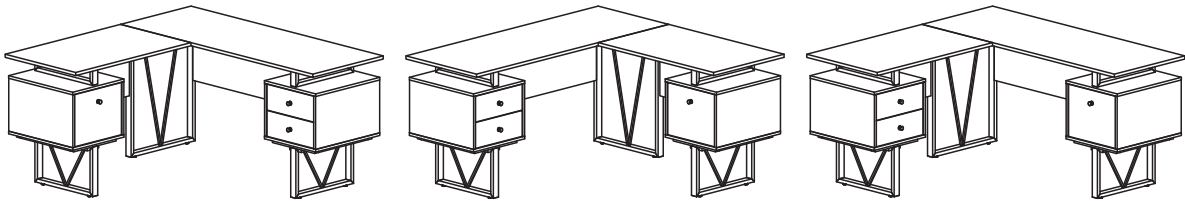



ASSEMBLY INSTRUCTIONS



ASSEMBLES 4 WAYS!



Including as shown big above

 **WARNING:** To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.



- Please read carefully the assembly instructions before the installation.

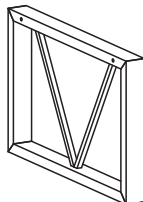
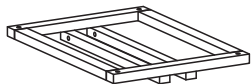
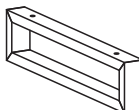
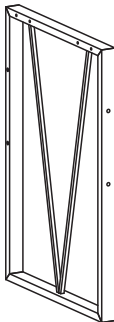
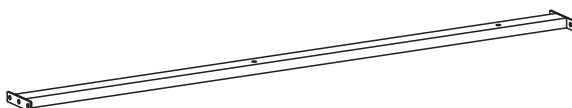
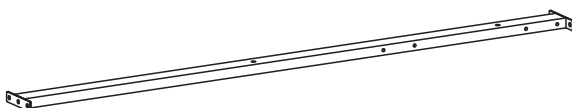
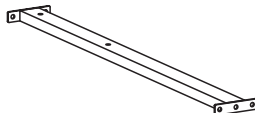


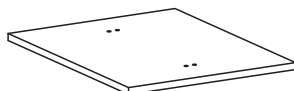
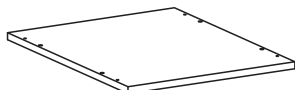
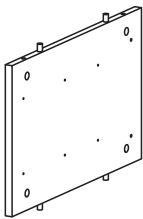
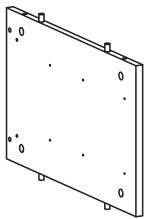
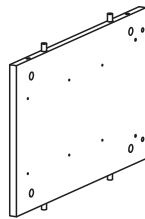
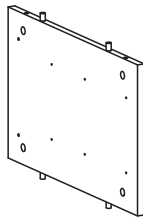
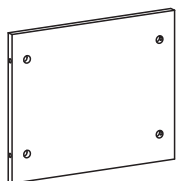
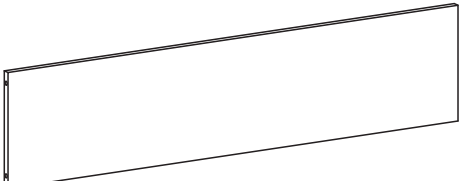


- Do not discard this manual or any of the packaging material until the unit has been completely assembled.



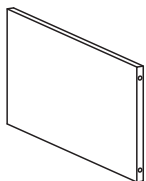
- Might require two people.

MAIN PARTS LIST

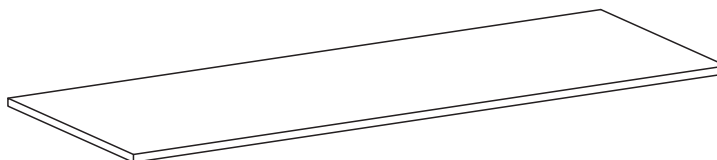
<div>1</div> <div>x2</div> <div>Short leg structure</div> <div></div>	<div>2</div> <div>x2</div> <div>Large support structure</div> <div></div>	<div>3</div> <div>x2</div> <div>Short support structure</div> <div></div>	<div>4</div> <div>x1</div> <div>Tall leg structure</div> <div></div>
<div>5</div> <div>x1</div> <div>Long back horizontal tube</div> <div></div>		<div>6</div> <div>x1</div> <div>Long front horizontal tube</div> <div></div>	
<div>7</div> <div>x2</div> <div>Short horizontal tube</div> <div></div>	<div>8</div> <div>x6</div> <div>Studs</div> <div></div>	<div>9</div> <div>x3</div> <div>Handles</div> <div></div>	<div>10</div> <div>x2</div> <div>Cabinet top panel</div> <div></div>
<div>11</div> <div>x2</div> <div>Cabinet bottom panel</div> <div></div>	<div>12</div> <div>x1</div> <div>Left panel for single cabinet</div> <div></div>	<div>13</div> <div>x1</div> <div>Right panel for single cabinet</div> <div></div>	<div>14</div> <div>x1</div> <div>Left panel for double cabinet</div> <div></div>
<div>15</div> <div>x1</div> <div>Right panel for double cabinet</div> <div></div>	<div>16</div> <div>x2</div> <div>Cabinet back panel</div> <div></div>	<div>17</div> <div>x1</div> <div>Long back panel</div> <div></div>	

MAIN PARTS LIST

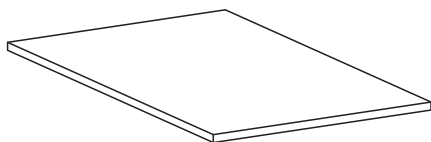
18 Short back panel
x1



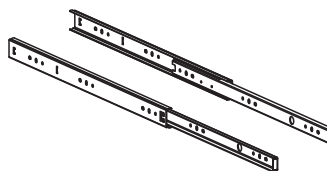
19 Long tabletop
x1



20 Short tabletop
x1



21 Drawer sliders
x6

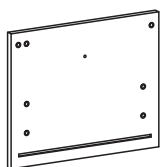


Note: Each drawer
uses 2 pcs.

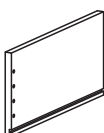
22 Drawer connectors
x8



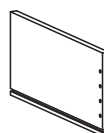
23 Front panel for
file drawer
x1



24 Left panel for
file drawer
x1



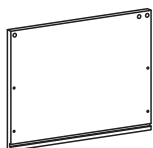
25 Right panel for
file drawer
x1



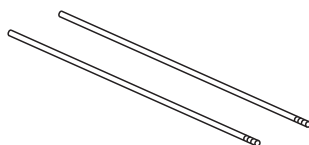
26 Bottom panel for
all drawers
x3



27 Back panel for
file drawer
x1

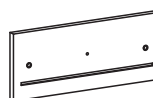


28 Hanging file tubes
x2

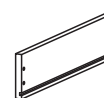


SET of 2pcs

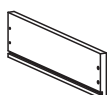
29 Front panel for
small drawer
x2



30 Left panel for
small drawer
x2



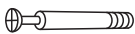


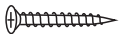





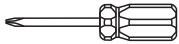
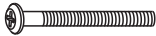


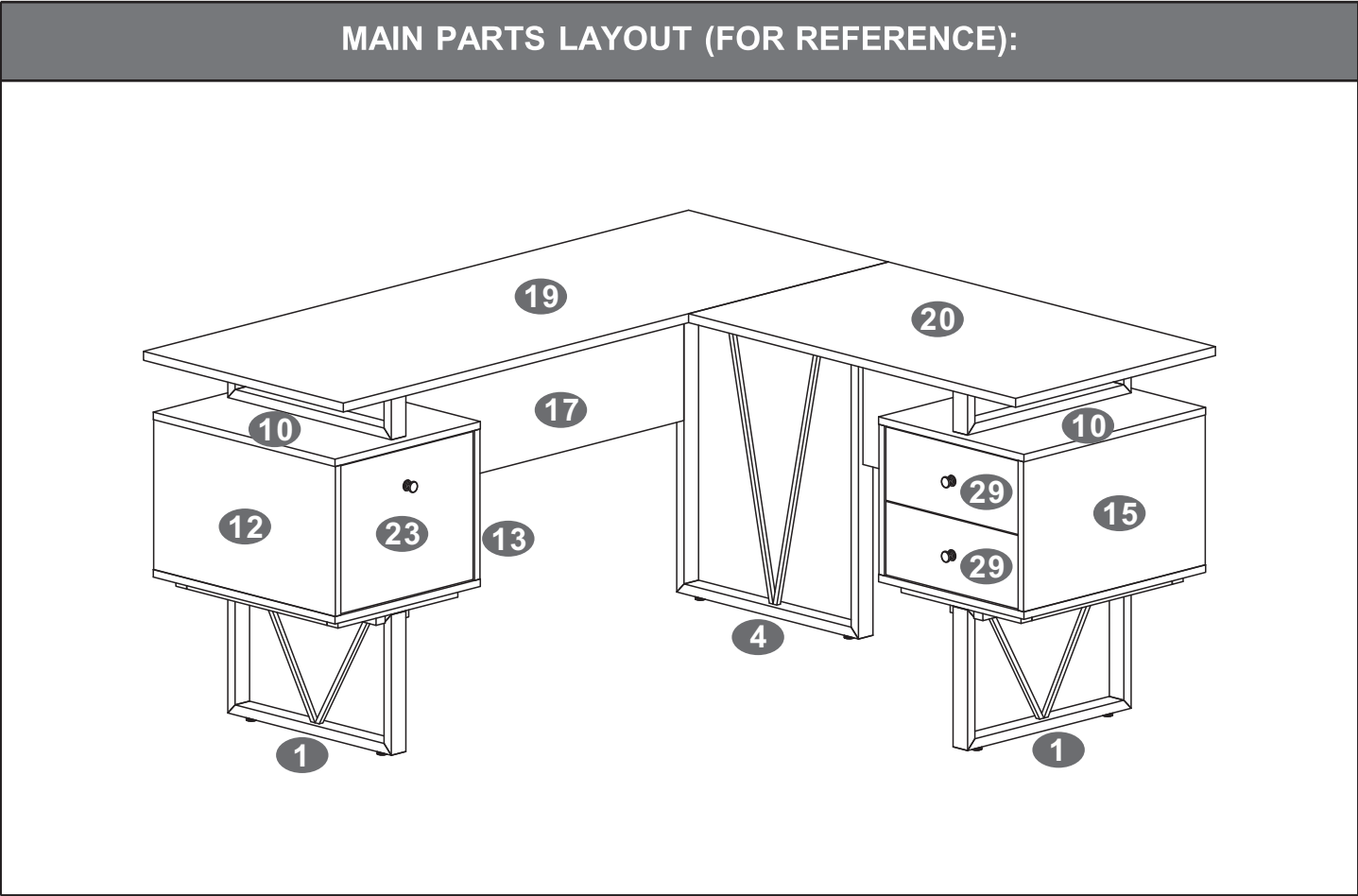
31 Right panel for
small drawer
x2



32 back panel for
small drawer
x2



LIST OF SCREWS AND TOOLS							
PART	QTY.	ITEM		PART	QTY.	ITEM	
A	28	M6x30		H	3	M4x20	
B	24	M6x40 (bolt)		I	46	ST3X15	
C	24	M6x12		J	12	ST4X35	
D	8	M6x25		K	8	Φ 6MM	
E	4	M6x40			1	M 4	
F	2	M6x45			1		
G	2	M6x65					



BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

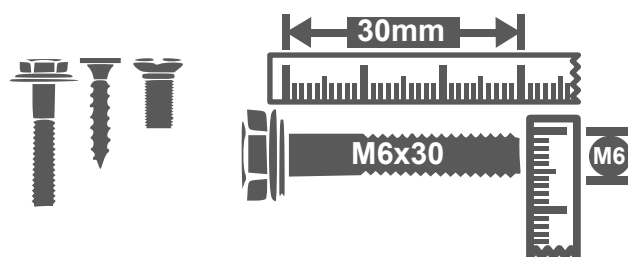
- Do not discard this manual or any of the packaging material until the unit is completely assembled.
- Please read the assembly instructions thoroughly and follow step by step.



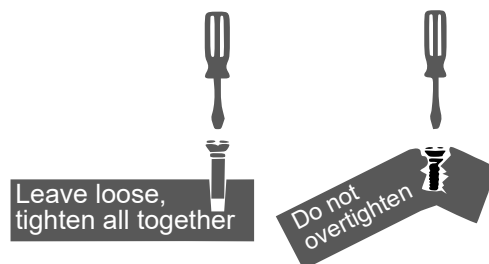
- The assembly might require of 2 persons for certain steps. Before you start the installation, make sure there is someone else nearby to help you.



- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.



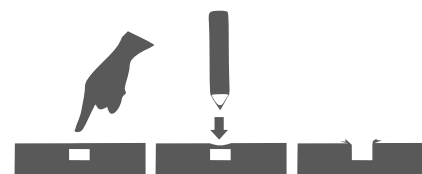
- To avoid misalignments, always leave the screws loosely and do not tighten them until all the pieces are positioned correctly.
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes, or get stuck inside the parts.



- If the hole seems too small for the screw, make sure you are using the correct size of screw and/or that you are installing it in the correct hole.



- Sometimes on the wood panels the laminate material might be covering the hole partially or entirely, if there is no visible hole or if it looks too small, pass and press the tip of your finger over the area to feel its indentation, and carefully pierce the laminate to uncover the hole underneath.



- Please be kind to our planet, when done with the assembly, recycle any of the packaging materials that is accepted by your city or recycling service.



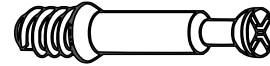
Thank you!



THE ASSEMBLY STEPS START ON NEXT PAGE

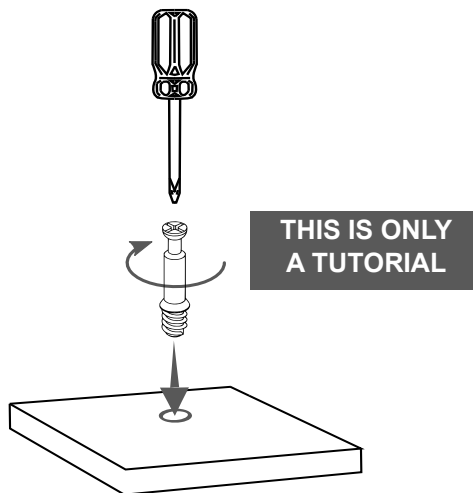
CAM BOLT AND CAM LOCK TUTORIAL

THE INSTRUCTIONS BELOW
ARE NOT ACTUAL ASSEMBLY STEPS



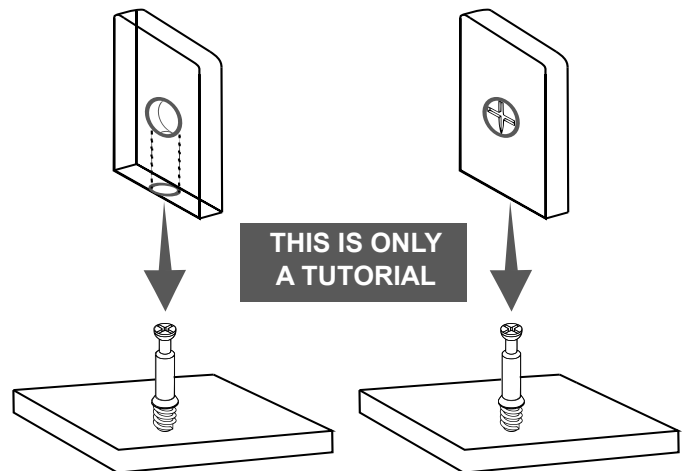
This unit uses cam bolts and locks (also known as mini fixes). If you are not familiar with this kind of hardware, the below is a tutorial that explains how to use them on the steps where they are required.

