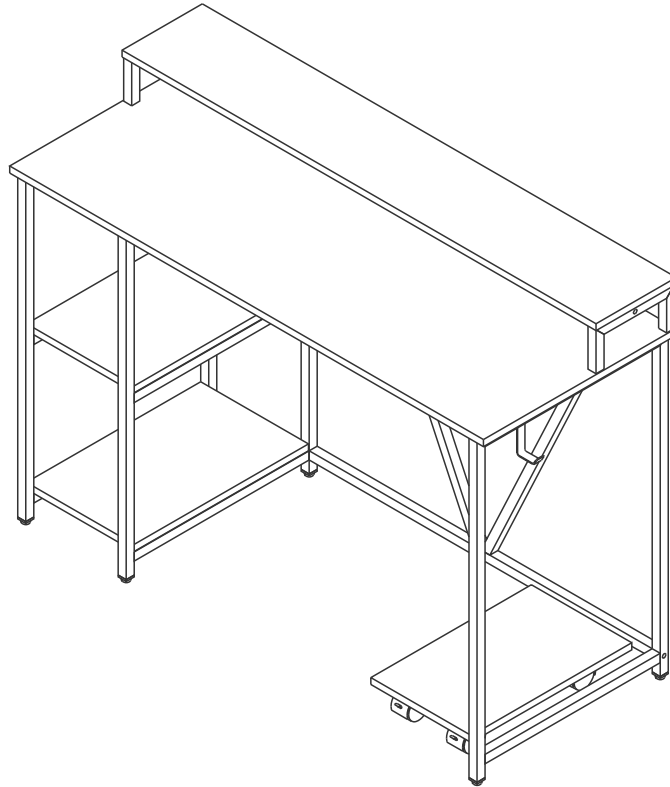



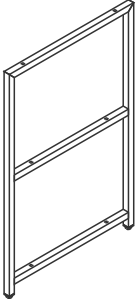
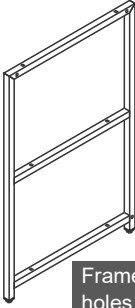
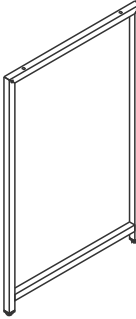
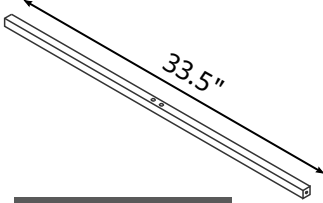
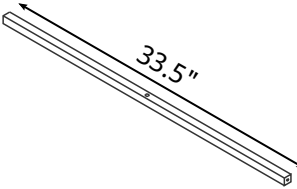
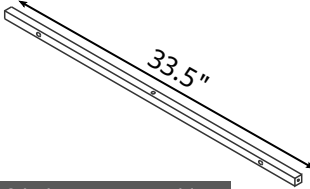
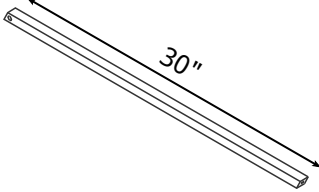
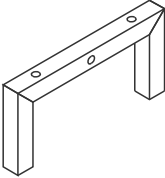
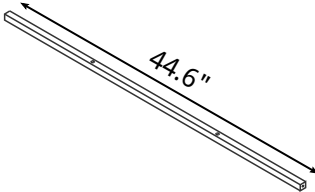
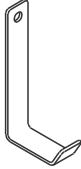
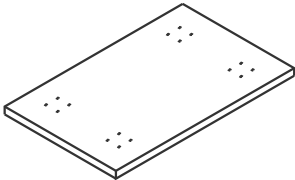
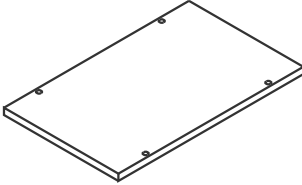
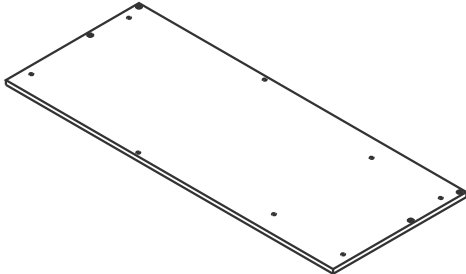
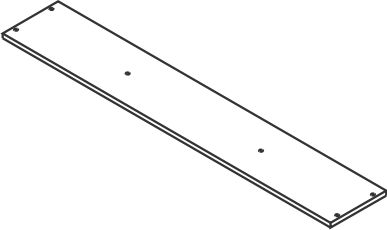
ASSEMBLY INSTRUCTIONS



