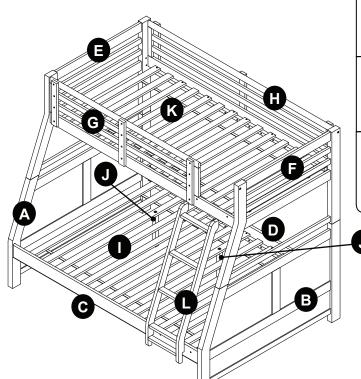


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Examine all packaging material for small parts that may have come loose during shipment. Periodic checks are recommended to insure that all components are in proper position, tight and free from damage. Keep this assembly instruction for future reference. Adult assembly is required.

CODE	QTY	HARDWARE		
1	16	9.5 x 25mm Allen Bolts		
2	3	6.3 x 50mm Allen Bolts		
3	56	4 x 30 Wood Screws		
4	1	M4 Allen Wrench		
5	4	8.5 x 90mm Metal Dowel Pins		
6	4	6.3 x 35mm Allen Bolts		
7	16	Spring Washers	0	
8	16	Flat Washers	<b>©</b>	

CODE	QTY	COMPONENTS	CODE	QTY	COMPONENTS
А	1	Left Lower Side Panel	В	1	Right Lower Side Panel
С	1	Front Lower Bed Rail	D	1	Rear Lower Side Rail
E	1	Left Top Side Panel	F	1	Right Top Side Panel
G	1	Front Top Bed Rail	Н	1	Rear Top Bed Rail
I	1	Lower Slat Section	J	3	Support Legs
К	1	Upper Slat Section	L	1	Ladder



## **AWARNING**

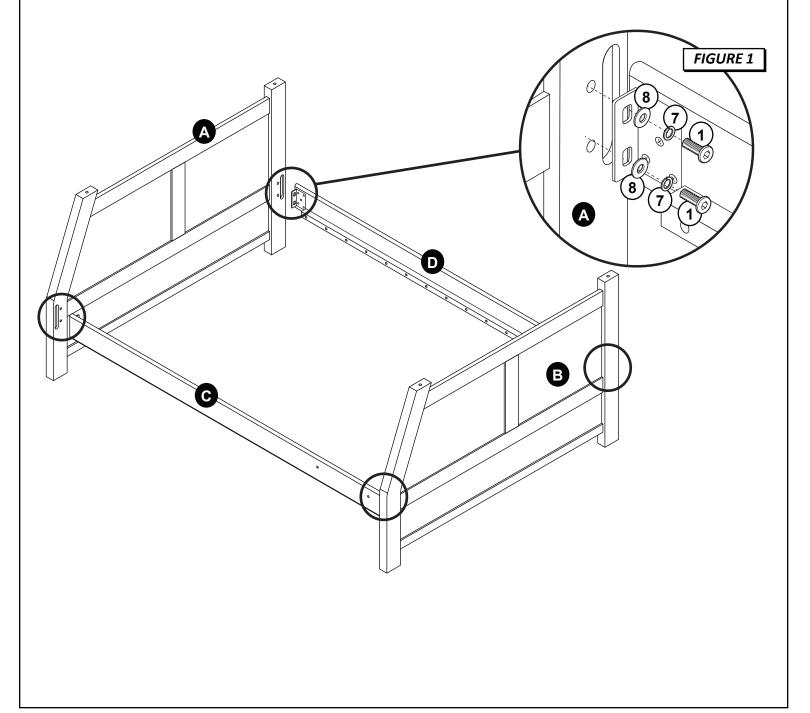
- Do not let any sharp objects touch or rub the surface of the product.
- When assembling, do not let children play around the working area.
- Please confirm all parts are correct before starting the assembly process.
- Do not tighten all bolts and screws completely until the entire unit has been assembled and set up.
- Be careful if using power tools as they can over tighten screws and strip threads.



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### STEP 1 - Figure 1

Begin assembly by attaching each Lower Bed Rail (C & D) to the inside of each Left and Right Lower Side Panel (A & B) by using 2 Allen Bolts (1), 2 Spring Washers (7) and 2 Flat Washers (8) per post.

