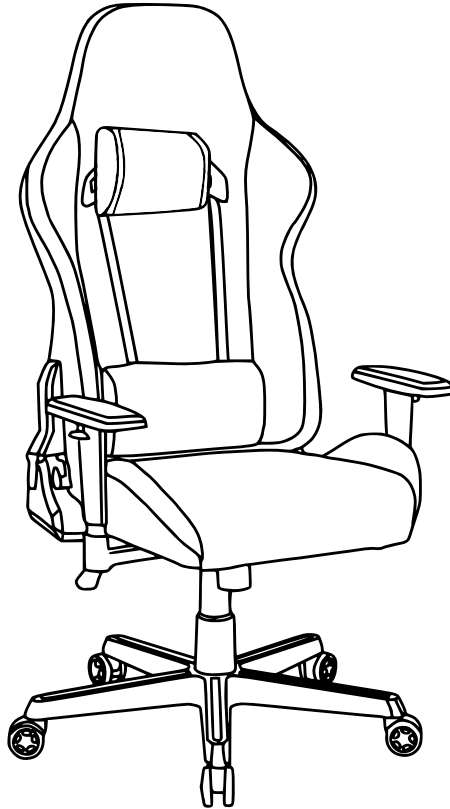


ASSEMBLY INSTRUCTIONS

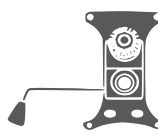
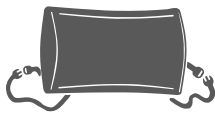


 **WARNING:** To avoid serious personal injury:

- Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.

P.1		P.1
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MAIN PARTS LIST (General representation; the styles, materials, colors and features vary with models)

A x1 Backrest 	B x1 Seat  * Please see below for important note about the brackets.	C x1 5-Leg star base  TS51, TS83 & TSXL3 use metal bases, the rest use nylon bases	D x1 Mechanism 	E x1 Lift cylinder 
F x5 Caster 	G-R x1 Right armrest  Sitting on the chair, not looking at it	G-L x1 Left armrest 	H x1 Lift cover, Set of 3 cones Set 	I-L x1 Left cover for seat bracket 
I-R x1 Right cover for seat bracket 	J-L x1 Lumbar pillow  TS42: Heart shaped with no straps. TSF45 & TS85: No straps.	J-N x1 Neck pillow  TSF45 has built-in neck pillow.		

* The left metal bracket on the seat is loose, while the right is stiff and can only move until the chair is assembled.

HARDWARE LIST AND INCLUDED TOOLS

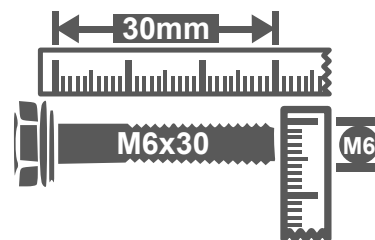
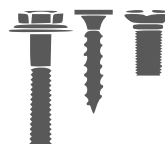
PART #	QTY	SIZE / DESCRIPTION	USE IN	0 10 20 30 40 50 60
K	1	M5 Allen wrench	Steps 1, 2, 5, 6	 M5
L	4	M8x20	Mechanism to seat	
M	12	M8x25	Armrests to seat, seat to backrest	
N	2	M5x12	Covers to brackets	
O	16	Ø12, Ø9 O-Ring	Mechanism, armrests, brackets	
P	16	Ø17, Ø9 Washer	Mechanism, armrests, brackets	
Q	4	Ø25, Ø9 Felt gasket	Mechanism	
R	4	Ø14, Ø11 Hole cover	Bracket and seat side covers	

BEFORE YOU START THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNINGS.

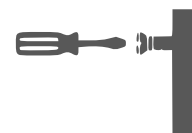
- Do not discard this manual or any of the packaging material until the unit is completely assembled.
- Please read the assembly instructions thoroughly and follow step by step.



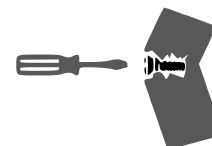
- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.



- To avoid misalignments, always leave the screws loosely and do not tighten them until all the pieces are positioned correctly.



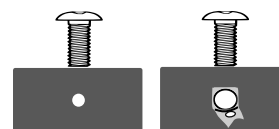
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes, or get stuck inside the parts.