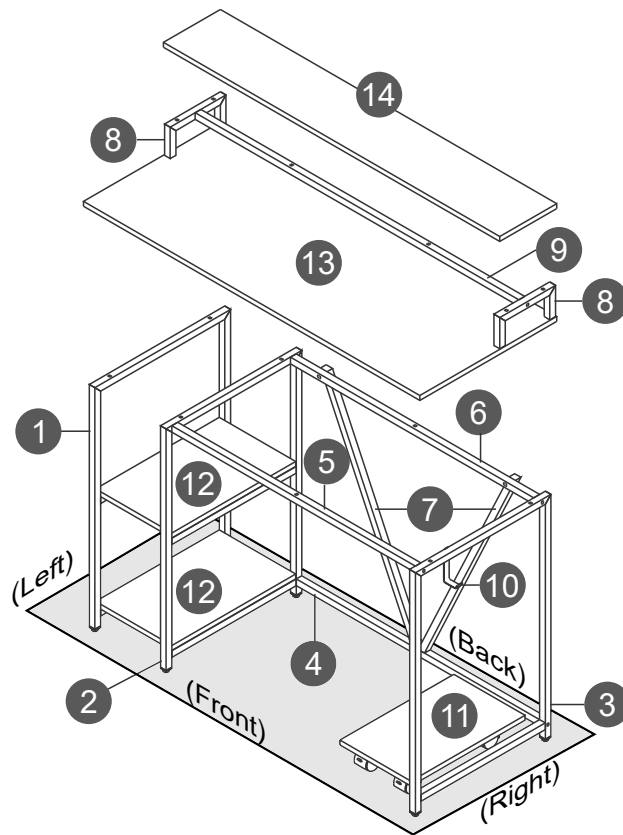
 **WARNING:** To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.








MAIN PARTS LIST

1 x1 Left frame 	2 x1 Middle frame  <div style="font-size: 8px; background-color: #444; color: white; padding: 2px; margin-top: 5px;">Frame #2 has more holes than frame #1</div>	3 x1 Right frame 	4 x1 Bottom tube  <div style="font-size: 8px; background-color: #444; color: white; padding: 2px; margin-top: 5px;">2 holes on same side</div>
5 x1 Top-front tube  <div style="font-size: 8px; background-color: #444; color: white; padding: 2px; margin-top: 5px;">1 hole</div>	6 x1 Top-back tube  <div style="font-size: 8px; background-color: #444; color: white; padding: 2px; margin-top: 5px;">2 holes on same side, 1 hole on opposite side</div>	7 x2 Back support tube "V"  <div style="font-size: 8px; background-color: #444; color: white; padding: 2px; margin-top: 5px;">1 hole by the end</div>	8 x2 Top shelf support tube 
9 x1 Top shelf horizontal tube 	10 x1 Headphones hook 	11 x1 CPU Panel 	12 x2 Left shelf panel 
13 x1 Main panel 		14 x1 Top shelf panel 	

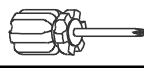

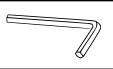



MAIN PARTS LAYOUT (For reference)



HARDWARE LIST

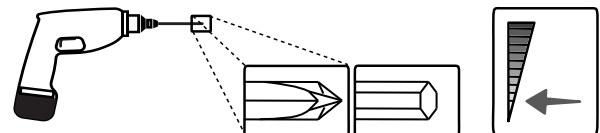
PART	QTY	SIZE	ITEM
A	1	M6x12	 0 10 20 30 40 50
B	28	M6x30	 0 10 20 30 40 50
C	10	M6x45	 0 10 20 30 40 50
D	16	M3.5x12	 0 10 20 30 40 50
E	2	M6, 10x11mm	 0 10 20 30 40 50
F	2	Locking caster	
G	2	Non-locking caster	