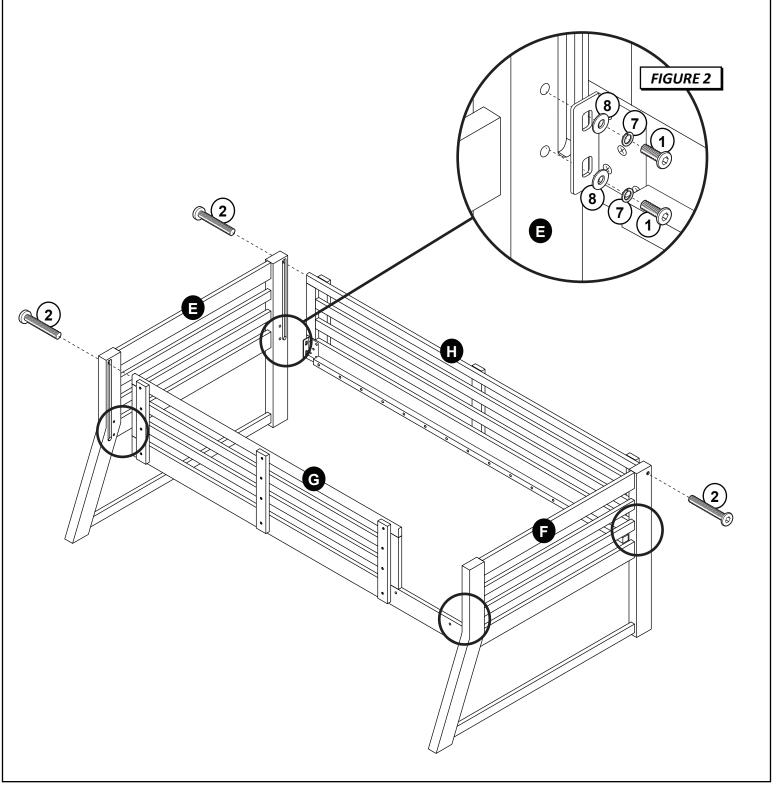




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#### STEP 2 - Figure 2

Attach each Front Top Bed Rail (G) and Rear Top Bed Rail (H) to the inside of each Left and Right Top Side Panel (E & F) by using 2 Allen Bolts (1), 2 Spring Washers (7) and 2 Flat Washers (8). Secure from the outside of each post at the top with 1 Allen Bolt (2) per side. Tighten all bolts from Steps 1 and 2 using Allen Wrench (4) provided.

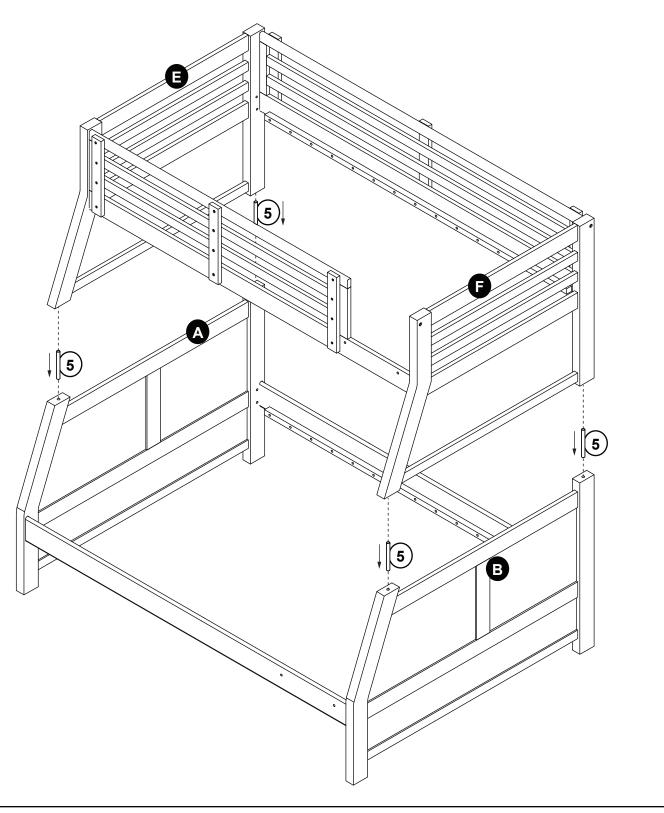




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#### STEP 3 - Figure 3

Once in place, attach the Top Left Side Panel (E) to the top of the Left Lower Side Panel (A), and the Right Top Side Panel (F) to the top of the Right Lower Side Panel (B) by inserting 1 Metal Dowel Pin (5) in the holes and carefully guide each panel in place.