1. Screw the bolt into the indicated hole on t panel indicated in the assembly step.

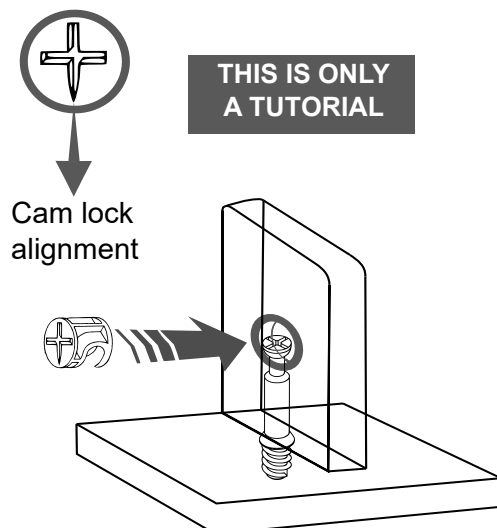


2. Join the other panel (with the big hole) to t panel with the bolt. If it comes with the cam locks already pre-installed, make sure to align them to receive the bolt's head (refer to point 3). There might be a very small gap between the panels which is normal.

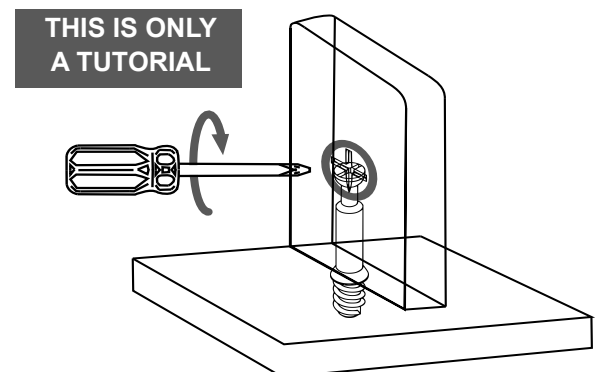
If the cam locks come pre-in stalled, make sure they are aligned (see point 3).



3. Insert the cam lock on the panel with the b hole making sure it goes aligned to receive the bolt's head.



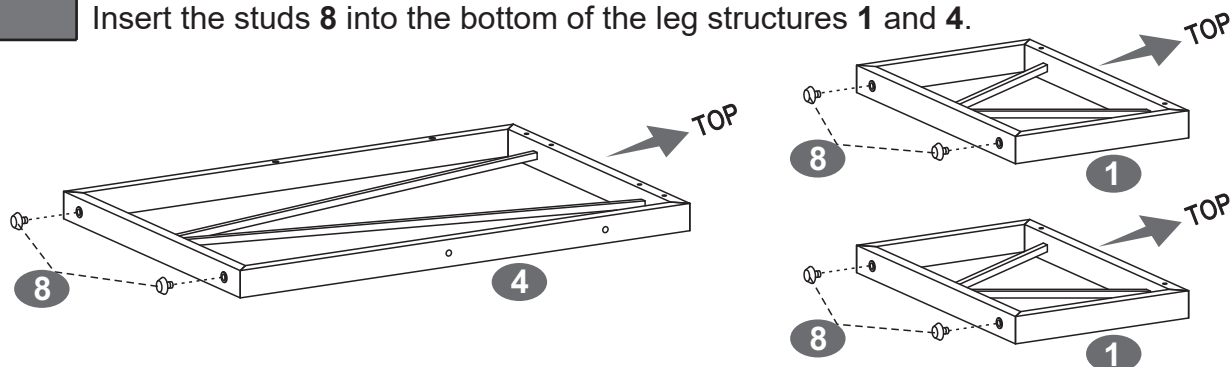
4. Use a Phillips screwdriver to turn the c lock clockwise. This will lock the panels together and also will close any gaps.



ASSEMBLY STEPS

STEP 1


Insert the studs **8** into the bottom of the leg structures **1** and **4**.



STEP 2

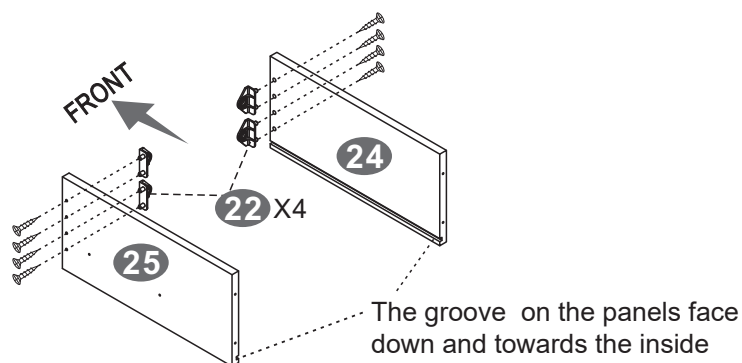
Hardware:

Assemble the drawer connectors **22** to the big drawer side panels **24** and **25** using screws **I** as shown.

I


ST3x15

8
Pcs



STEP 3

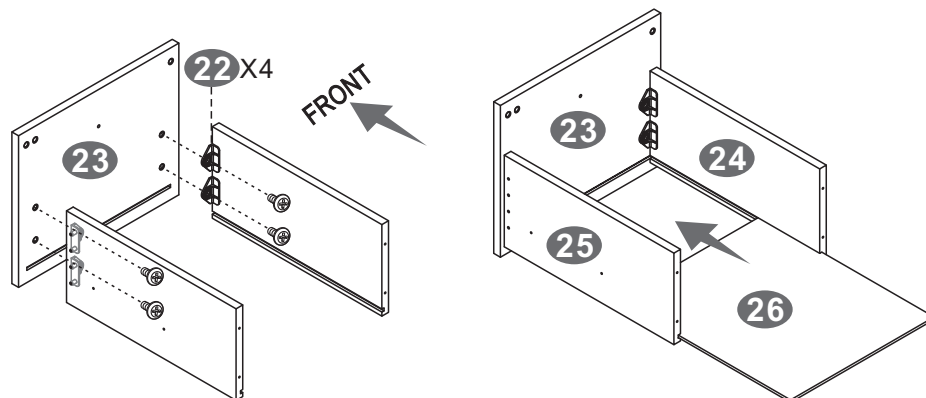
Hardware:

First assemble the file drawer front panel **23** to the connectors **22** using screws **C**, then slide the bottom panel **26** through the grooves on all the panels.

C


M6x12

4
Pcs



STEP 4

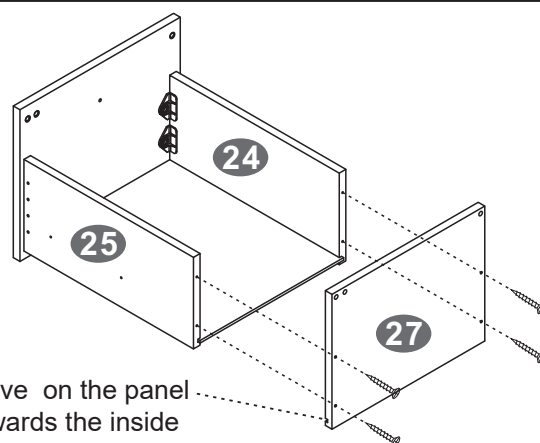
Hardware:

Assemble the file drawer back panel **27** to the side panels **24** and **25** using screws **J**.

J


ST4x35

4
Pcs



The groove on the panel
faces towards the inside

STEP 5

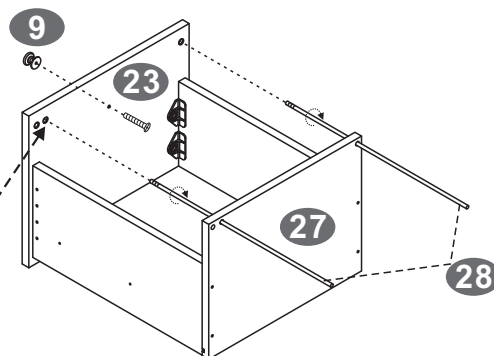
Hardware:

H

1
Pc

First assemble the handle **9** to the file drawer front panel **23** using screw **H**, then insert the hanging file tubes **28** from behind through the back panel **27** and into the front panel **23** as shown.

⚠ Do not overtighten the file tubes as they may perforate and damage the front panel!



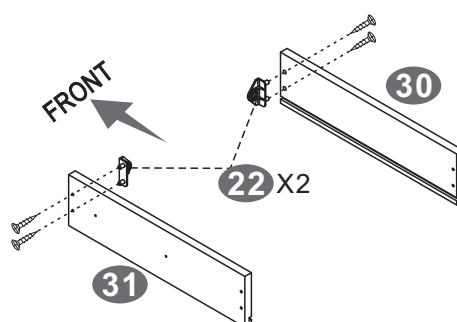
STEP 6

Hardware:

I

4
Pcs

Assemble the drawer connectors **22** to the small drawer side panels **30** and **31** using screws **I** as shown.



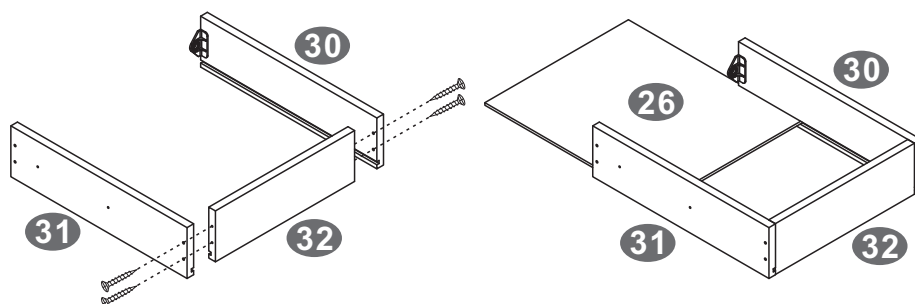
STEP 7

Hardware:

J

4
Pcs

First assemble the small drawer back panel **32** to the side panels **30** and **31** using screws **J**, then slide the bottom panel **26** through the grooves on all the panels.



STEP 8

Hardware:

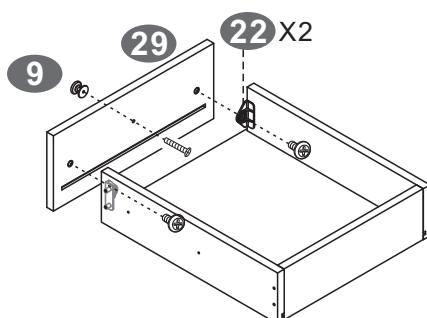
C

2
Pcs

H

1
Pc

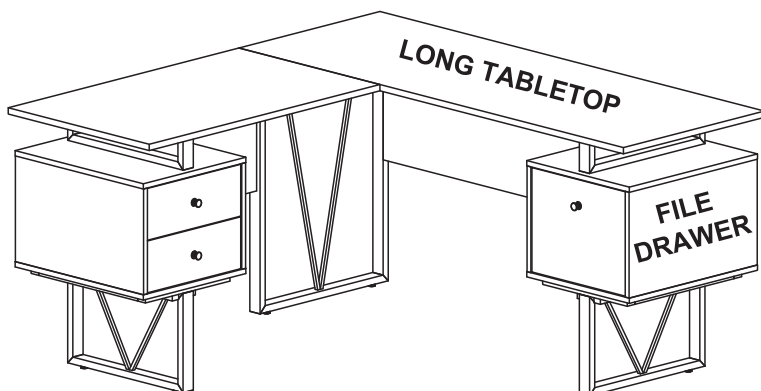
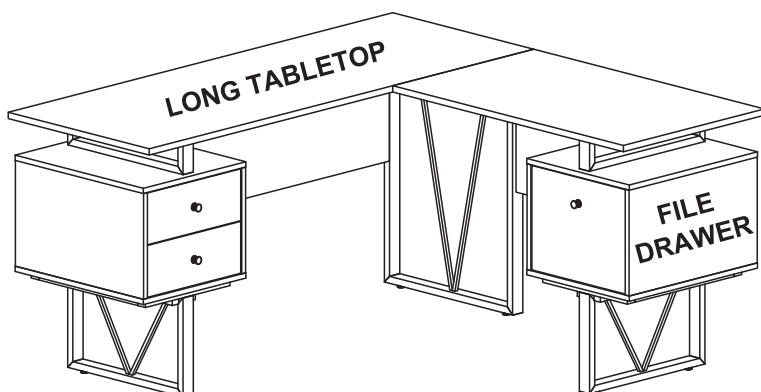
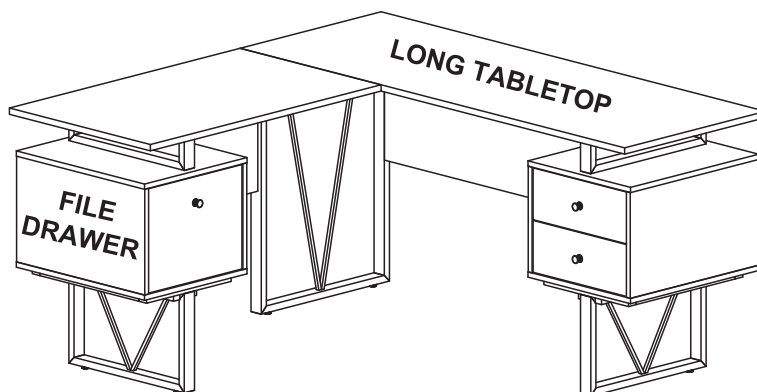
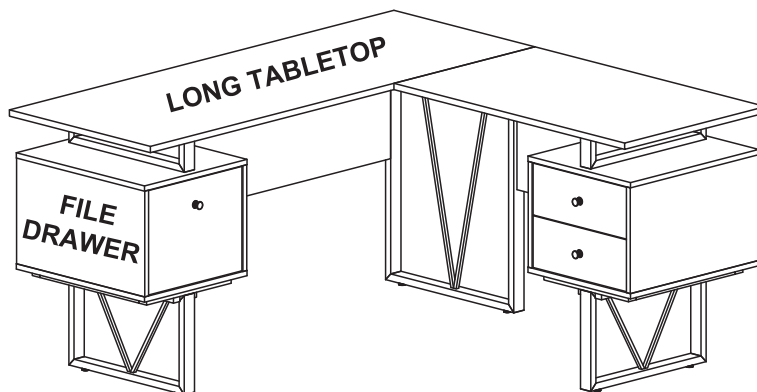
First assemble the handle **9** to the front panel **29** using screw **H**, then assemble the front panel **29** to the connectors **22** using screws **C** as shown.



Repeat steps 6 to 8 to assemble the other small drawer

There are 4 options to assemble your desk, please choose the one of your preference, and follow the corresponding set of instructions:

With the file drawer on the **LEFT**, and the long tabletop on either side:
Follow the steps that start with **A1** on page **10**.



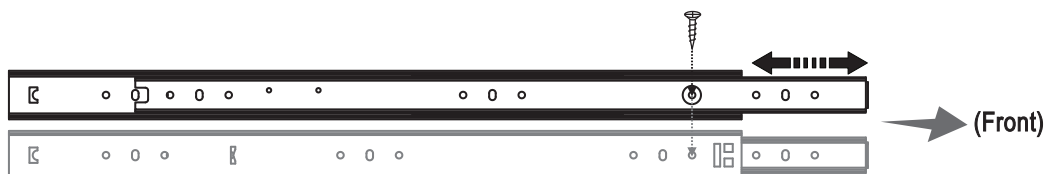
With the file drawer on the **RIGHT**, and the long tabletop on either side:
Follow the steps that start with **B1** on page **20**.