INCLUDED TOOLS

1	Phillips Screwdriver	 
1	M4 Allen Wrench	 
1	M10 Spanner	 

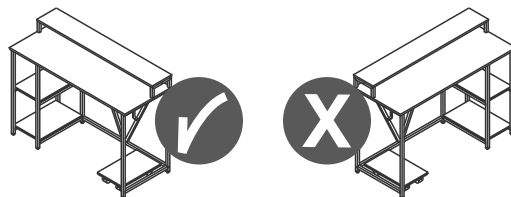
If you decide to use your own power driver:

- Make sure to have the appropriate hex or Phillips bits.
- Start using at a low torque or speed to avoid stripping the screws.



BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

- The product is not reversible, it assembles **ONLY** as shown in the front page, with the shelves on the **LEFT** side. The shelves cannot install on the **RIGHT** side.



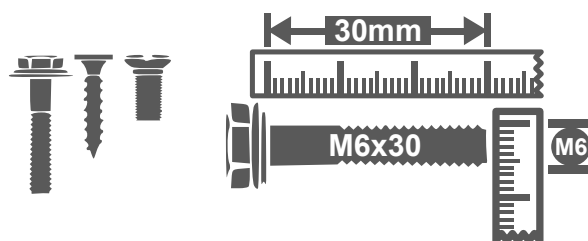
- Do not discard this manual or any of the packaging material until the unit is completely assembled.
- Please read the assembly instructions thoroughly and follow step by step.



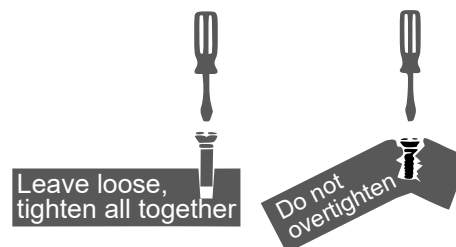
- The assembly might require of 2 persons for certain steps. Before you start the installation, make sure there is someone else nearby to help you.



- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.



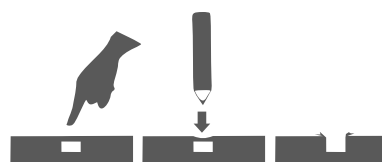
- To avoid misalignments, always leave the screws loosely and do not tighten them until all the pieces are positioned correctly.
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes, or get stuck inside the parts.



- If the hole seems to small for the screw, make sure you are using the correct size of screw and/or that you are installing it in the correct hole.



- Sometimes on the wood panels the laminate or material might be covering the hole partially or entirely, if there is no visible hole or if it looks too small, pass and press the tip of your finger over the area to feel its indentation, and carefully pierce the laminate to uncover the hole underneath.



- Please be kind to our planet, when done with the assembly, recycle any of the packaging materials that is accepted by your city or recycling service.



Thank you!



ASSEMBLY STEPS

STEP 1

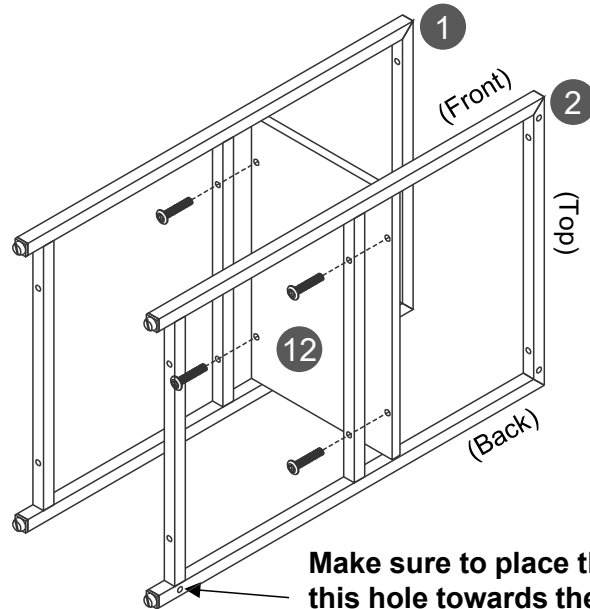
Hardware

B		4
	M6x30	Pcs

Tools (included)



Assemble the first left shelf **12** to the middle bars on the frames **1** and **2** with screws **B** from underneath.