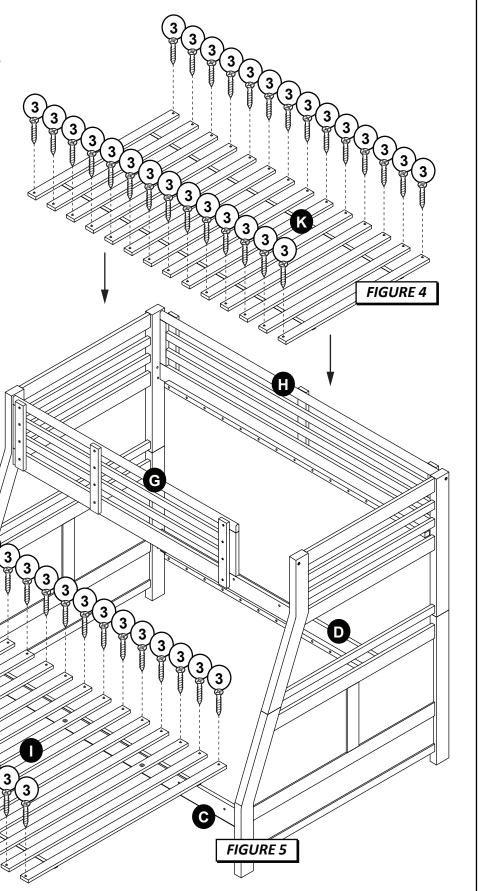
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#### STEP 4 - Figure 4

Assemble the Upper Seat Section (K) to the inside of each Front & Rear Top Bed Rail (G & H) by setting in place and securing with 14 Wood Screws (3) on each end of slats. Tighten all screws with Phillips head screwdriver (not included).

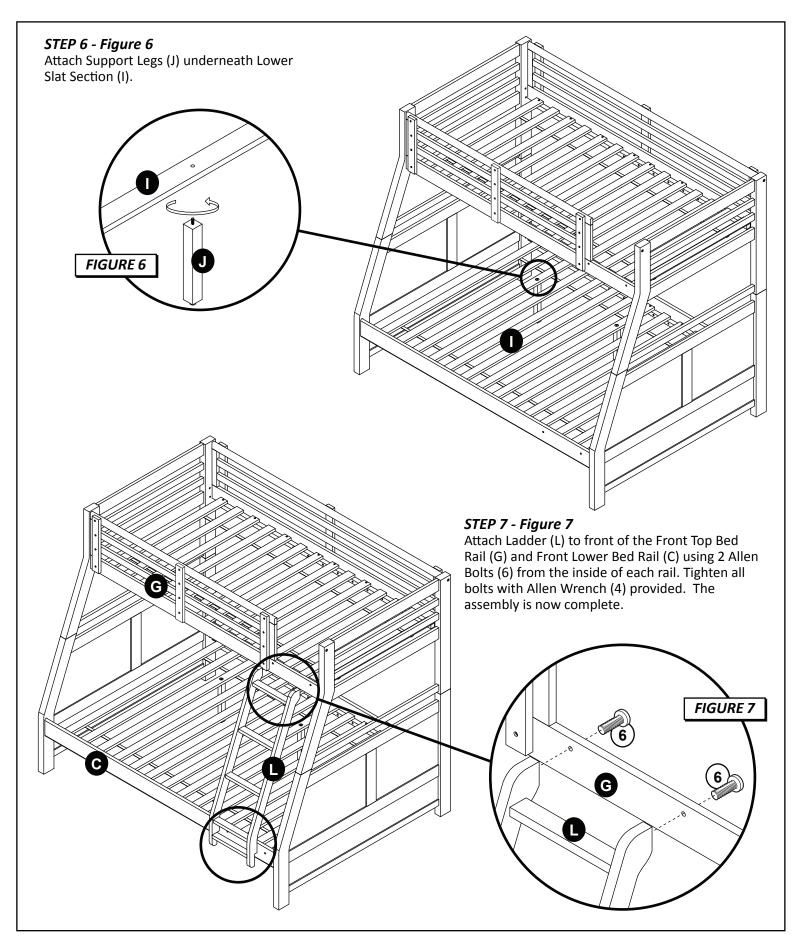
#### STEP 5 - Figure 5

Also assemble the Lower Slat Section (I) to the inside of each Front & Rear Lower Bed (C & D) by setting in place and securing with 14 Wood Screws (3) on each end of slats. Tighten all screws with Phillips head screwdriver (not included).





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# MARNING: To avoid serious personal injury:

- · Carefully and strictly follow assembly instructions. Improper assembly of furniture can result in structural failure, instability of the product, or tip-over.
- · Monitor and carefully control the assembly components. These include small parts and hardware that may present a choking hazard to small children. Bob's furniture should be assembled only by responsible adults and children should not be involved in the assembly process.
- · Where provided, wall mounting hardware should always be used as prescribed in these instructions to anchor furniture to wall. Proper use of the wall mounting hardware can significantly reduce the potential for furniture tip-over and crushing injuries.