- If the hole seems too small for the screw, make sure you are using the correct size of screw and/or that you are installing it in the correct hole.



- Sometimes the fabric or material might cover partially or entirely the screw hole, making the hole appear to be too small or not visible at all.



ASSEMBLY STEPS

STEP 1

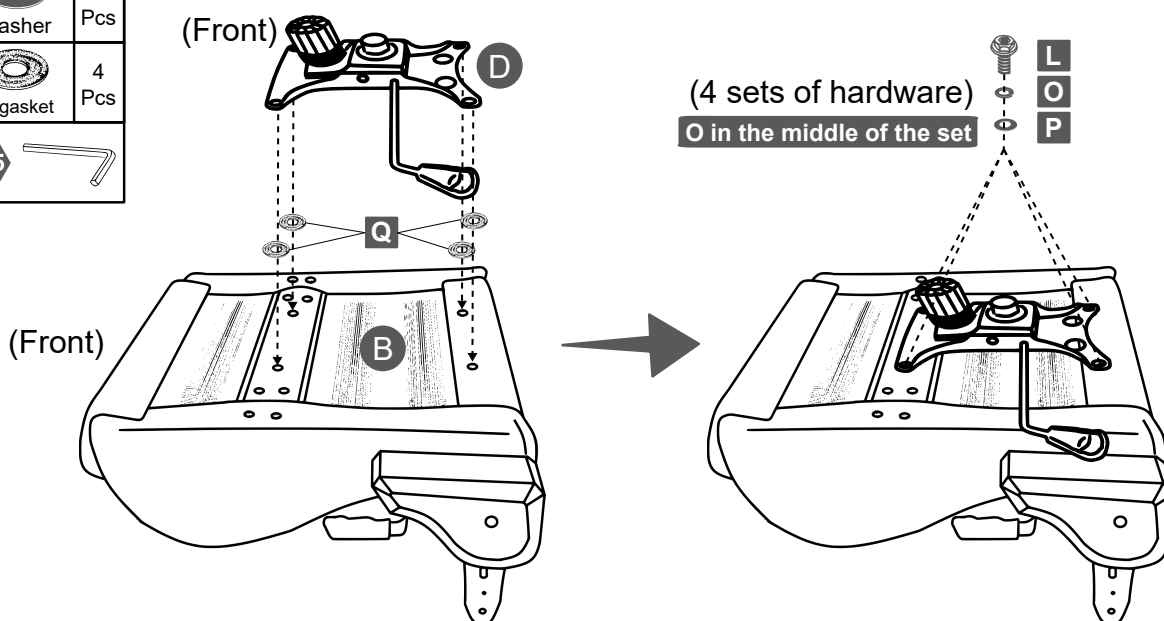
Hardware

L		4 Pcs
O		4 Pcs
P		4 Pcs
Q		4 Pcs
K		

Flip over the seat **B** and place the felt gaskets **Q** over the innermost holes in the middle and back of the frame.

Place the mechanism **D** over the felt gaskets, making sure its tension knob faces towards the FRONT.

Secure the mechanism to the seat with screws **L**, O-rings **O** and washers **P**, making sure the O-ring go in the middle of the hardware set.