STEP 2

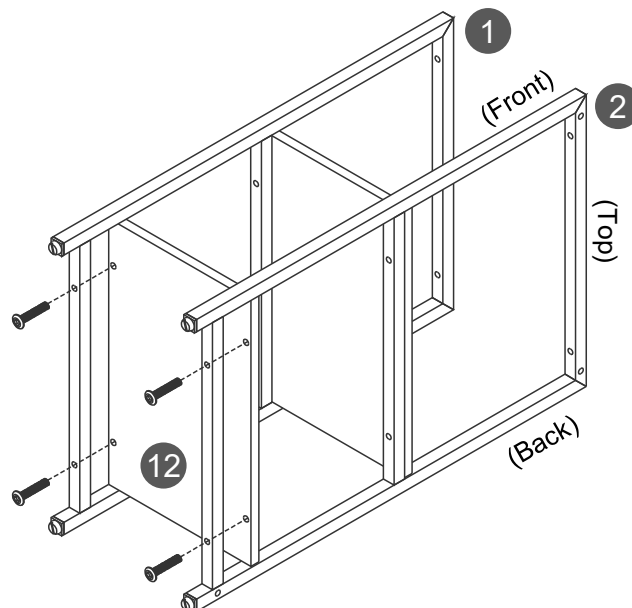
Hardware

B		4
	M6x30	Pcs

Tools (included)





Assemble the second left shelf **12** to the bottom bars on the frames **1** and **2** with screws **B** from underneath.



STEP 3

This step
requires of
2 persons

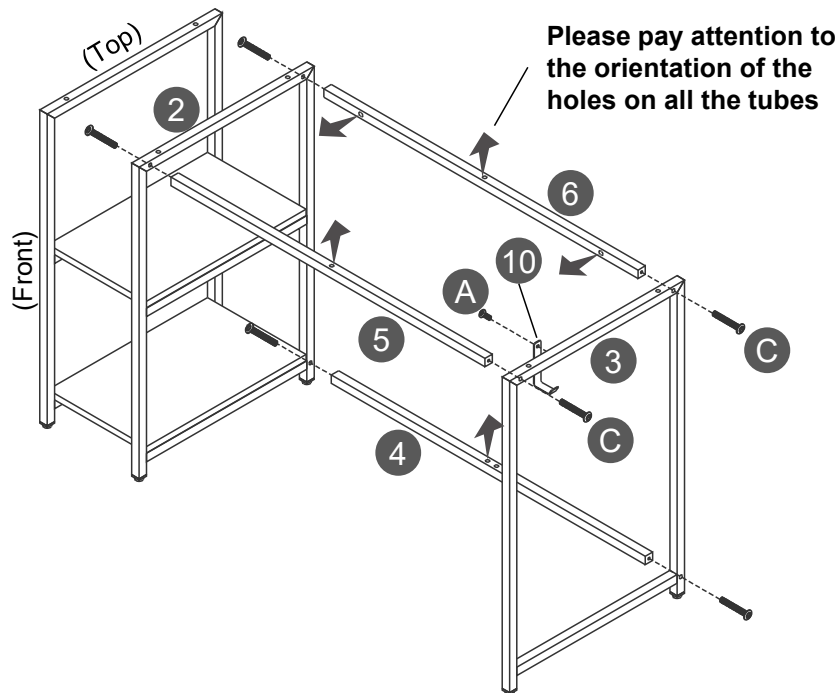
**Hardware**




A		1 Pc
C		6 Pcs

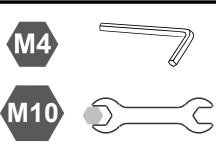
Tools (included)

Bring the cabinet built in step 2 to the upright position, then with the help of another person:

- Assemble the tubes **4**, **5** and **6** to the middle frame **2** in their respective positions with screws **C**.
- Assemble the right frame **3** to the tubes **4**, **5** and **6** with screws **C**.
- Attach the hook **10** to the frame **3** with screw **A** from the inside.