STEP A1**Hardware:****I**

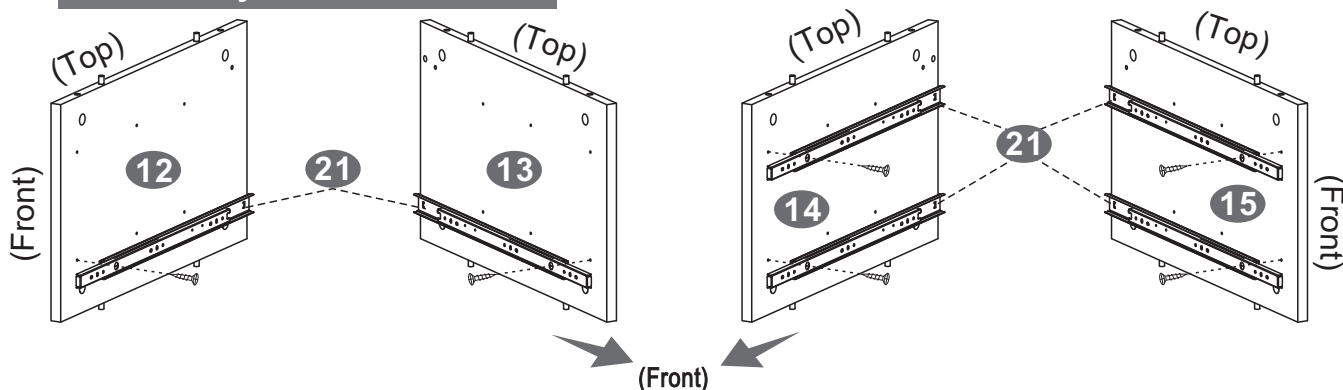
ST3x15

6
Pcs

Open the sliders **21** slowly until you are able to see the front hole through the big opening, and using screws **I** assemble the sliders to the cabinets side panels **12**, **13**, **14** and **15** on the front hole as shown.



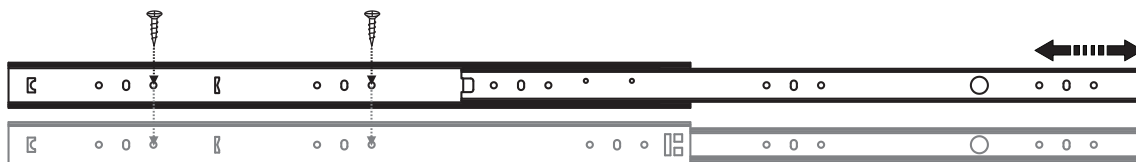
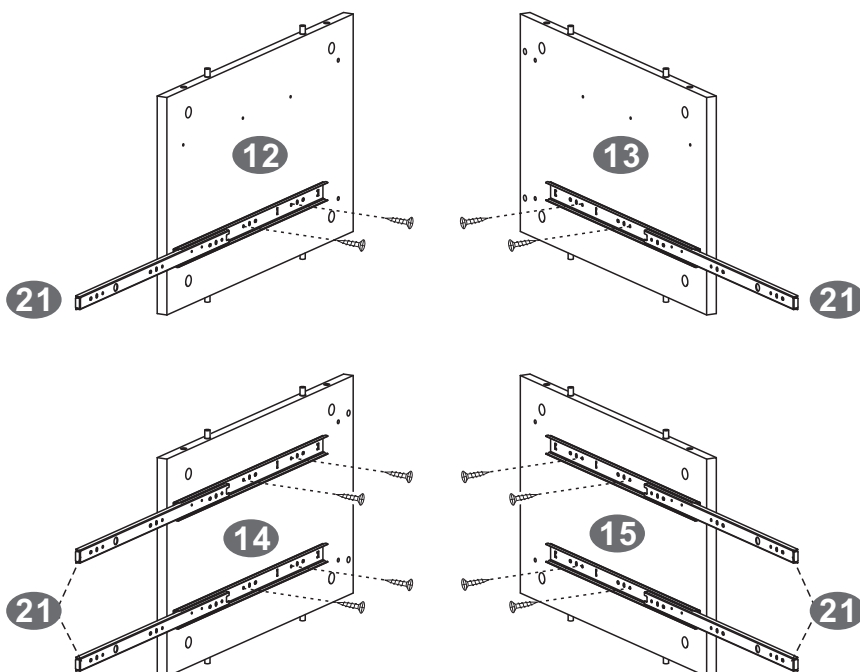
On panels **12** and **13** place the sliders **only** at the bottom

**STEP A2****Hardware:****I**

ST3x15

12
Pcs

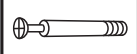
Open the sliders **21** completely and using screws **I**, assemble the sliders to the cabinets side panels **12**, **13**, **14** and **15** on the middle and back holes as shown.



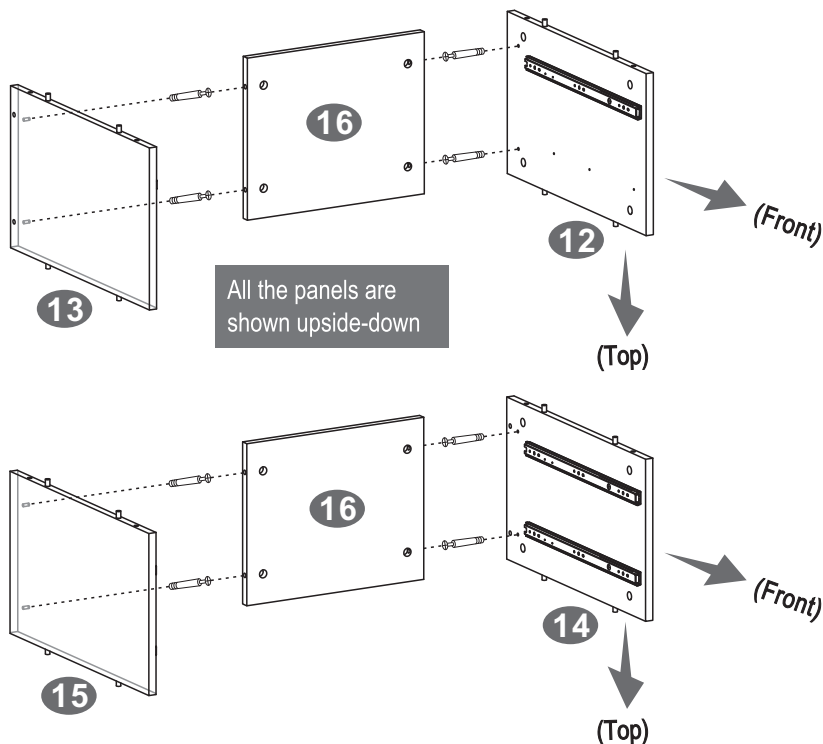
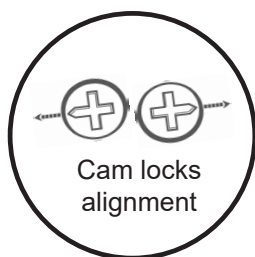
STEP A3

Hardware:

B


 M6x40 Bolt
8
Pcs

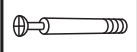
Assemble the cabinet back panel **16** to the side panels **12** and **13**, and to the side panels **14** and **15** using bolts **B** as shown and as explained in page 5.



STEP A4

Hardware:

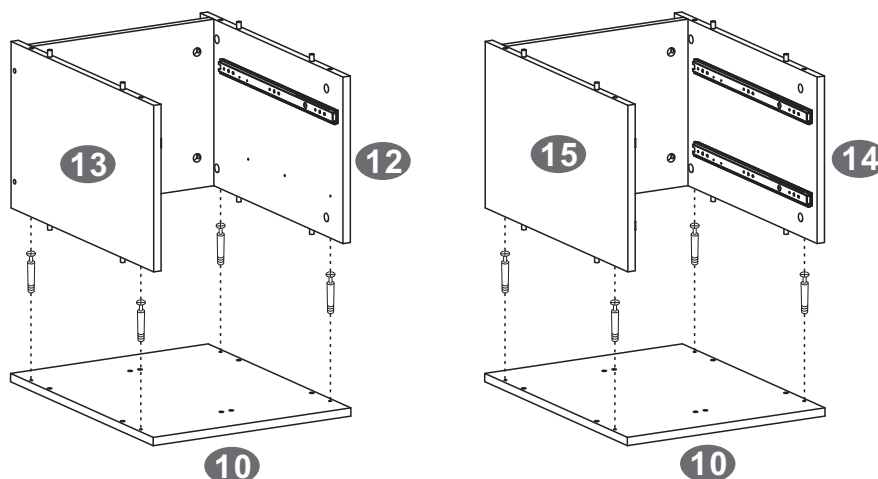
B


 M6x40 Bolt
8
Pcs

Assemble each of the cabinet top panels **10** to the side panels **12** and **13**, and to **14** and **15** respectively, using bolts **B** as shown and as explained in page 5.



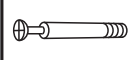
All the panels are shown upside-down



STEP A5

Hardware:

B

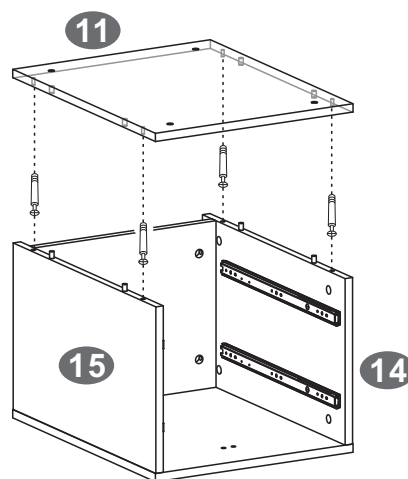
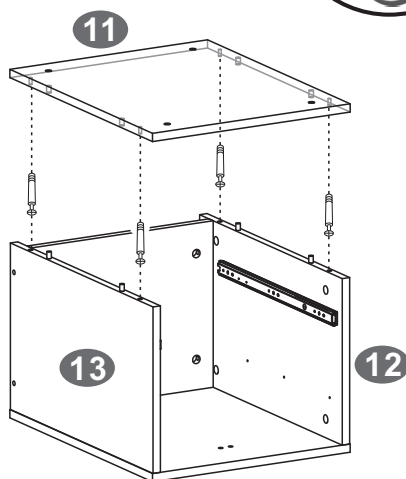


M6x40 Bolt

8
Pcs

Assemble the cabinet bottom panel **11** to the side panels **13** and **12**, and to **14** and **15** respectively using bolts **B** as shown and as explained in page 5.

Cam locks
alignment



STEP A6

Hardware:

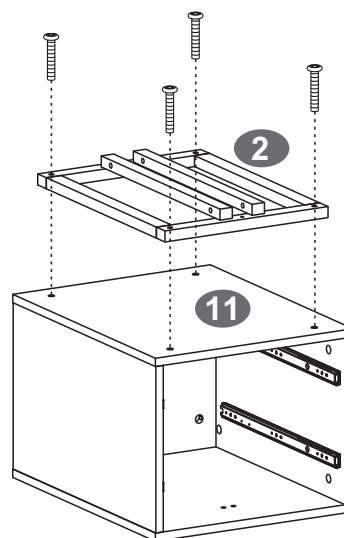
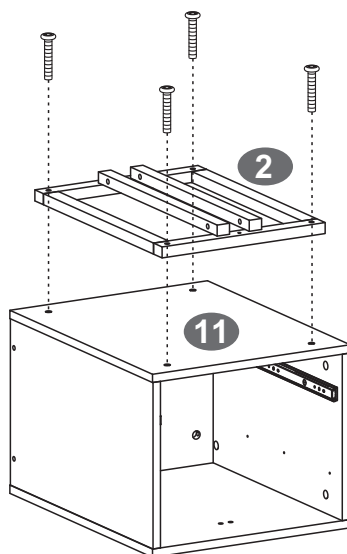
A



M6x30

8
Pcs

Assemble the large support structures **2** to the bottom panels **11** on both cabinets using screws **A** as shown.

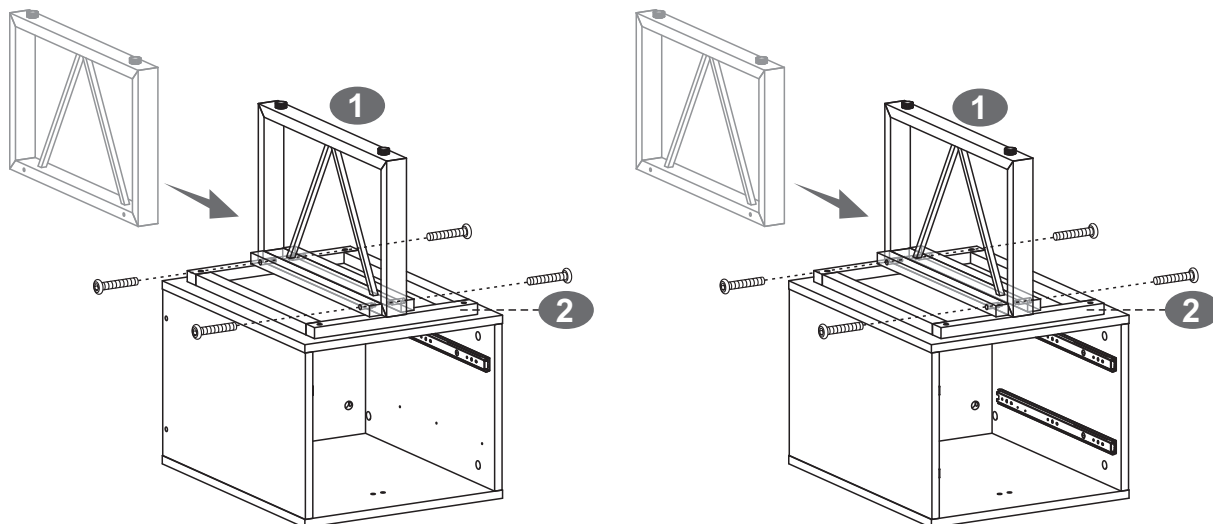


STEP A7**Hardware:****A**

M6x30

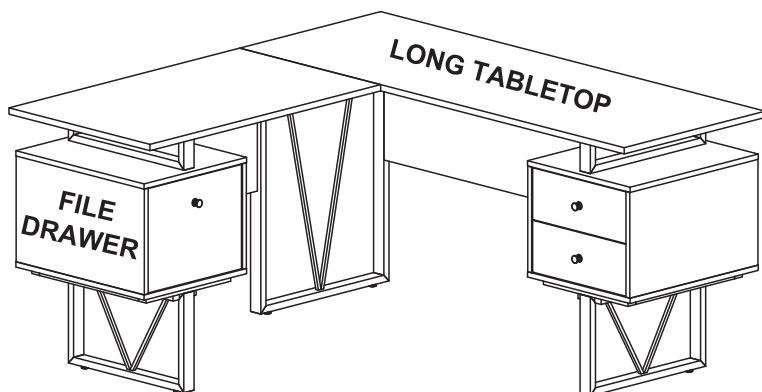
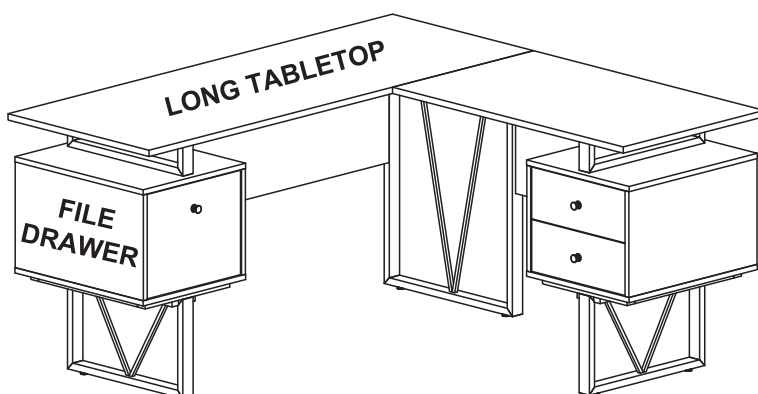
8
Pcs

Assemble the short leg structure **1** to the large support structure **2** on both cabinets using screws **A** as shown.