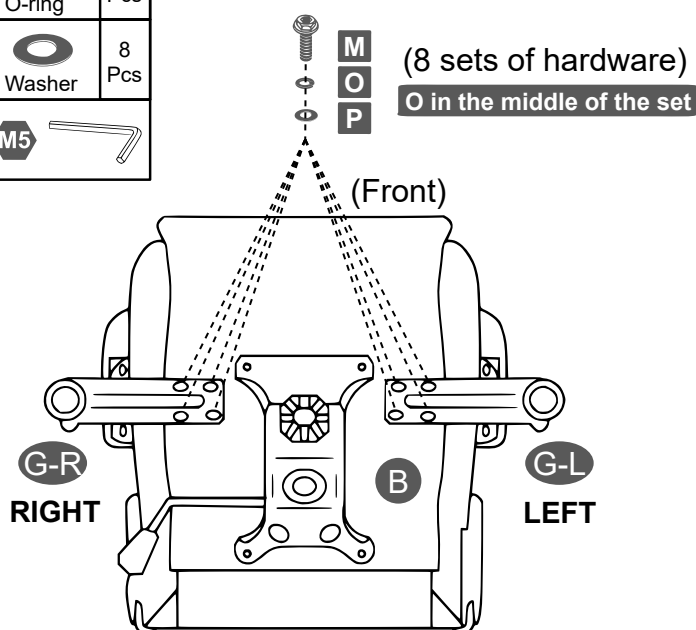


STEP 2

Hardware

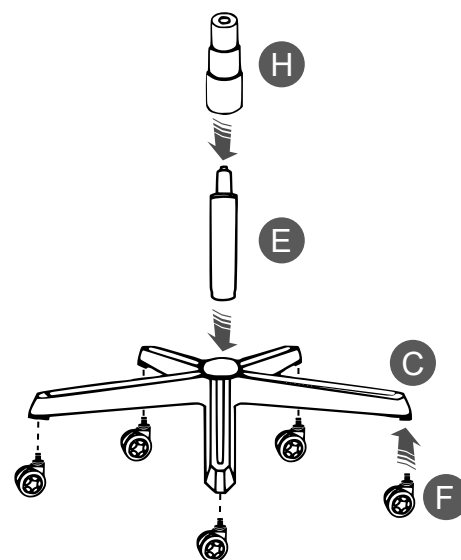
M		8 Pcs
O		8 Pcs
P		8 Pcs
K		

Assemble the armrests **G-L**, **G-R** to the seat **B** in their respective sides with screws **M**, O-rings **O** and washers **P**, making sure the O-ring go in the middle of the hardware set.



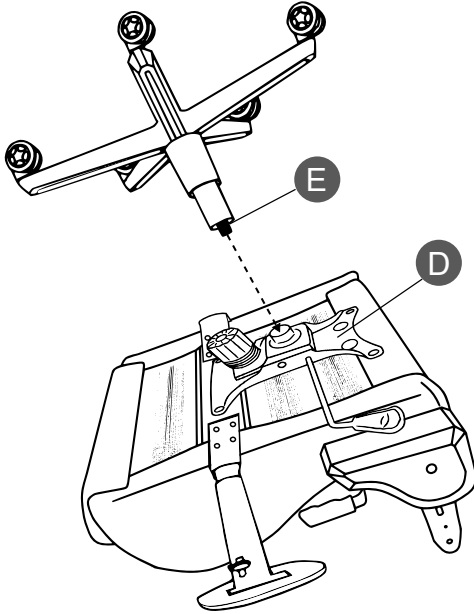
STEP 3

Insert the casters **F** into the legs of the base **C** using pressure, then place the lift cylinder **E** in the middle of the base and cover it with **H**.

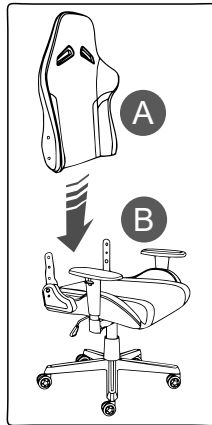


STEP 4

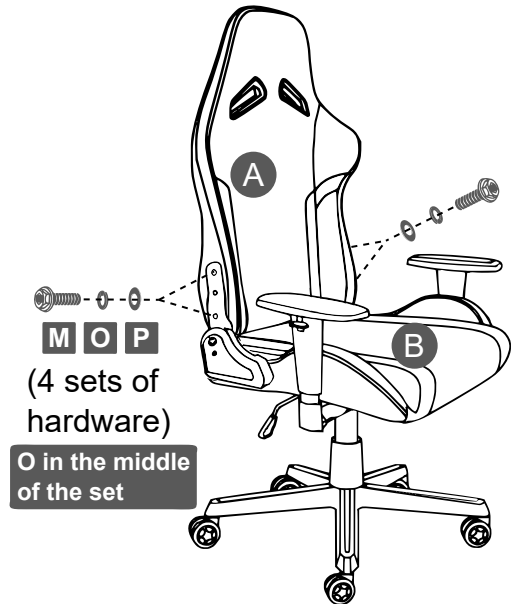
Join the base parts to the seat making sure the tip of the lift **E** enters correctly into the hole of the mechanism **D**.