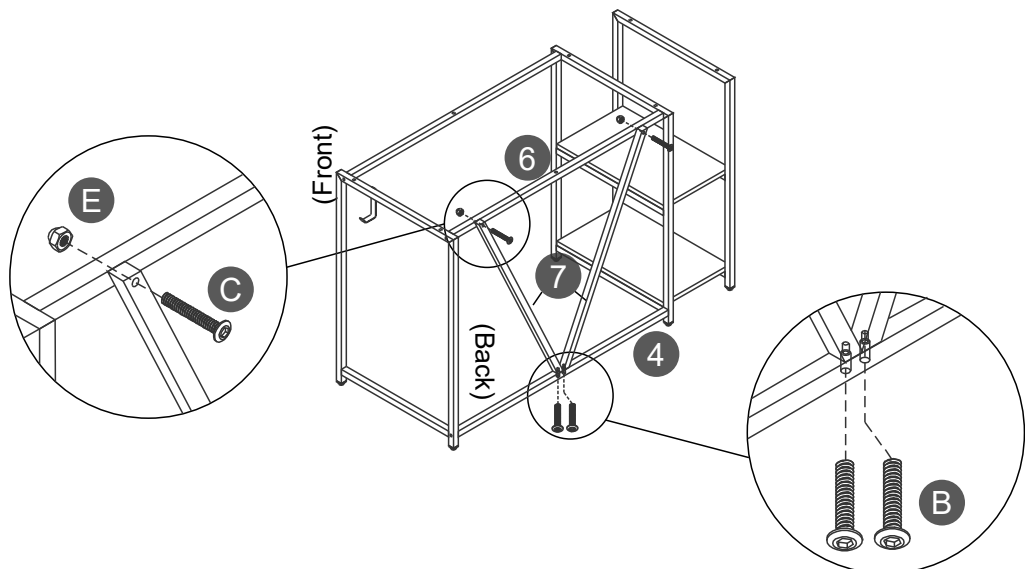
**STEP 4****Hardware**

B		2 Pcs
C		2 Pcs
E		2 Pcs

Tools (included)

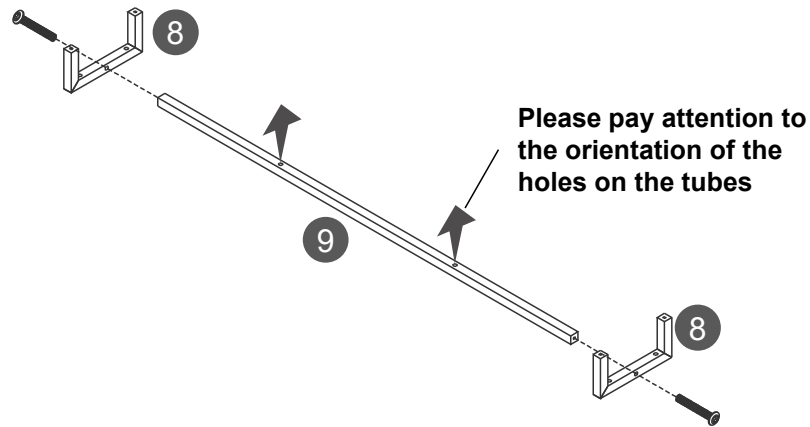
- Assemble the support tubes **7** to the top tube **6** on the back of the unit with screws **C** from outside and nut caps **E** from inside.
- Assemble the support tubes **7** to the bottom tube **4** with screws **B** from underneath.

Note: If you don't see holes for the screws on the tubes **4** and **6**, review step **3** for the correct assembly of those tubes.

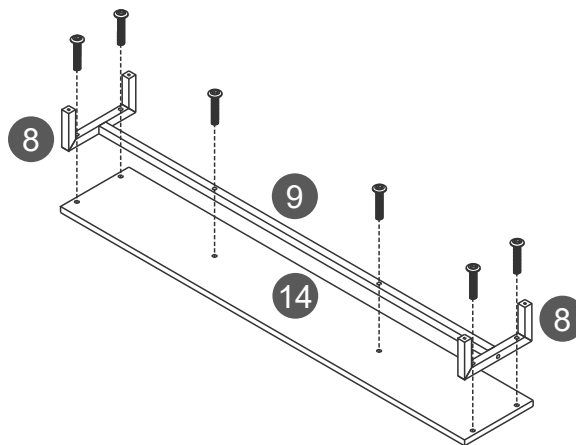


STEP 5**Hardware****C**2
Pcs**Tools (included)****M4**

Assemble the top shelf support tubes **8** to the shelf horizontal tube **9** with screws **C**.