Now choose which way you want the long tabletop to face:

On the **LEFT**:
Follow steps **A8** to **A14**
in pages **14**, **15** and **16**.



On the **RIGHT**:
Follow steps **A15** to **A21**
in pages **17**, **18** and **19**
(skip pages **14**, **15** and **16**).

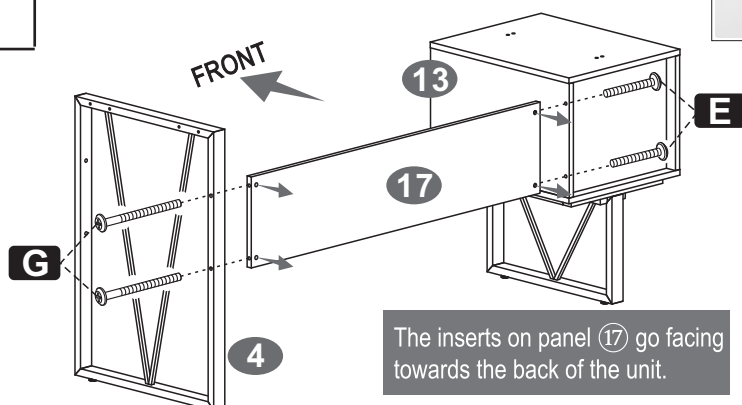
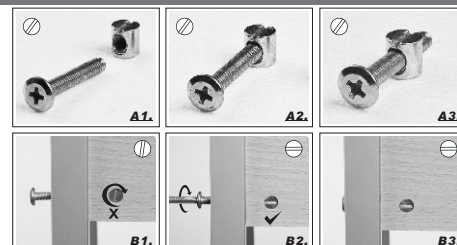
STEP A8**Hardware:**

E	 M6x40	2 Pcs
G	 M6x65	2 Pcs





With the help of another person, assemble the long back panel **17** to panel **13** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **G** from outside as shown.

Panel **17** comes with pre-aligned insert nuts that look like screws. Sometimes you will have to re-align them with a screwdriver so they can properly receive the screws. Just turn them as shown below.



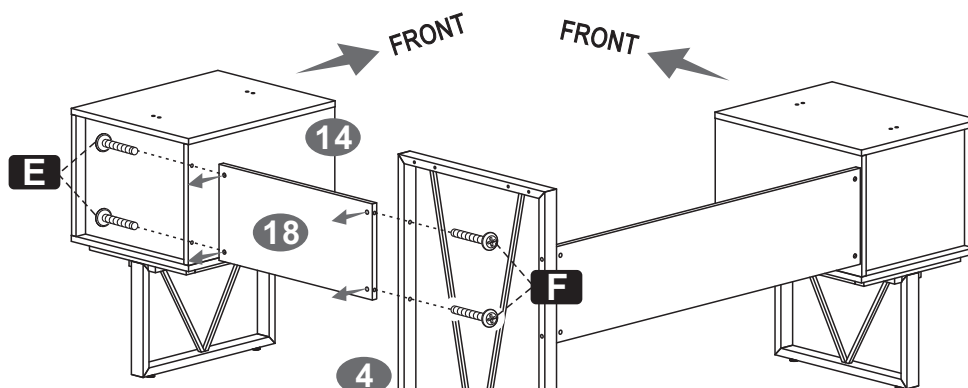
The inserts on panel **17** go facing towards the back of the unit.

STEP A9**Hardware:**

E	 M6x40	2 Pcs
F	 M6x45	2 Pcs

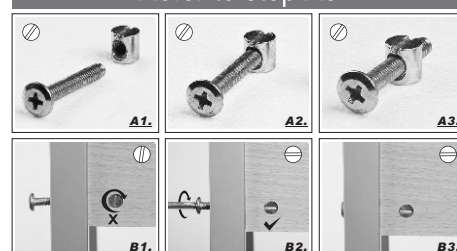


With the help of another person, assemble the short back panel **18** to panel **14** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **F** from outside as shown.



The inserts on panel **18** go facing towards the back of the unit.

Refer to step A8



STEP A10

Hardware:

D



M6x25

8 Pcs

K

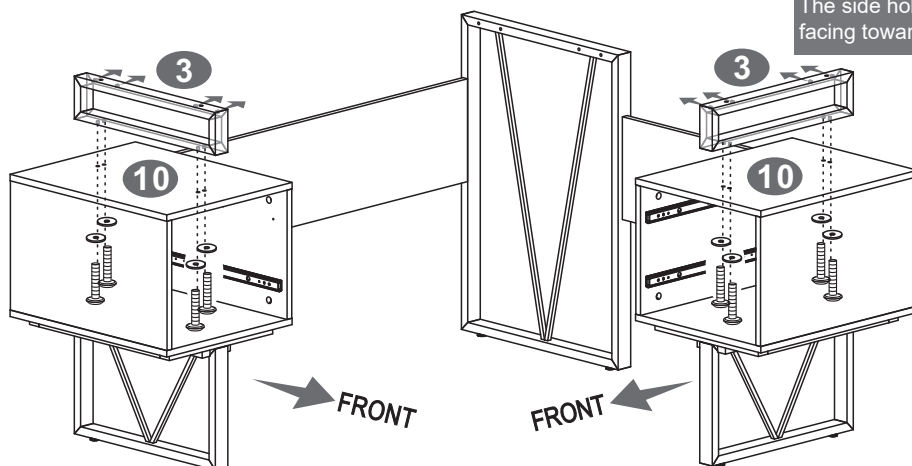


Φ 16MM

8 Pcs



Assemble the short support structures **3** to the top panels **10** using screws **D** and washers **K** from underneath and from inside the cabinets as shown.



STEP A11

Hardware:

C

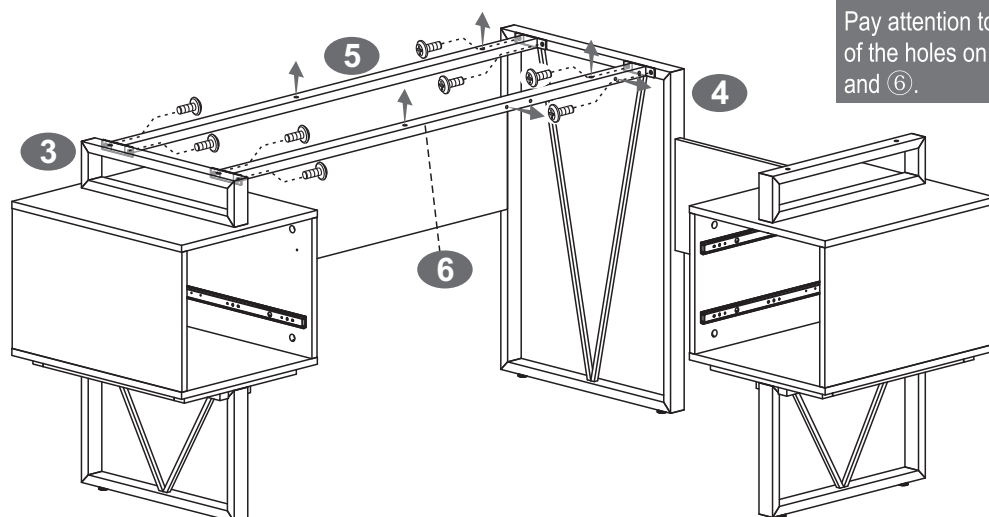


M6x12

8 Pcs



Use screws **C** to assemble the back horizontal tube **5** and the front horizontal tube **6** to the structures **3** and **4** as shown.



STEP A12

Hardware:

C

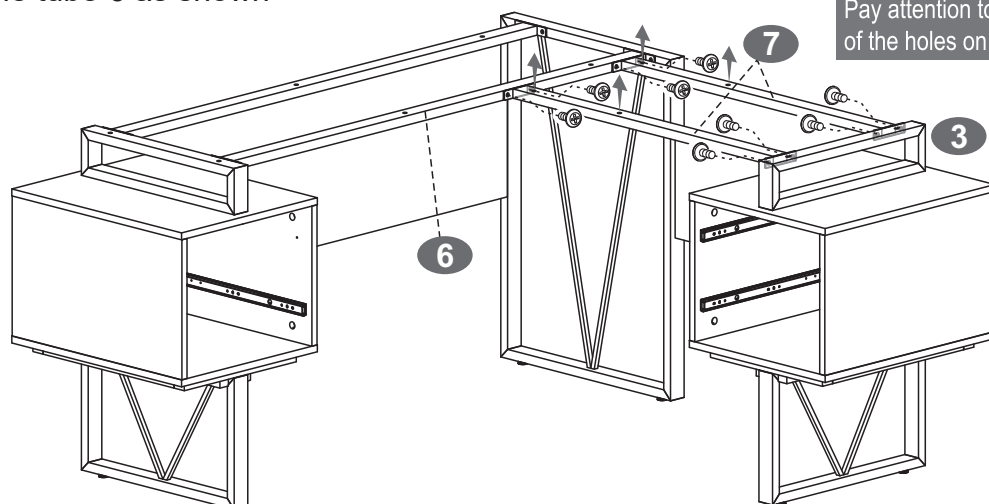


M6x12

8 Pcs



Use screws **C** to assemble the short horizontal tubes **7** to the structure **3** and the tube **6** as shown



STEP A13

Hardware:

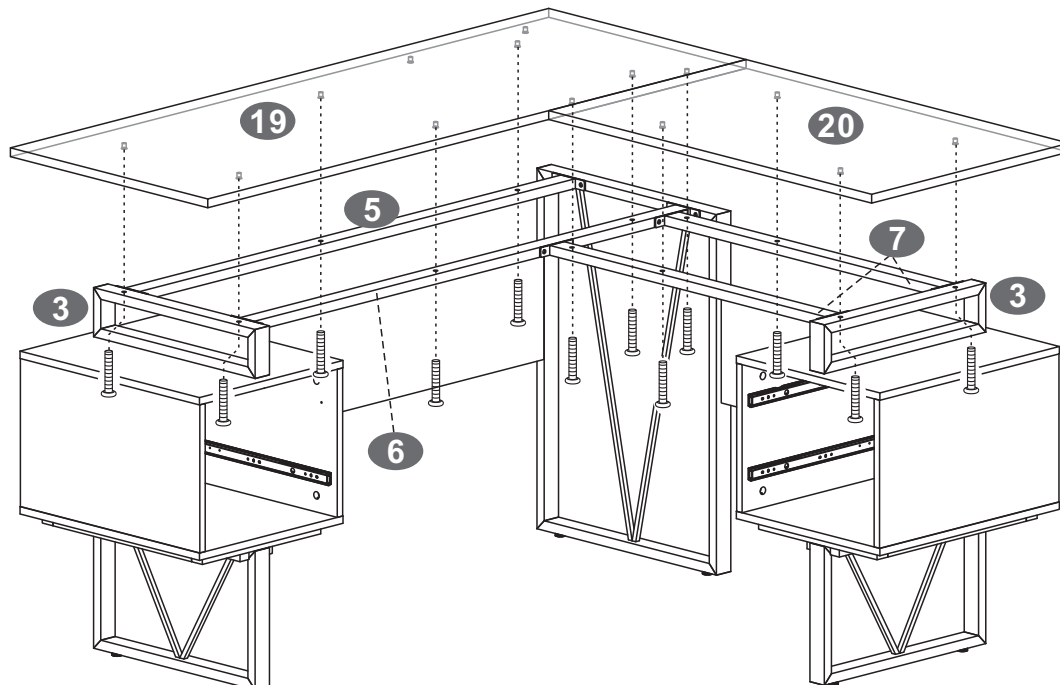
A



M6x30

12
Pcs

Carefully with the help of another person place the long tabletop **19** over the frame on the LEFT side and the short tabletop **20** on the RIGHT side, and assemble them to parts **3**, **5**, **6** and **7** respectively using screws **A** from underneath as shown.



STEP A14

Hardware:

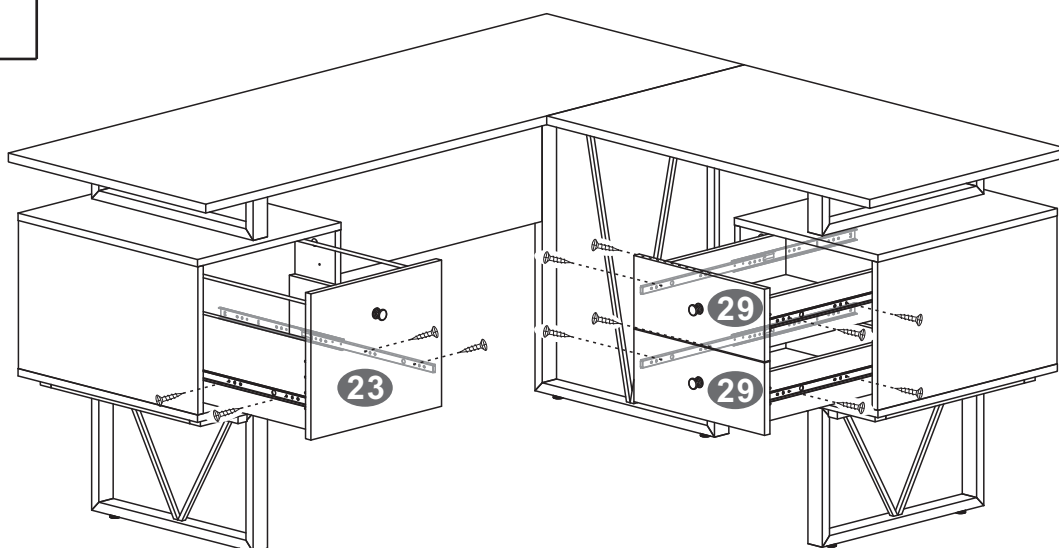
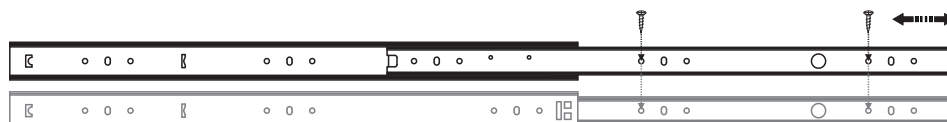
I



ST3x15

12
Pcs

Open all the sliders **21** in both cabinets, and using screws **I**, assemble the file drawer on the LEFT and the small drawers on the RIGHT as shown.




ALL DONE! Give yourself a nice pat on the back. You did a great job!
You will find important additional information in pages 30, 31 and 32.

STEP A15

Hardware:

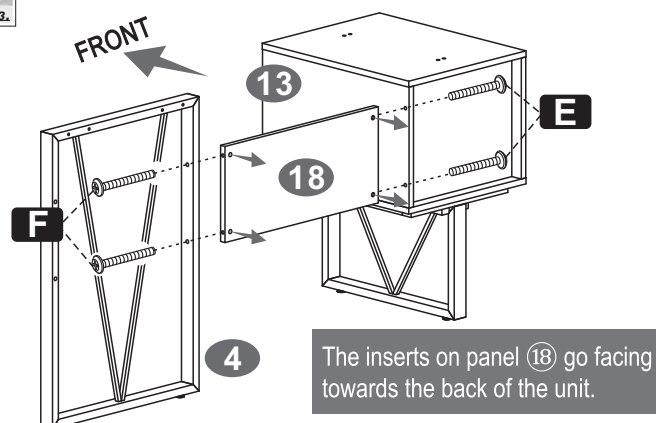
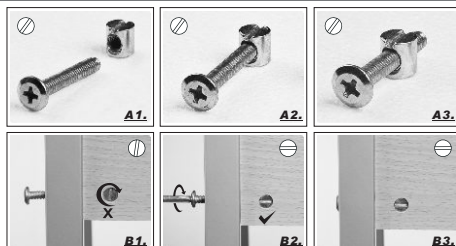
E  2 Pcs
M6x40

F  2 Pcs
M6x45



With the help of another person, assemble the short back panel **18** to panel **13** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **F** as shown.