**STEP 5****Hardware**

M		4 Pcs
O		4 Pcs
P		4 Pcs
K		

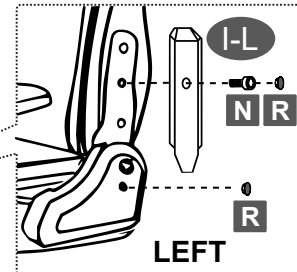
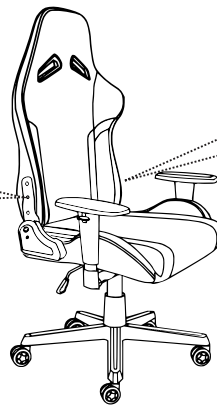
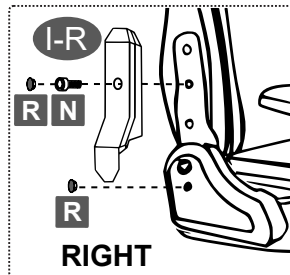


Assemble the backrest **A** to the metal brackets on the seat **B** with screws **M**, O-rings **O** and washers **P**, making sure the O-ring go in the middle of the hardware set.

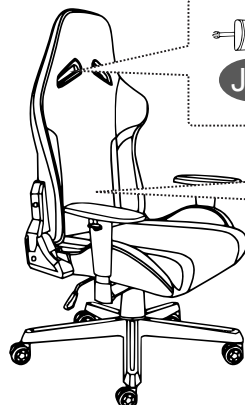
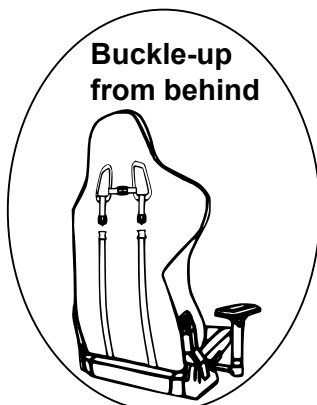
**STEP 6****Hardware**

N		2 Pcs
R		4 Pcs
K		

Attach the covers **I-L**, **I-R** to the seat brackets on their respective sides with screws **N**, then cover the screw holes with **R**.

**STEP 7**

Attach the pillows **J-L** (lumbar) and **J-N** (neck) to the backrest **A** by fastening the strap buckles from behind.



NOTE:
TSF45 has the neck pillow built-in.

NOTE:
The lumbar pillows on TS42, TSF45 & TS85 have no straps.

CHAIR'S FUNCTIONS

- ① To raise or lower the chair's height, pull UP the lever that is under the seat on the right side. The chair goes down while sitting on it, or up if you lift your body.
- ② The chair also tilts by pulling OUT the same lever to unlock, but please note that unlike regular chairs, gaming chairs have their balance centered farther back, so the chair feels harder to tilt.
- ③ The mechanism under the seat has a tension knob at the front that you can turn and it will make the tilting feel little easier, but please refer to the notes in point 2 about the tilting.
- ④ To recline the backrest to a specific angle, pull UP the short lever located on the right side of the seat, recline and then release the lever to lock into the desired position.
- ⚠ **WARNING:** For your safety, the tilt's function ② should be in the LOCKED (IN) position prior to use the backrest reclining function ④.
- ⑤ To adjust the armrest height, press the button that is on the outside of the armrest and release it once the desired height is reached. Some models have additional functions for the arm pads such as turning and sliding.



WEIGHT LIMIT AND WARNINGS

- Do not exceed the indicated weight limit.
- Do not stand up on the chair or use it as ladder.
- Only one person at a time can sit on the chair.
- Do not use the chair if parts are bent, damaged, or if screws are loose or missing.
- Unlike regular chairs, gaming chairs have their balance centered farther back, so do not sit near the edge of the seat to avoid going beyond your balance point and falling off the chair, and always sit properly.
- If small children are sitting on the chair, keep close observation on them.
- Do not allow small children to play with the chair.
- Not paying attention to these warnings could result in injuries.

WEIGHT LIMIT

250 Lbs

CARE AND MAINTENANCE

- To clean the chair it is recommended to use a soft cloth lightly damped in a solution of smooth soap and water, then dry with a clean towel.
- Do not use solvents or abrasive materials to clean any part of the chair.
- Before using a cleaning agent, test on a small hidden area of the chair, like underneath the seat.
- Do not expose the product to direct sunlight or to extreme environmental conditions.
- Inspect the chair completely every 4 months and make sure that all screws are tighten. Do not use if parts are bent, damaged, or if screws are loose or missing.