**STEP 6****Hardware****B**6
Pcs**Tools (included)****M4**

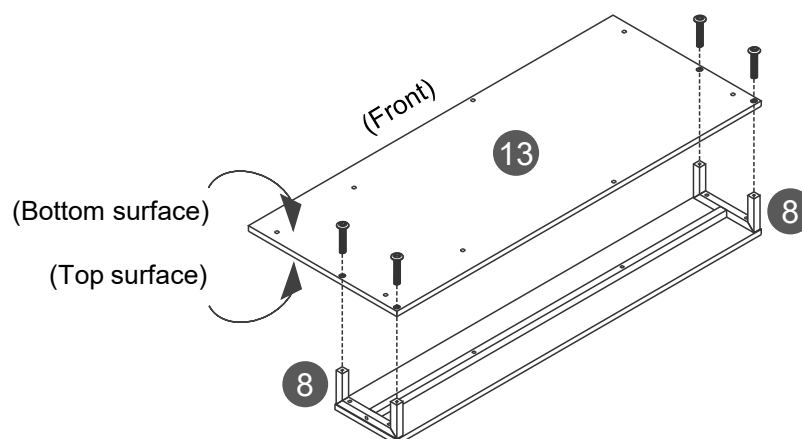
Assemble the tubes **8** and **9** to the top shelf panel **14** with screws **B**.

**STEP 7**

This step
requires of
2 persons

**Hardware****B**4
Pcs**Tools (included)****M4**

With the help of another person, assemble the main panel **13** to the tubes **8** with screws **B** making sure the bottom surface faces **UP** like shown in the illustration.



STEP 8

This step
requires of
2 persons



Hardware

B

8
Pcs

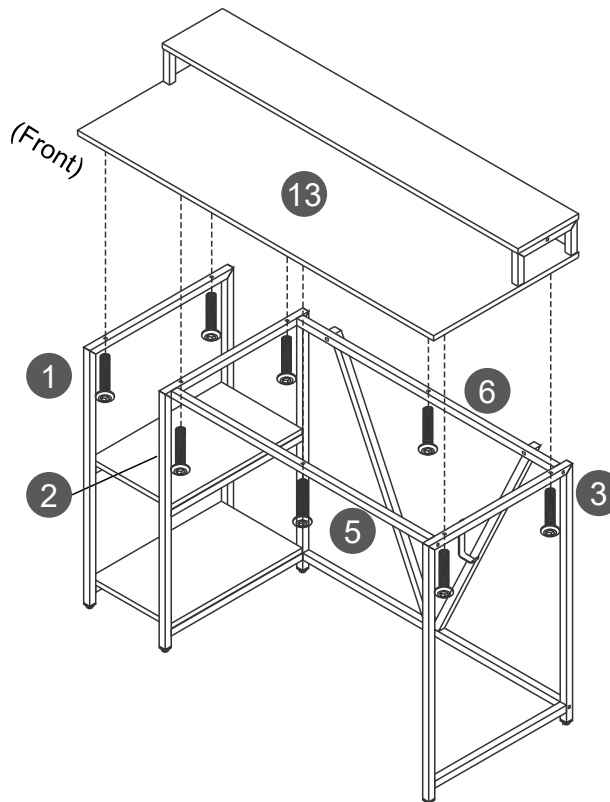
Tools (included)

M4



With the help of another person, assemble the main panel **13** to the frames **1**, **2** and **3** and to the tubes **5** and **6** with screws **B** from underneath.

Note: If you don't see holes for the screws on the tubes **5** and **6**, review step **3** for the correct assembly of those tubes.