Panel **18** comes with pre-aligned insert nuts that look like screws. Sometimes you will have to re-align them with a screwdriver so they can properly receive the screws. Just turn them as shown below.



STEP A16

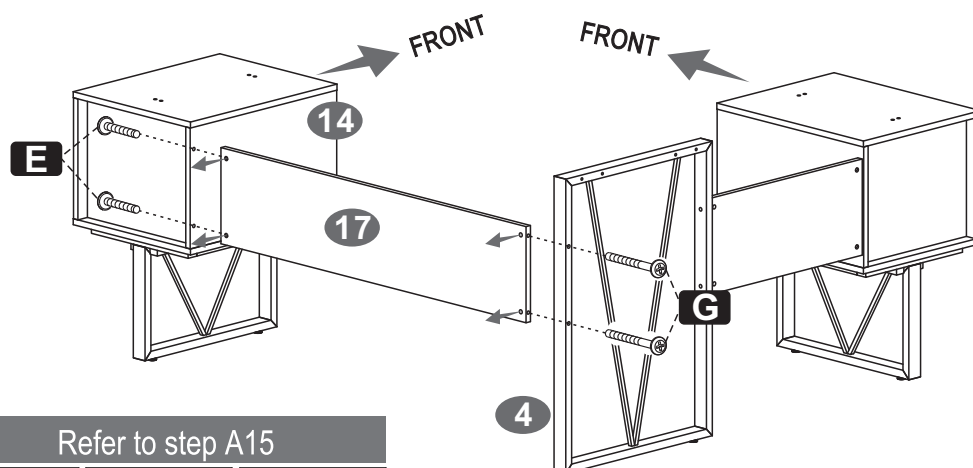
Hardware:

E  2 Pcs
M6x40

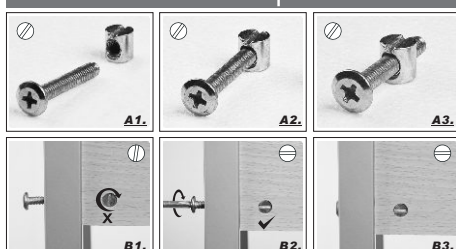
G  2 Pcs
M6x65



With the help of another person, assemble the long back panel **17** to panel **14** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **G** from outside as shown.



Refer to step A15



STEP A17

Hardware:

D



M6x25

8 Pcs

K

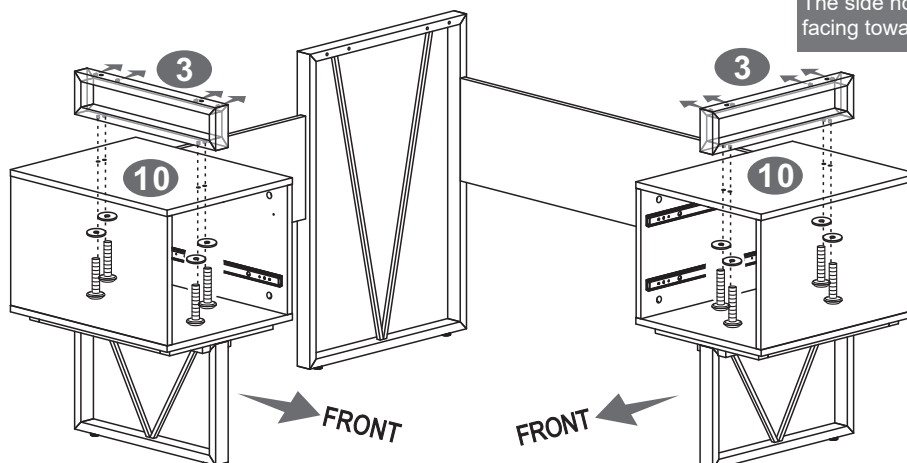


Φ 16MM

8 Pcs



Assemble the short support structure **3** to the top panels **10** using screws **D** and washers **K** from underneath and from inside the cabinets as shown.



STEP A18

Hardware:

C

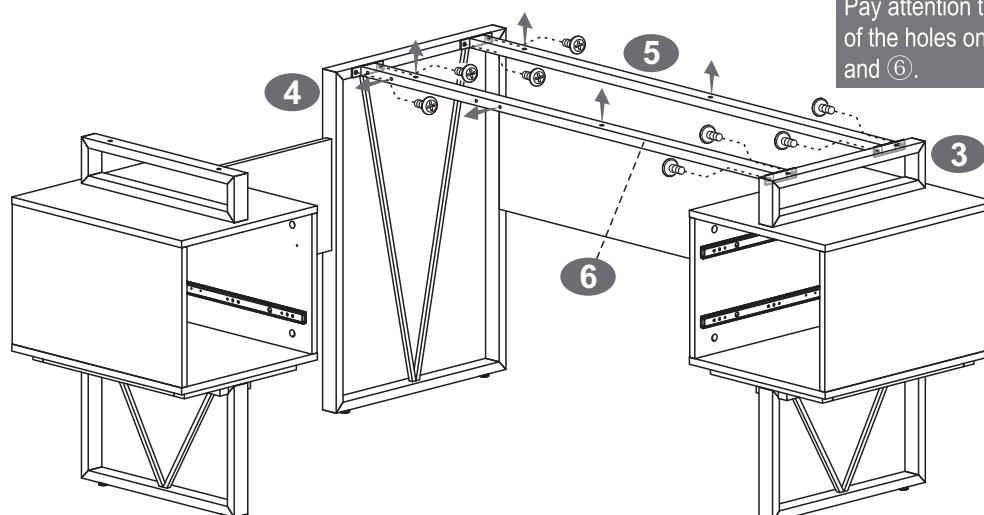


M6x12

8 Pcs



Use screws **C** to assemble the back horizontal tube **5** and the front horizontal tube **6** to the structures **3** and **4** as shown.



STEP A19

Hardware:

C

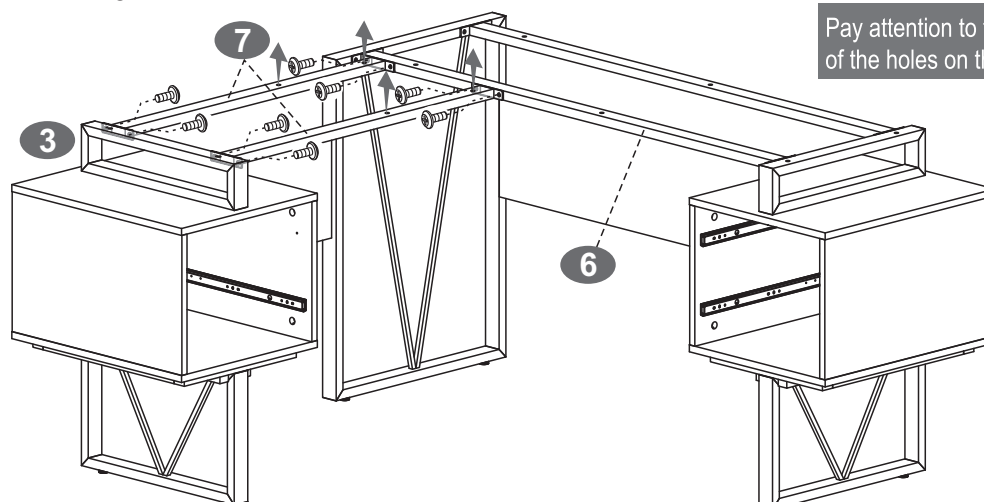


M6x12

8 Pcs



Use screws **C** to assemble the short horizontal tubes **7** to the structure **3** and the tube **6** as shown



STEP A20

Hardware:

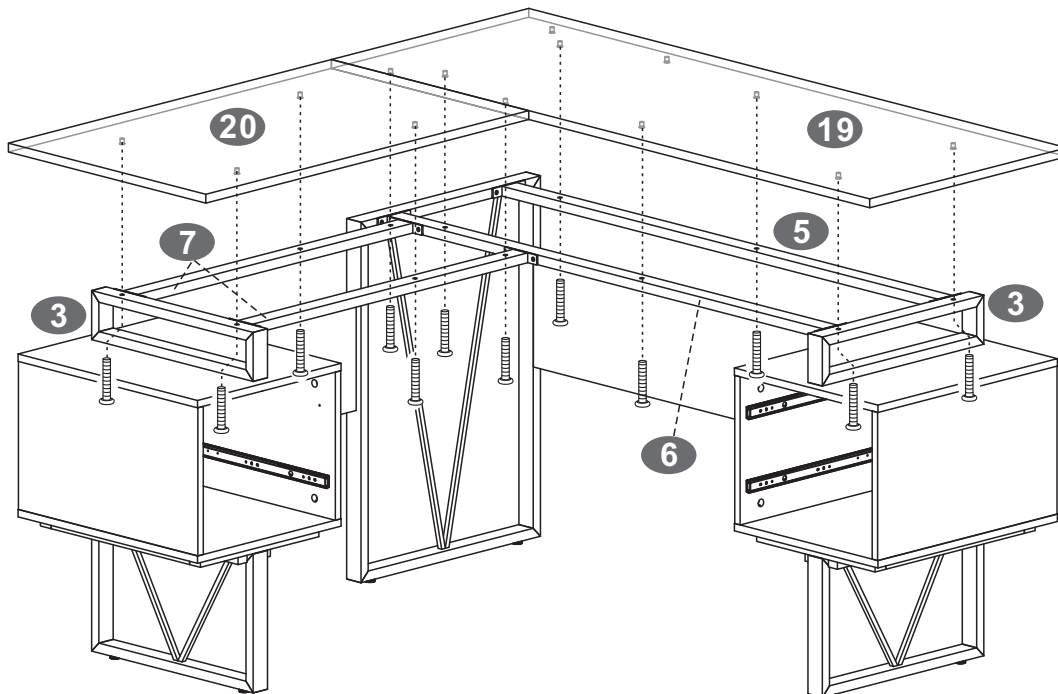
A



M6x30

12
Pcs

Carefully with the help of another person place the long tabletop **19** over the frame on the RIGHT side and the short tabletop **20** on the LEFT side, and assemble them to parts **3**, **5**, **6** and **7** respectively using screws **A** from underneath as shown.



STEP A21

Hardware:

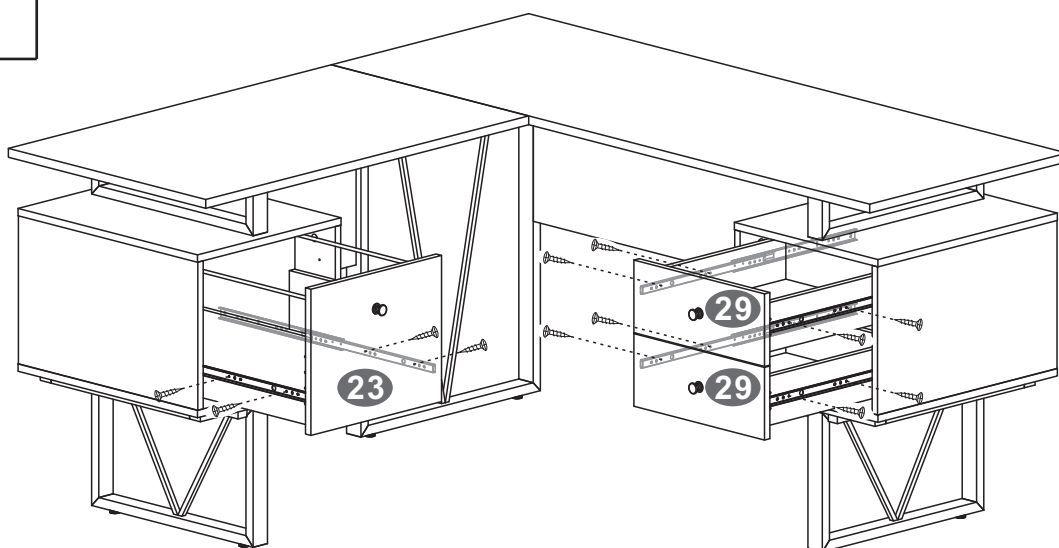
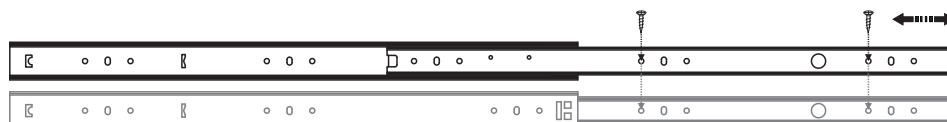
I



ST3x15

12
Pcs

Open all the sliders **21** in both cabinets, and using screws **I**, assemble the file drawer on the LEFT and the small drawers on the RIGHT as shown.



ALL DONE! Give yourself a nice pat on the back. You did a great job!
You will find important additional information in pages 30, 31 and 32.

STEP B1

Hardware:

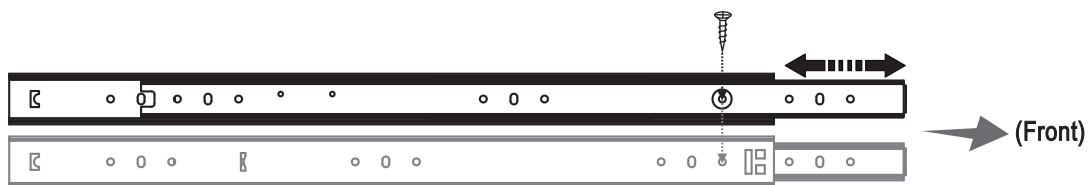
I



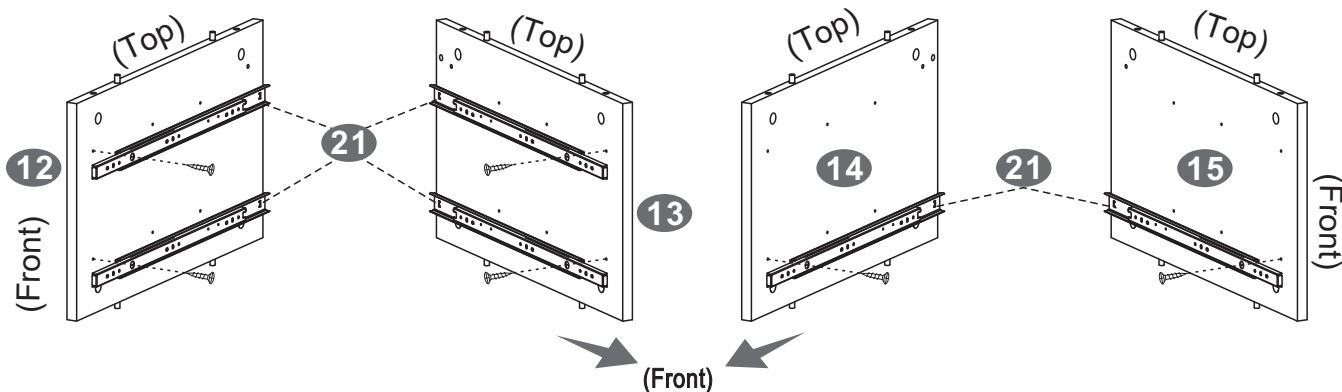
ST3x15

6
Pcs

Open the sliders **21** slowly until you are able to see the front hole through the big opening, and using screws **I** assemble the sliders to the cabinets side panels **12**, **13**, **14** and **15** on the front hole as shown.



On panels **14** and **15** place the sliders only on the bottom



STEP B2

Hardware:

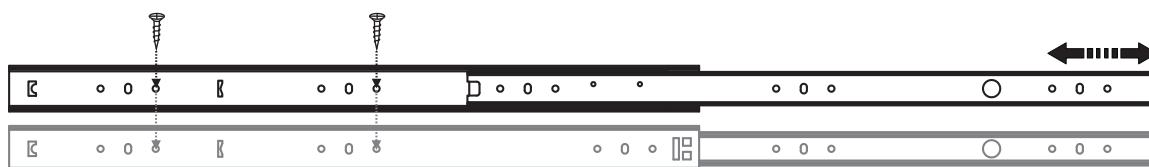
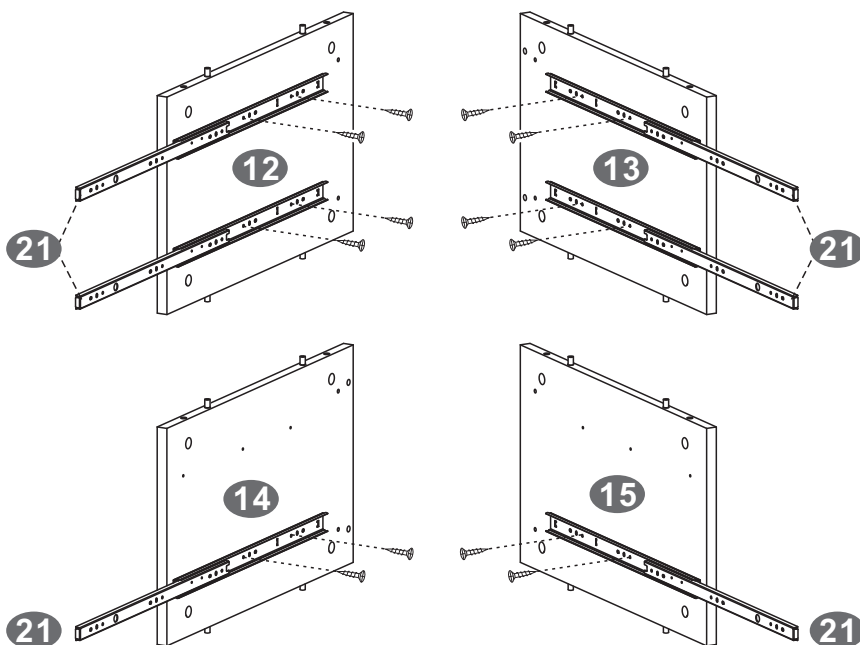
I



ST3x15

12
Pcs

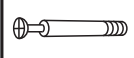
Open the sliders **21** completely and using screws **I**, assemble the sliders to the cabinets side panels **12**, **13**, **14** and **15** on the middle and back holes as shown.



STEP B3

Hardware:

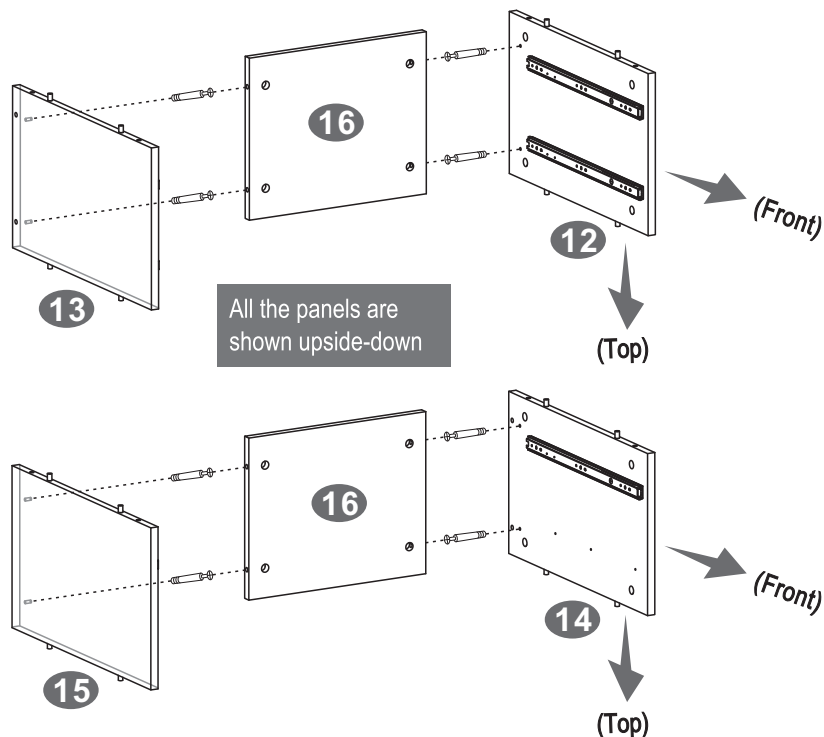
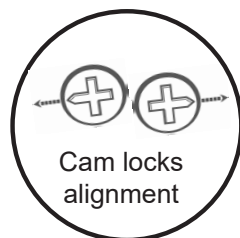
B



M6x40 Bolt

8
Pcs

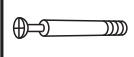
Assemble the cabinet back panel **16** to the side panels **12** and **13**, and to the side panels **14** and **15** using bolts **B** as shown and as explained in page 5.



STEP B4

Hardware:

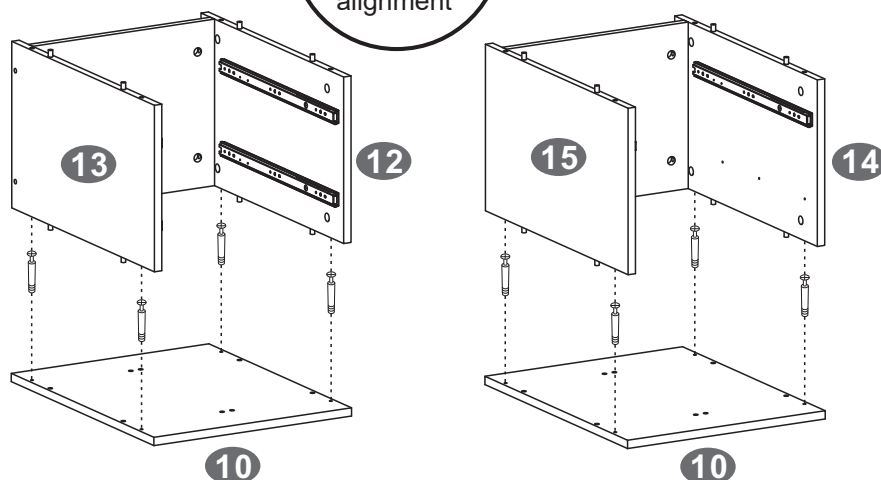
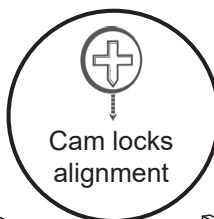
B



M6x40 Bolt

8
Pcs


Assemble the cabinet to panels **10** to the side panels **12** and **13**, and to the side panels **14** and **15** using bolts **B** as shown and as explained in page 5.



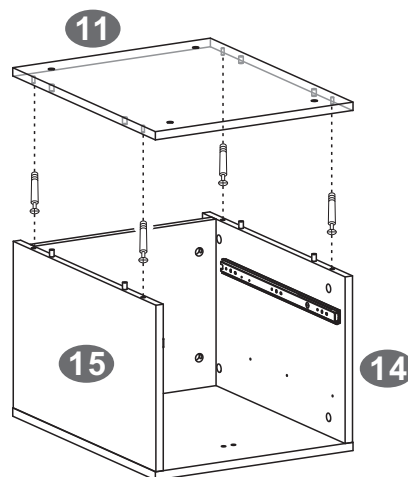
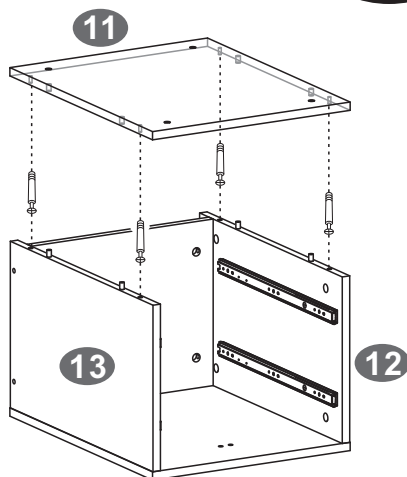
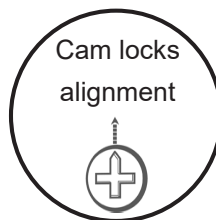
STEP B5

Hardware:

B


M6x40 Bolt8
Pcs

Assemble the cabinet bottom panel **11** to the side panels **12** and **13**, and to the side panels **14** and **15** using bolts **B** as shown and as explained in page **5**.



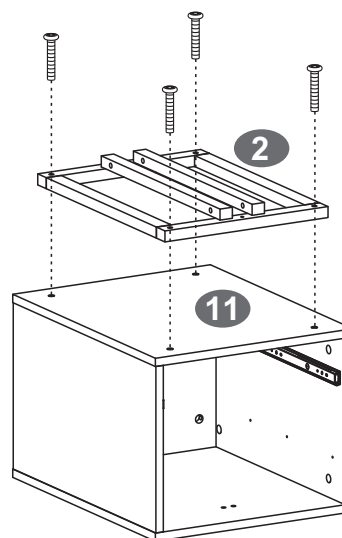
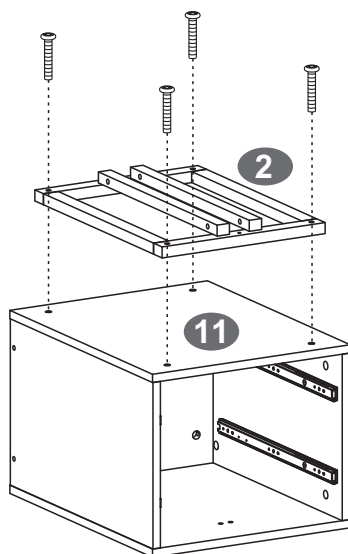
STEP B6

Hardware:

A


M6x308
Pcs

Assemble the large support structures **2** to the bottom panels **11** on both cabinets using screws **A** as shown.

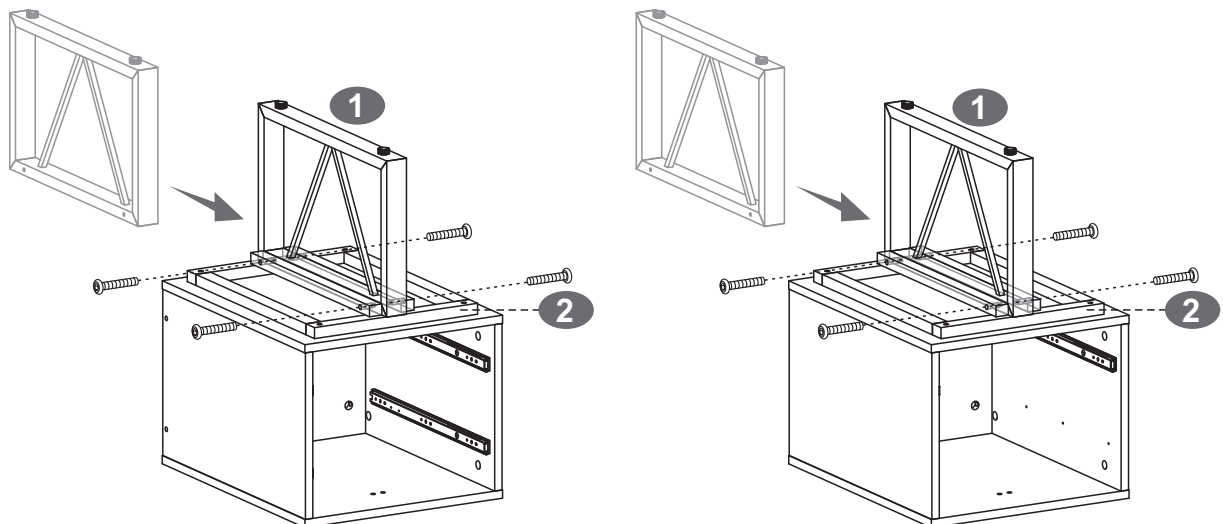


STEP A7**Hardware:****A**

M6x30

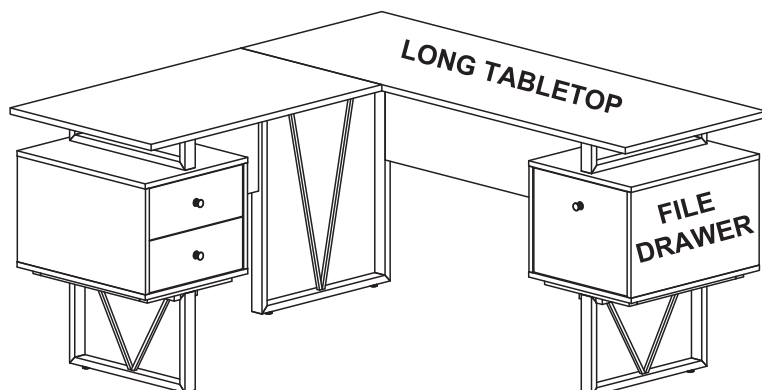
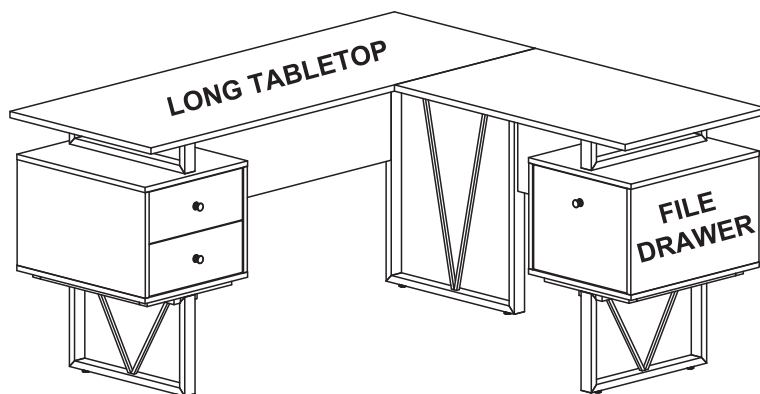
8
Pcs

Assemble the short leg structure **1** to the large support structure **2** on both cabinets using screws **A** as shown.




Now choose which way you want the long tabletop to face:


On the **LEFT**:
Follow steps **B8** to **B14**
in pages **24**, **25** and **26**.



On the **RIGHT**:
Follow steps **B15** to **B21** in
pages **27**, **28** and **29**
(skip pages **24**, **25** and **26**).

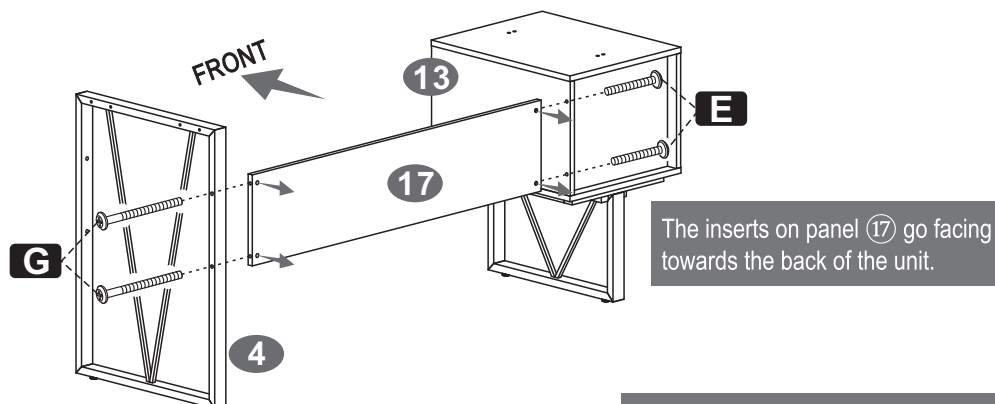
STEP B8**Hardware:**

E  2 Pcs
M6x40

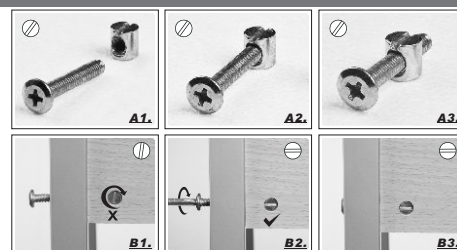
G  2 Pcs
M6x65





With the help of another person, assemble the long back panel **17** to panel **13** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **G** from outside as shown.