STEP 9

Hardware

D

16
Pcs

F



Locking

2
Pcs

G



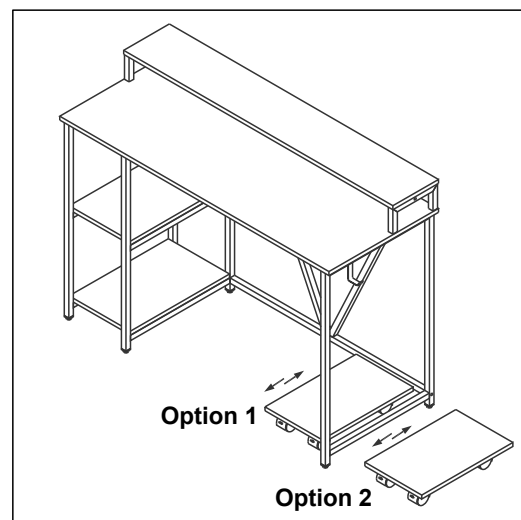
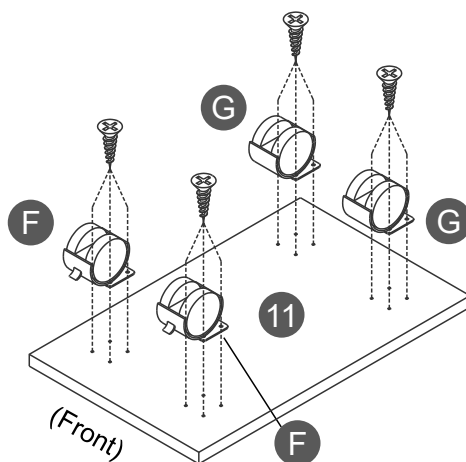
Non-locking

2
Pcs

Tools (included)



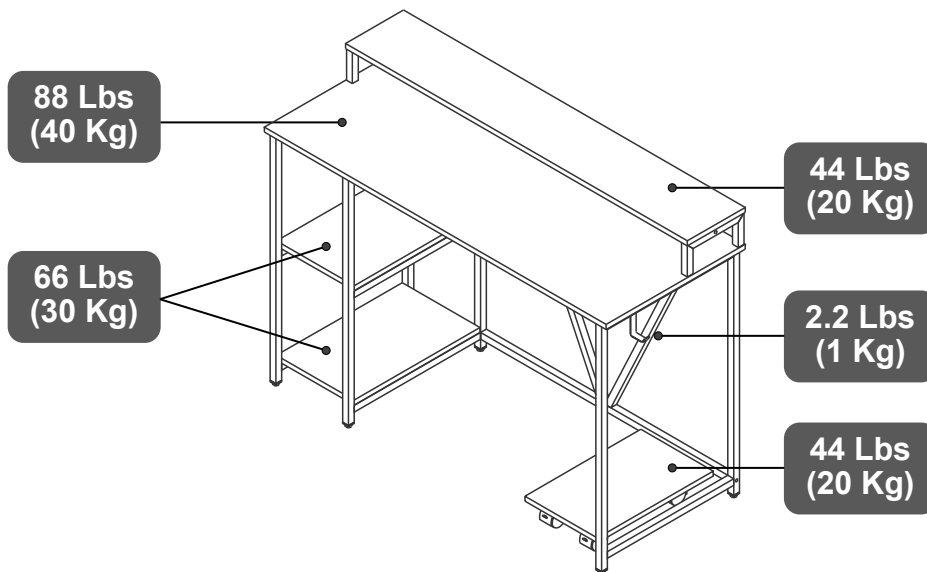
Assemble the casters **F** and **G** to the CPU panel **11** with screws **D**, making sure the Locking casters **F** are attached on the same side that will be considered the **FRONT** of the cart.



ALL DONE!

Give yourself a nice pat on the back, you did a great job!

WEIGHT LIMITS



WARNINGS

- Do not exceed the indicated weight limits.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Do not use solvents or abrasive materials to clean the unit.
- Do not sit on the unit or lean against it.
- Do not allow small children to play under or over the unit.
- Do not allow small children to play with the CPU cart.
- Do not pull, push or drag the unit to move it for more than 1 feet. The unit must be lifted by at least 2 persons when moving in the same or adjacent rooms.
- Before moving the unit, make sure to secure or remove any object that is heavy or might fall off.
- Before moving the CPU cart, unlock the front casters.
- When lifting the unit, use both hands and bend your knees, not your backs.
- Do not use the product if screws are loose or missing, or if you notice damaged parts.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.

CARE AND MAINTENANCE

- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the tabletop.
- Every 4 months, inspect the unit completely and make sure that all screws are tighten.
- When transporting the unit to places far away, protect and secure the unit to avoid damage in transit.