Panel **17** comes with pre-aligned insert nuts that look like screws. Sometimes you will have to re-align them with a screwdriver so they can properly receive the screws. Just turn them as shown below.

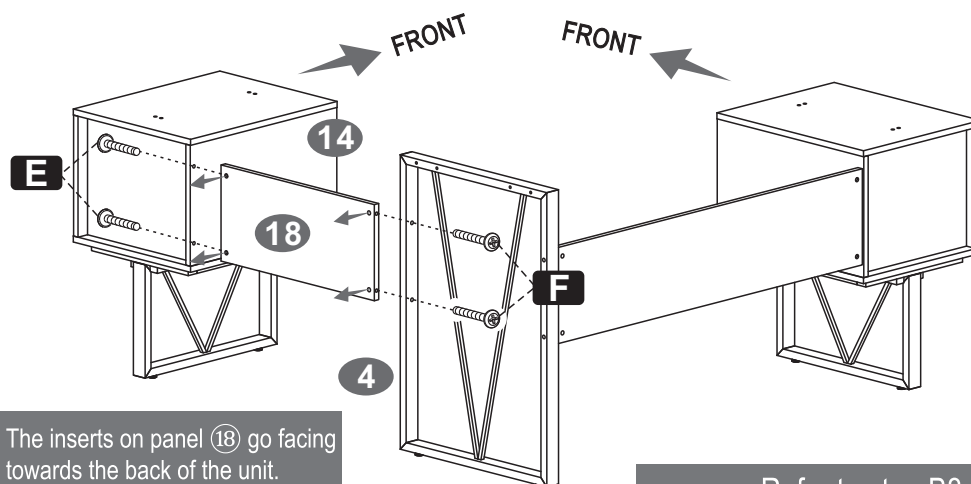
**STEP B9****Hardware:**

E  2 Pcs
M6x40

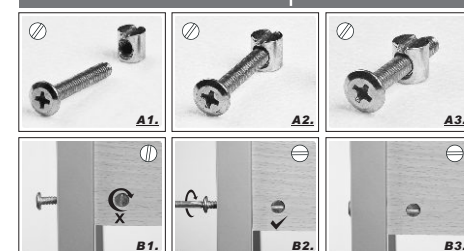
F  2 Pcs
M6x45



With the help of another person, assemble the short back panel **18** to panel **14** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **F** from outside as shown.



Refer to step B8



STEP B10

Hardware:

D

M6x25

8 Pcs

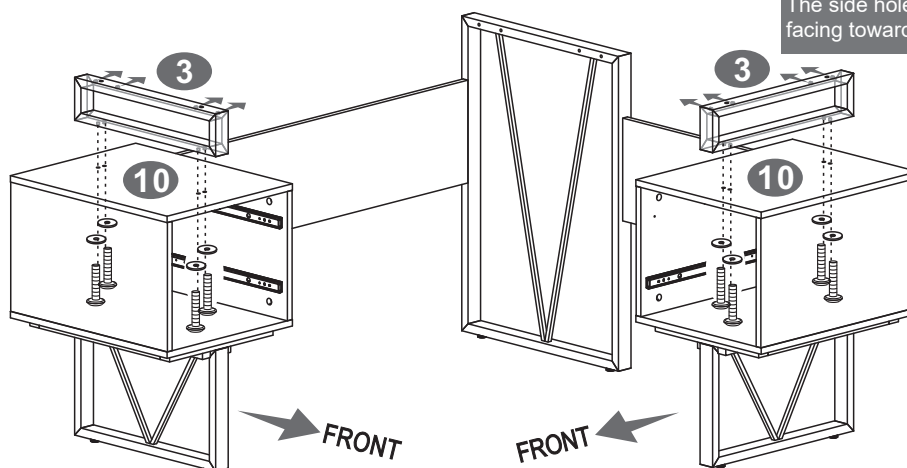
K

Φ 16MM

8 Pcs



Assemble the short support structures **3** to the top panels **10** using screws **D** and washers **K** from underneath and from inside the cabinets as shown.



STEP B11

Hardware:

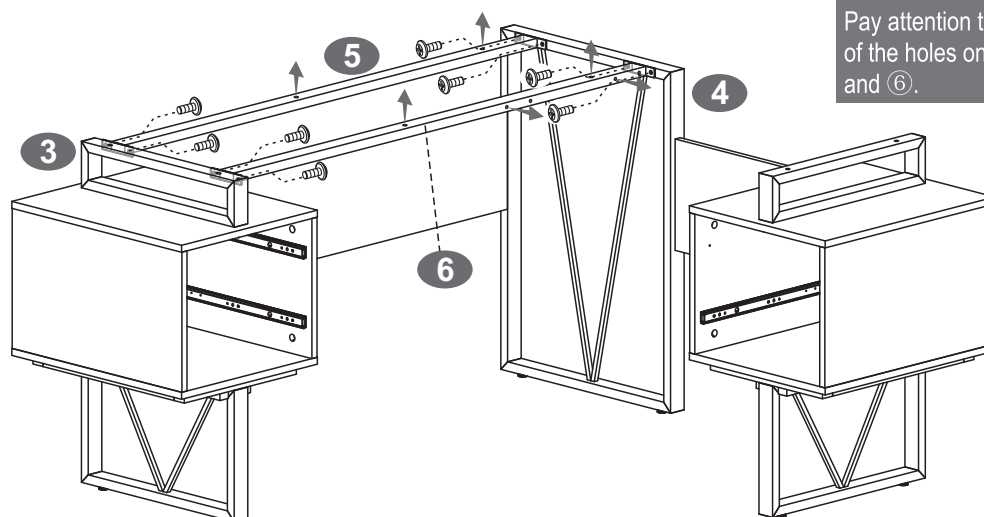
C

M6x12

8 Pcs



Use screws **C** to assemble the back horizontal tube **5** and the front horizontal tube **6** to the structures **3** and **4** as shown.



STEP B12

Hardware:

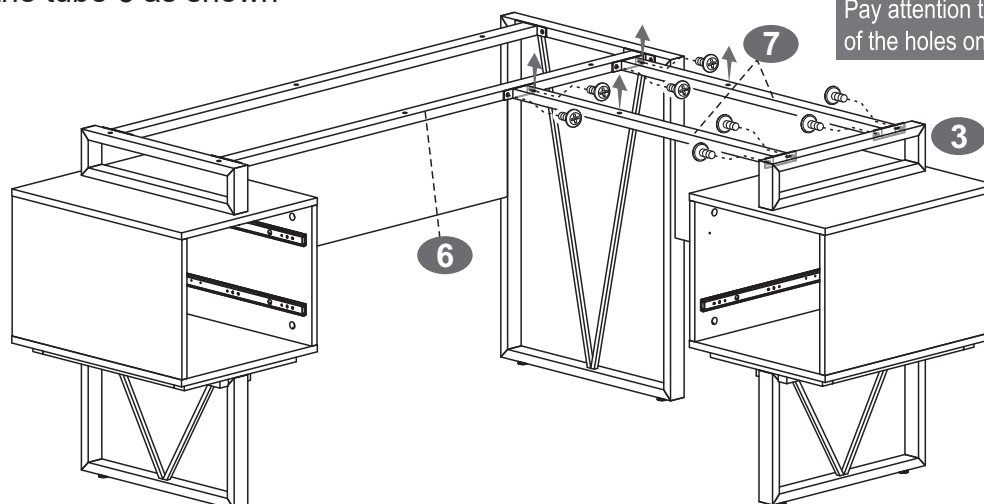
C

M6x12

8 Pcs



Use screws **C** to assemble the short horizontal tubes **7** to the structure **3** and the tube **6** as shown



STEP B13

Hardware:

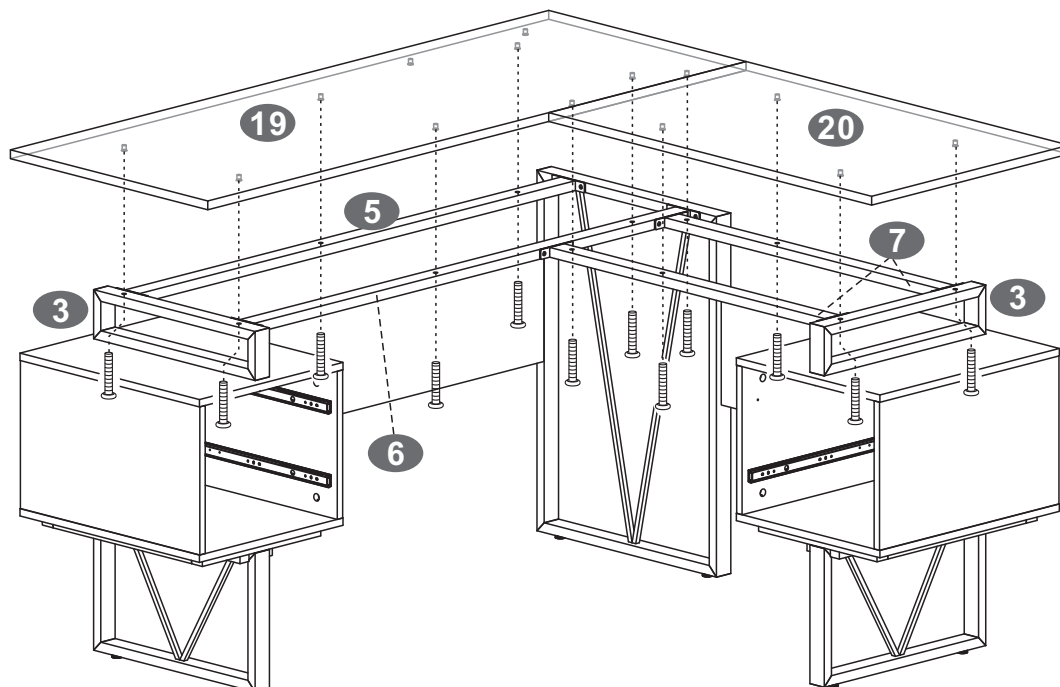
A



M6x30

12
Pcs

Carefully with the help of another person place the long tabletop **19** over the frame on the LEFT side and the short tabletop **20** on the RIGHT side, and assemble them to parts **3**, **5**, **6** and **7** respectively using screws **A** from underneath as shown.



STEP B14

Hardware:

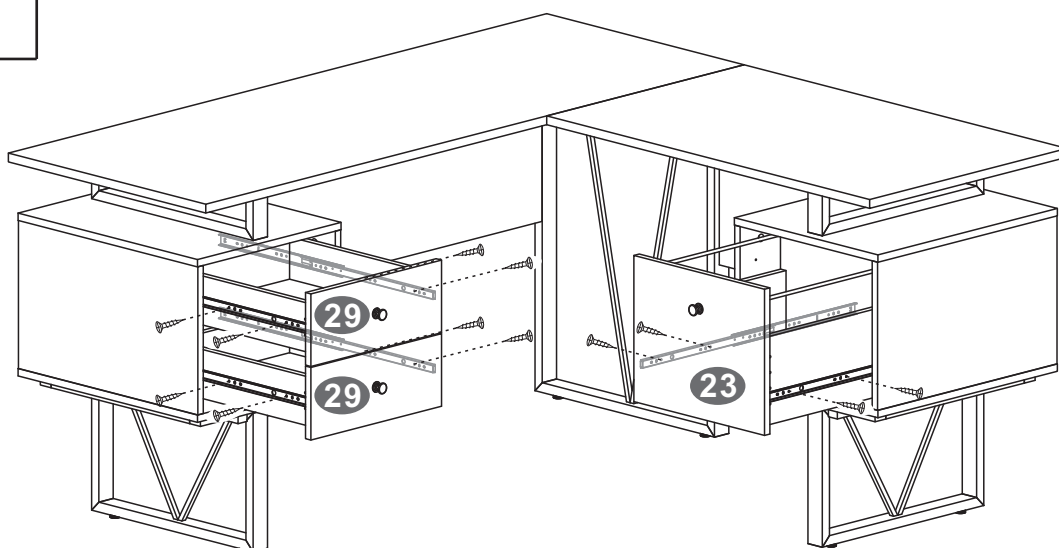
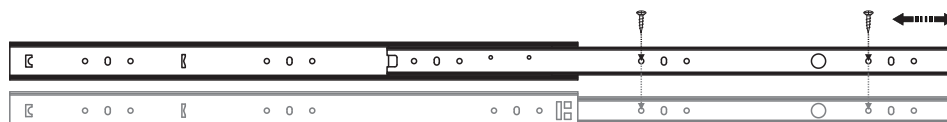
I



ST3x15

12
Pcs

Open all the sliders **21** in both cabinets, and using screws **I**, assemble the file drawer on the RIGHT and the small drawers on the LEFT as shown.




ALL DONE! Give yourself a nice pat on the back. You did a great job!
You will find important additional information in pages 30, 31 and 32.

STEP B15

Hardware:

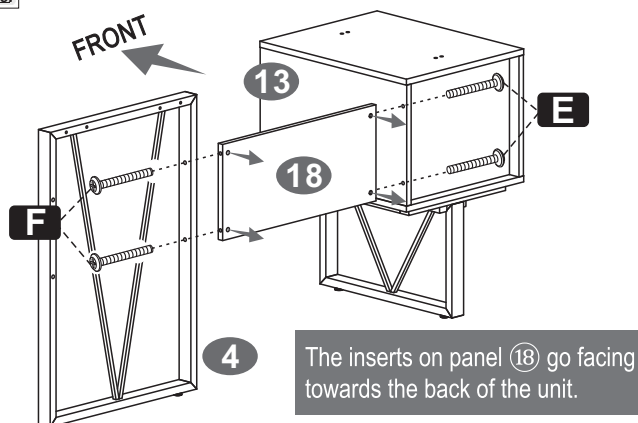
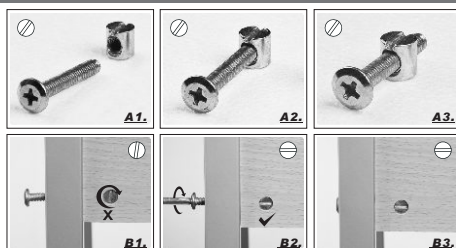
E  2 Pcs
M6x40

F  2 Pcs
M6x45




With the help of another person, assemble the short back panel **18** to panel **13** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **F** as shown.

Panel **18** comes with pre-aligned insert nuts that look like screws. Sometimes you will have to re-align them with a screwdriver so they can properly receive the screws. Just turn them as shown below.



STEP B16

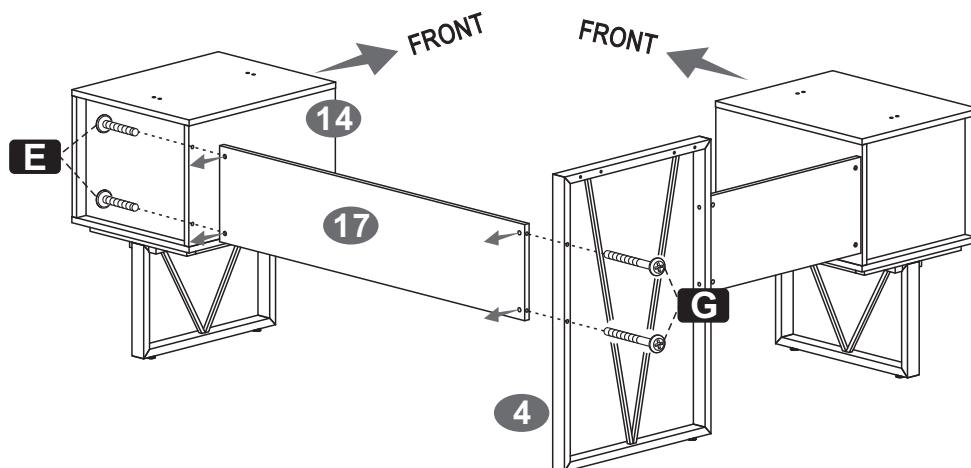
Hardware:

E  2 Pcs
M6x40

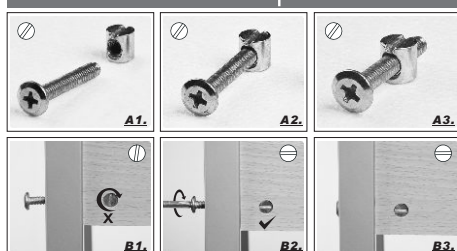
G  2 Pcs
M6x65



Assemble the long back panel **17** to panel **14** using screws **E** from inside the cabinet, and to the tall leg structure **4** using screws **G** from outside as shown.



Refer to step B15



STEP B17

Hardware:

D



M6x25

8 Pcs

K

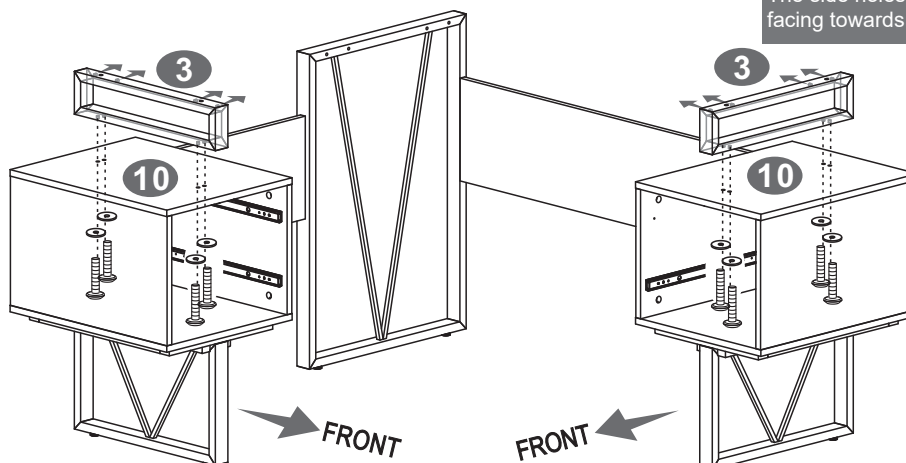


Φ 16MM

8 Pcs



Assemble the short support structure **3** to the top panels **10** using screws **D** and washers **K** from underneath and from inside the cabinets as shown.



STEP B18

Hardware:

C

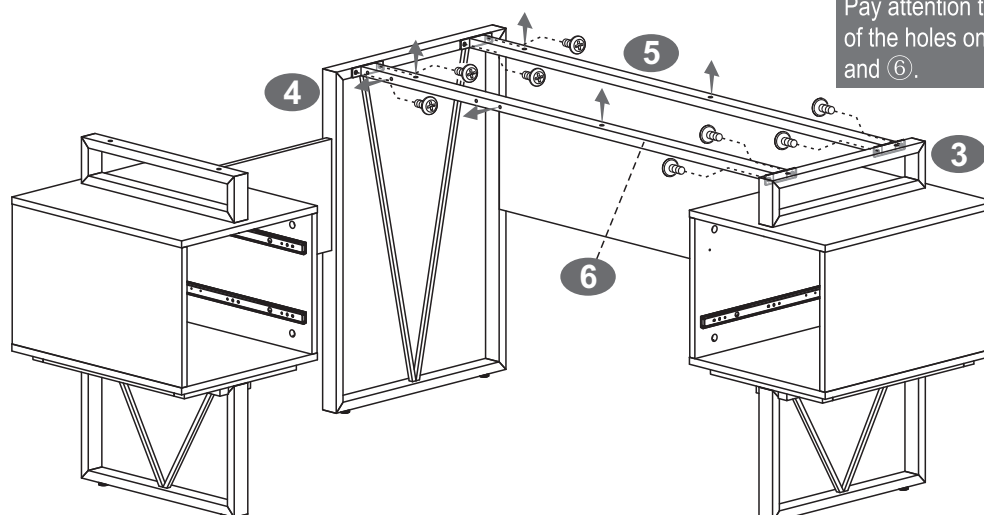


M6x12

8 Pcs



Use screws **C** to assemble the back horizontal tube **5** and the front horizontal tube **6** to the structures **3** and **4** as shown.



STEP B19

Hardware:

C

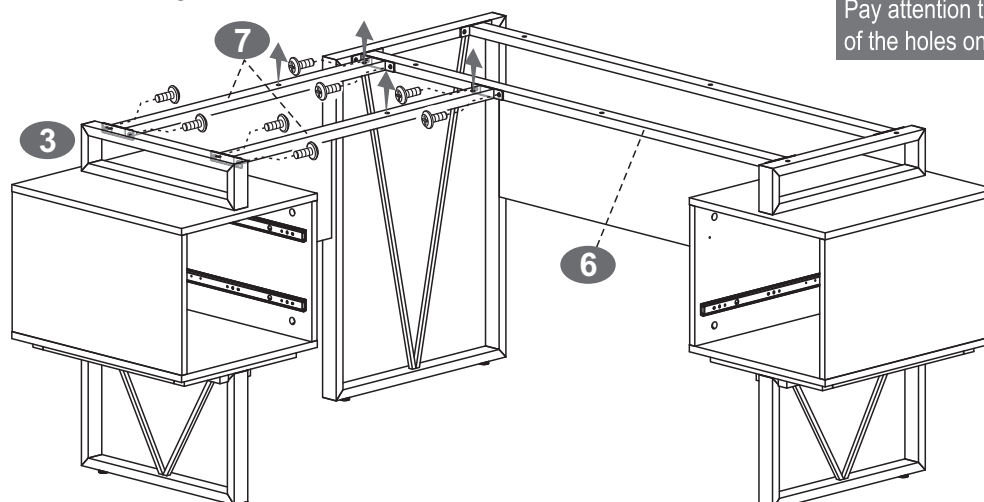


M6x12

8 Pcs



Use screws **C** to assemble the short horizontal tubes **7** to the structure **3** and the tube **6** as shown.



STEP B20

Hardware:

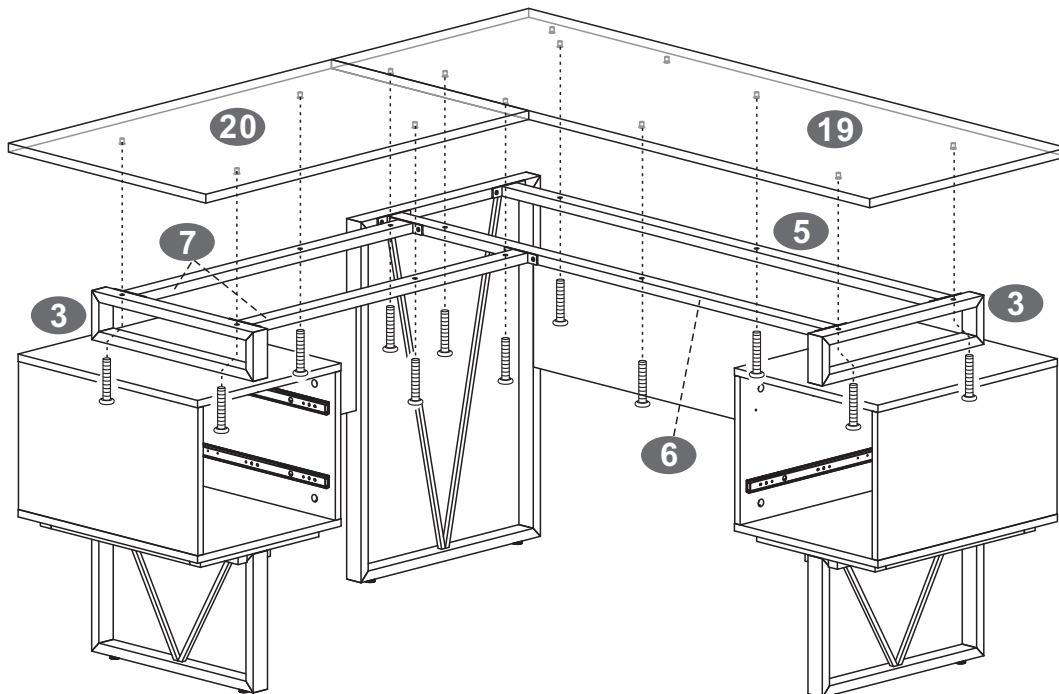
A



M6x30

12
Pcs

Carefully with the help of another person place the long tabletop **19** over the frame on the RIGHT side and the short tabletop **20** on the LEFT side, and assemble them to parts **3**, **5**, **6** and **7** respectively using screws **A** from underneath as shown.



STEP B21

Hardware:

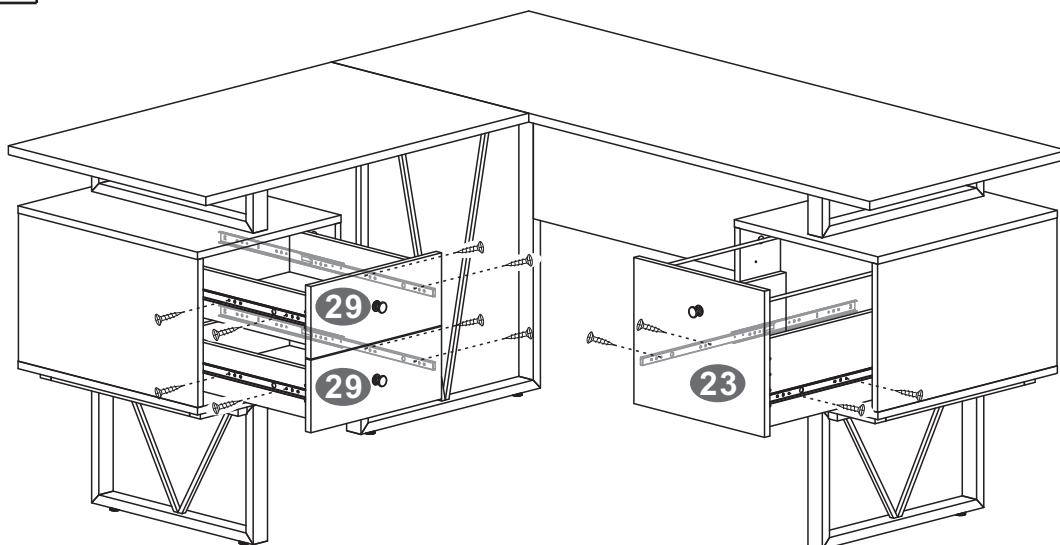
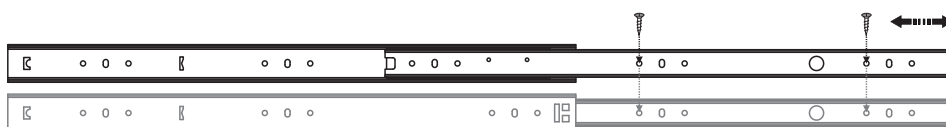
I



ST3x15

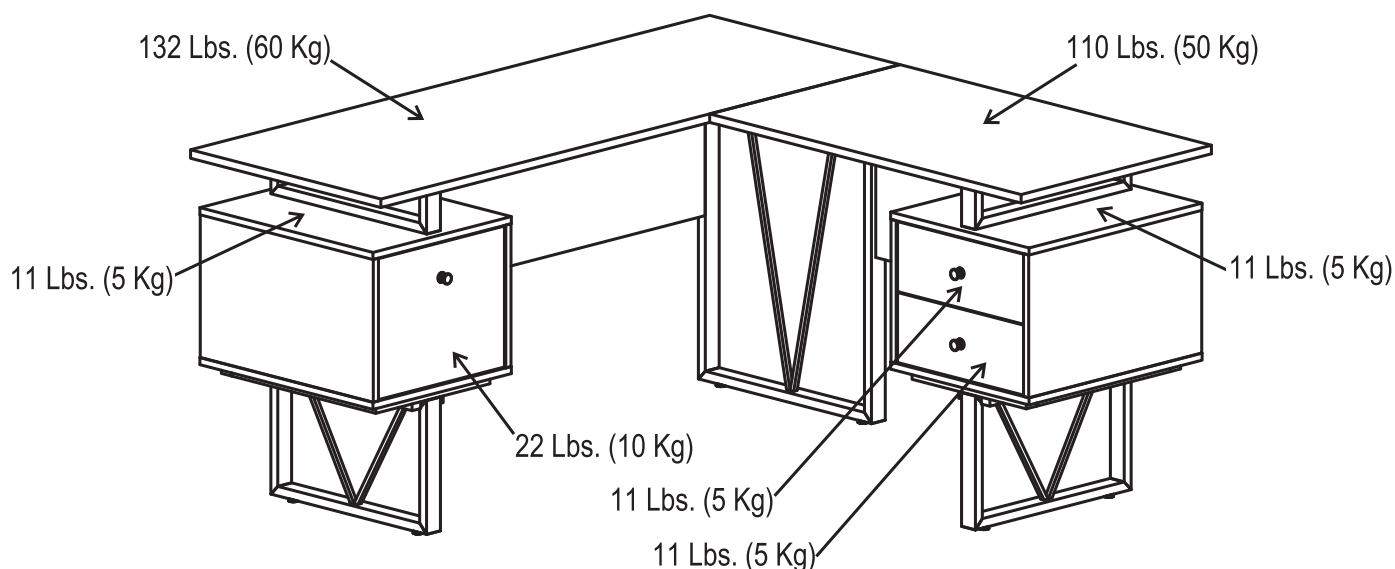
12
Pcs

Open all the sliders **21** in both cabinets, and using screws **I**, assemble the file drawer on the RIGHT and the small drawers on the LEFT as shown.



AFTER THE ASSEMBLY IS DONE, PLEASE READ CAREFULLY THE FOLLOWING CARE AND MAINTENANCE WARNINGS:

MAXIMUM WEIGHT CAPACITIES



- Do not exceed the indicated weight limits.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- Do not use solvents or abrasive materials to clean the unit.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the tabletops.
- Do not sit on the unit or lean against it.
- Do not allow small children to play under or over the unit.
- Do not allow small children to reach inside the drawers without your supervision.
- Do not pull, push or drag the unit to move it for more than 1 feet. The unit must be lifted by at least 2 persons when moving in the same or adjacent rooms.
- Before moving the unit, make sure to secure or remove any object that is heavy or might fall off. Please note that lifting from the tabletops with too much weight on the product might lead to part damage/separation.
- When lifting the unit, use both hands and bend your knees, not your backs.
- When transporting the unit to places far away, protect and secure the unit to avoid damage in transit.
- Should any part of the unit become defective during the warranty period, replacement parts might be available to you at no charge. Please refer to the last pages on this manual.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.